STEMCO KAISER™

2010 NO-REAM PRODUCTS CROSS REFERENCE CATALOG

KAISER

QWIKKIT™ PLUSKIT™ ECONOKIT™ LUBRAFLEX® BSP™ BSA™

an EnPro Industries company

STEERING KNUCKLE KING PIN KITS, SPRING PINS AND BUSHINGS

TEL: 888.854.6474 | FAX: 888.871.4640 | WWW.STEMCOKAISER.COM

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WARRANTY:

STEMCO Kaiser warrants the parts contained in STEMCO Kaiser products to be free from defects in material and workmanship, under normal use and maintenance for a period of one year. This warranty shall be limited to replacing or allowing credit for the parts contained in the STEMCO Kaiser products provided that notice of defects and proof is promptly given. This warranty does not apply to damage or to defects in any parts contained in the STEMCO Kaiser products caused by misuse, neglect, accident, incorrect installation, alteration or repair. THIS WARRANTY, AND THE MANUFACTURER'S OBLIGATION HEREUNDER IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS, IMPLIED OR STATUTORY, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE, AND ALL OTHER OBLIGATIONS OR LIABILITIES, INCLUDING SPECIAL OR CONSEQUENTIAL DAMAGES.

All products Made in U.S.A.

WARRANTY CLAIMS:

The following procedure applies under this warranty: a. All parts under warranty must be returned to the seller (authorized distributor). The seller returns the parts in question with a complete history along with information of the vicle from which parts were removed, prepaid, to STEMCO Kaiser, 4599 Industrial Drive, Millington, Michigan, 48746, for SERVICE ANALYSIS. Items approved as defective under terms of the warranty will be replaced. All claims will receive a SERVICE ANALYSIS report.

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You have known us for 40 years as the premier provider for high performance King Pin & Spring Pin Solutions

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APE

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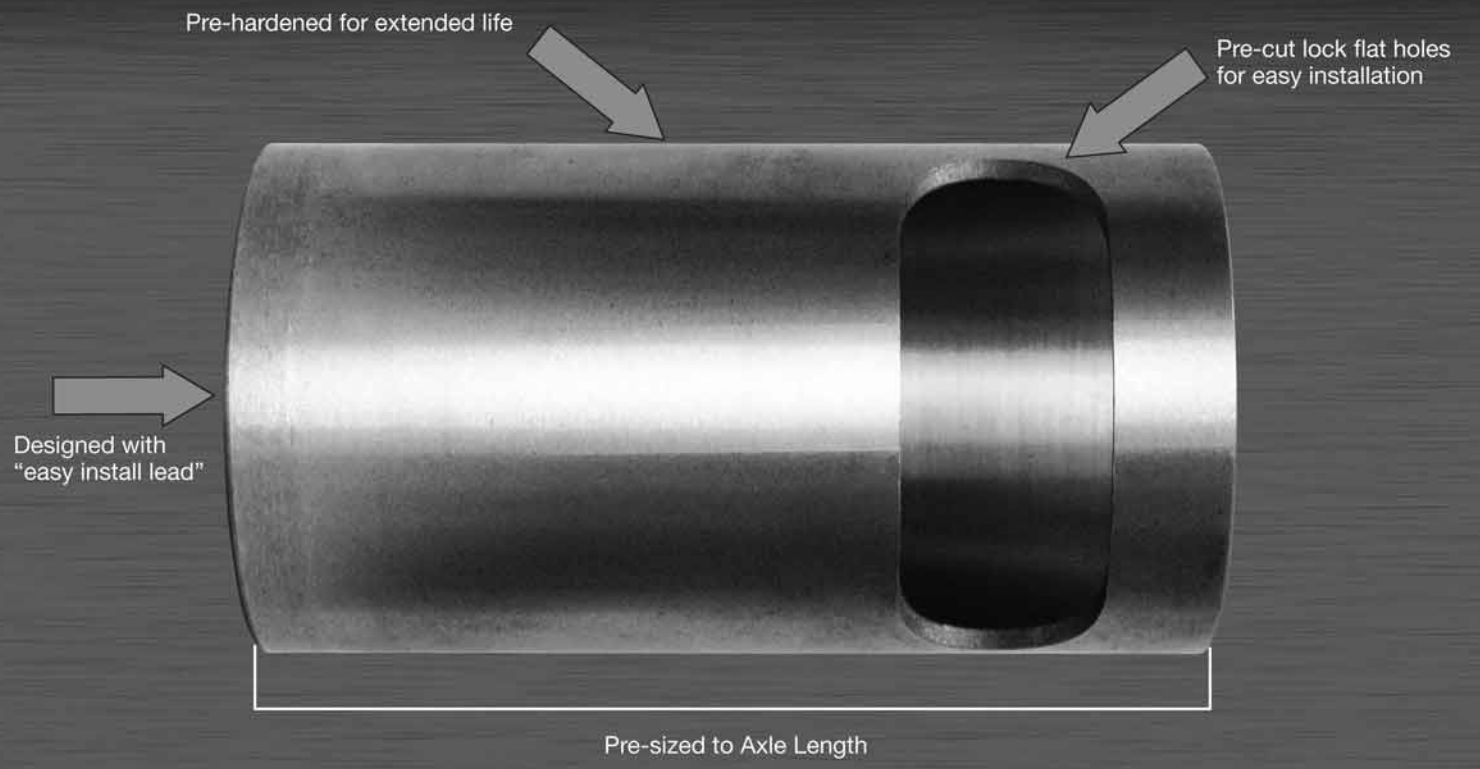

AXLE PRO EQUIPMENT CROSS REFERENCE

AXLE CODE	KING PIN KIT #	APE MASTER KIT #	APE CUTTER KIT #	APE REPLACEMENT CUTTER KIT #	APE CUTTER #	APE REAMER #	APE SLEEVE DRIVER #	APE SLEEVE #
F-050, F-055	K55G & K56G	85.056.07	84.056.07	87.056.07	83.056.07	82.056.07	ST70-4	91.056.07
FA-101, FA-104	K101I	85.103.19	84.103.19	87.103.19	83.103.19	82.103.19	ST70-2	91.101.09
02ADA, 02ADB, 02AEM BEFORE 10-1-2002	K102I	85.103.19	84.103.19	87.103.19	83.103.19	82.103.19	ST70-2	92.102.09
02AEM AFTER 10-1-2002	K103S	85.103.19	84.103.19	87.103.19	83.103.19	82.103.19	ST70-2	93.103.19
EFA12F4	K120E	85.120.05	84.120.05	87.120.05	83.120.05	82.120.05	ST70-6	91.120.05
E1000, E1200, E1201, E1322	K122E	85.122.05	84.122.05	87.122.05	83.122.05	82.122.05	ST70-7	91.122.05
FF-931	K931L	85.122.05	84.122.05	87.122.05	83.122.05	82.122.05	ST70-7	92.961.12
FF-961	K961L	85.122.05	84.122.05	87.122.05	83.122.05	82.122.05	ST70-7	92.961.12
E1002, E1202, E1322 & E1462	K147E	85.147.05	84.147.05	87.147.05	83.147.05	82.147.05	ST70-23	93.147.05
FL-931, FL-941	KH931L	85.931.12	84.931.12	87.931.12	83.931.12	82.931.12	ST70-12	92.931.12

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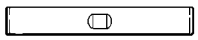
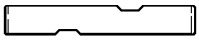
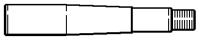
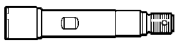
Rev. 09/10

Steering Knuckle King Pin Kits Revised 5/2010

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
ALLIANCE AXLE									
	AF-6.0-2, AF-8.0-2		P6073300219KZ P6073300319KZ	B	1.771 x 8.06	K80A			
	AF-10.0-3, AF-12.0-3, AF-13.0-3, AF-13.3-3		P6073300019KZ P6073300119KZ	B	1.771 x 9.23	K120A			
	AF-14.7-3, AF-16.0-5, AF-18.0-5, AF-20.0-5		P6073300419KZ P6073300519KZ	B	2.125 x 9.75	K160A			
BROCKWAY (See Rockwell Axles)									
CHEVROLET									
3/4 & 1 Ton		1960-1964	3854744	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
P20,P30		1964-1967	3858389 3927942	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
P30	5000#	1986 to date	15522020 15584763	A	1.179 x 6.35	K56G	70.056.07	50.056.07	ST70-4
C30HD - Heavy Duty Pickup			15665666 88911968 88911987	A	1.179 x 6.35	K56G	70.056.07	50.056.07	ST70-4
1 1/2 Ton - C40,P40	5000# (F-050)	1964-1985	3858389 3927942	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
	5000# (F-050)	1975-1990	722166	A	1.179 x 6.35	K55G	70.055.07	50.055.07	ST70-4
	7000# (F-070)	1963-1984	3927943 8885857	A	1.249 x 7.87	K70G	70.070.07	50.070.07	
1 1/2 Ton & 2 Ton - C50,D50,L50 M50,N50,P50,S50,T50,C5D,Q50	5000# (F-050)	1963-1975	3829410 3927942	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
TYPE A SINGLE LOCK FLAT 	5000# (F-050)	1975-1990	722166	A	1.179 x 6.35	K55G	70.055.07	50.055.07	ST70-4
	7000# (F-070)	1965-1975	3838390 3927943	A	1.249 x 7.87	K70G	70.070.07	50.070.07	
TYPE B DOUBLE LOCK FLAT 	9000#(F-090)	1963-1972	2321013 2431372 8885021	E	1.434 x 8.75	K95G[12]	70.095.07[12]	50.095.07[12]	
TYPE E TAPERED THREADED 	11000#(F-110)	1965-1970	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000#(F-120)	1966-1973	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000#(F-120D)	1975-1990	8885621	B	1.745 x 9.37	K121G	70.121.07	50.121.07	
2 Ton - A60,B60,C60,D60,L60,M60, N60,P60,Q60,S60,T60,V60,X60,Y60	5000#	1963-1975	3858389 3927942	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
	5000#	1975-1990	722166	A	1.179 x 6.35	K55G	70.055.07	50.055.07	ST70-4
	7000#(F-070) Some 6000#	1963 to date	3838390 3927943	A	1.249 x 7.87	K70G	70.070.07	50.070.07	
TYPE G STEP THREADED SINGLE LOCK FLAT 	9000#(F-090) Some 8100#	1965 to date	2321013 2431372 8885021	E	1.434 x 8.75	K95G[12]	70.095.07[12]	50.095.07[12]	
	11000#(F-110)	1965-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000#(F-120)	1966-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000#(F-120D)	1975-1990	8885621	B	1.745 x 9.37	K121G	70.121.07	50.121.07	
Top Kick - C-Series	7000# FM7		88936119	B	1.499 X 7.15	K70R			ST70-28
	8000# FM8		88936011	B	1.499 X 7.5	K80R			ST70-28
	10000# FM6			B	1.794 X 10.40	K121R			
	8100#(FL1)	1990 to date	12540328 15619560	G	1.614 x 8.00	K80G[11]			
	9000# 11000#(FL2)		12540329 15619561	G	1.889 x 9.20	K110G[11]			
Top Kick - T-Series	12000#(FS7) 14000#(FH0) 14500#(FL3) 14600#(FSD)	1990 to date	12540330 15619562	G	1.889 x 9.62	K120G[11]			

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.

11.Torque Spec. for king pin nut is 406 ft/lbs. 12.Torque Spec. for king pin nut is 350/475 ft/lbs.

continued

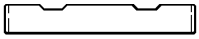
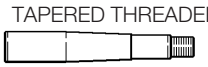
STEMCO KAISER™

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
CHEVROLET *continued*									
Top Kick - T-Series	EFA18F3 16000#		12541348 3927942	A	1.872 x 9.96	K180E	70.180.05	50.180.05	ST70-23
2 1/2 Ton - C70,C7D,H70,J70, R70,S70,S7T,T70,W70	7000#(F-070)	1963 to date	3838390 3927943	A	1.249 x 7.87	K70G	70.070.07	50.070.07	
	9000#(F-090)	1962 to date	2321013 2431372 8885021	E	1.434 x 8.75	K95G[12]	70.095.07[12]	50.095.07[12]	
TYPE A SINGLE LOCK FLAT	11000#(F-110)	1962-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000#(F-120)	1966-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
TYPE B DOUBLE LOCK FLAT	12000#(F-120D)	1975 to date	8885621	B	1.745 x 9.37	K121G	70.121.07	50.121.07	
	FF-932 13200#		15510849	B	1.794 x 10.39	K931L	70.931.12	50.931.12	ST70-7
TYPE E TAPERED THREADED	FG-943 14600#			B	1.794 x 10.39	KG931R	77.931.18	57.931.18	ST70-7
	15000#(F-150)	1966-1972	2407799	E	1.794 x 10.68	K165G[12]			
	16000#(F-160)	1966-1972	2407799	E	1.794 x 10.68	K165G[12]			
	18000#(FL-901)	1971 to date	2452865	B	1.999 x 10.90	KH901L	78.901.12	58.901.12	
2 1/2 & 3 Ton - A80,C80,E80, H80,J80,L80,M80,N80,Q80,	7000#(F-070)	1963 to date	3838390 3927943	A	1.249 x 7.87	K70G	70.070.07	50.070.07	
	9000#(F-090)	1962 to date	2321013 2431372 8885021	E	1.434 x 8.75	K95G[12]	70.095.07[12]	50.095.07[12]	
	11000#(F-110)	1962-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000#(F-120)	1966-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000#(F-120D)	1975 to date	8885621	B	1.745 x 9.37	K121G	70.121.07	50.121.07	
	15000#(F-150)	1966-1972	2407799	E	1.794 x 10.68	K165G[12]			
R80,T80,U80,V80,W80	16000#(F-160)	1966-1972	2407799	E	1.794 x 10.68	K165G[12]			
	18000#(FL-901)	1971 to date	2452865	B	1.999 x 10.90	KH901L	78.901.12	58.901.12	
3 1/2 Ton - D90,F90,H90, J90,M90,T90,W90	9000#(F-090)	1970 to date	2321013 2431372 8885021	E	1.434 x 8.75	K95G12	70.095.0712	50.095.0712	
	12000#(F-120)	1970-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000#(FE-900)	1970-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000#(F-120D)	1975 to date	8885621	B	1.745 x 9.37	K121G	70.121.07	50.121.07	
	16000#(F-160)	1970-1972	2407799	E	1.794 x 10.68	K165G[12]			
	18000#(FL-901)	1970 to date	2452865	B	1.999 x 10.90	KH901L	78.901.12	58.901.12	
	16000#(FL-931)	1973-1978	2036352	B	1.999 x 11.21	KH931L	78.931.12	58.931.12	ST70-12
CLARK (Industrial Axles)									
F-553 Air Start/Gen. Carts				A	1.234 x 7.62	K98I	70.098.09	50.098.09	
DODGE									
D200 Conventional Crew Cab	4000#	1961-1971	1752309	A	.936 x 6.46	K40D			
P200	4000#	1974	1752309	A	.936 x 6.46	K40D			

continued

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
12.Torque Spec. for king pin nut is 350/475 ft/lbs.

Steering Knuckle King Pin Kits Revised 5/2010

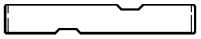
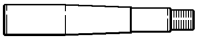
Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
DODGE *continued*									
1 Ton - D300,P300	**4000#**	1957-1971	**1752309**	**A**	.936 x 6.46	**K40D**			
P300	**4000#**	1972 to date	**1752309**	**A**	.936 x 6.46	**K40D**			
M300	**4000#**	1969 to date	**1752309**	**A**	.936 x 6.46	**K40D**			
R300	**4000#**	1972 to date	**1752309**	**A**	.936 x 6.46	**K40D**			
1 1/2 Ton - D400,P400,S400	**4000#**	1960-1972	**1752309**	**A**	.936 x 6.46	**K40D**			
	5000#	1960-1973	**2275521 1752310**	**C**	1.124 x 7.25	**K50D**	**70.050.04**	**50.050.04**	
M400	**4000#**	1969-1972	**1752309**	**A**	.936 x 6.46	**K40D**			
	5000#	1973-1978	**2275521**	**C**	1.124 x 7.25	**K50D**	**70.050.04**	**50.050.04**	
2 Ton - D500	**4000#**	1969-1973	**1752309**	**A**	.936 x 6.46	**K40D**			
C500,D500,PC500,PD500,S500	**5000#**	1957-1972	**2275521**	**C**	1.124 x 7.25	**K50D**	**70.050.04**	**50.050.04**	
	7000#	1957-1973	**1843208**	**B**	1.234 x 7.43	**K70D**	**70.070.04**	**50.070.04**	
M500,R500	**5000#**	1974 to date	**2275521**	**C**	1.124 x 7.25	**K50D**	**70.050.04**	**50.050.04**	
2 1/2 Ton - C600,D600,L600, PC600,PD600,S600	**5000#**	1957-1971	**2275521 1752310**	**C**	1.124 x 7.25	**K50D**	**70.050.04**	**50.050.04**	
	7000#	1957-1973	**1843208**	**B**	1.234 x 7.43	**K70D**	**70.070.04**	**50.070.04**	
C700,CT700,D700,L700,S700	**5000#**	1960-1973	**2275521**	**C**	1.124 x 7.25	**K50D**	**70.050.04**	**50.050.04**	
TYPE SINGLE LOCK FLAT **A**	**7000#**	1960-1973	**1843208**	**B**	1.234 x 7.43	**K70D**	**70.070.04**	**50.070.04**	
	7000#	1974 to date	**3780539**	**A**	1.234 x 7.64	**K75D**			
	9000#	1960-1973	**1818726**	**B**	1.433 x 8.50	**KD901R**	**74.901.18**	**54.901.18**	**ST70-9**
TYPE DOUBLE LOCK FLAT **B**	**11000#**	1960-1968	**1643174**	**E**	1.609 x 9.75	**K125G**	**70.125.07**	**50.125.07**	**ST70-5**
	12000#	**1969-1971**	**2808618**	**B**	**1.793 x 9.12**	**K901L**	**70.901.12**	**50.901.12**	**ST70-7**
	15000#	1960-1970	**2196044**	**E**	1.794 x 10.68	**K165G**			
3 Ton - C800,C850,CN800, CNT800,D800,NCT800	**7000#**	1960-1973	**1843208**	**B**	1.234 x 7.43	**K70D**	**70.070.04**	**50.070.04**	
	9000#	1960 to date	**1818726**	**B**	1.4335 x 8.50	**KD901R**	**74.901.18**	**54.901.18**	**ST70-9**
TYPE SAME SIDE LOCK FLATS **C** 	**11000#**	1960-1968	**1643174**	**E**	1.609 x 9.75	**K125G**	**70.125.07**	**50.125.07**	**ST70-5**
	12000#	1969-1977	**2808618**	**B**	1.793 x 9.12	**K901L**	**70.901.12**	**50.901.12**	**ST70-7**
	15000#	1960-1973	**2196044**	**E**	1.794 x 10.68	**K165G**			
4 Ton - C900,CN900,CT900, **CNT900,NC900,NCT900,**	**7000#**	1960-1973	**1843208**	**B**	1.234 x 7.43	**K70D**	**70.070.04**	**50.070.04**	
VL900,VLT900	**9000#**	**1960 to date**	**1818726**	**B**	**1.433 x 8.50**	**KD901R**	**74.901.18**	**54.901.18**	**ST70-9**
TYPE TAPERED THREADED **E** 	**11000#**	1960-1968	**1643174**	**E**	1.609 x 9.75	**K125G**[12]	**70.125.07**[12]	**50.125.07**[12]	**ST70-5**
	12000#	1969-1973	**2808618**	**B**	1.793 x 9.12	**K901L**	**70.901.12**	**50.901.12**	**ST70-7**
	15000#	1960-1973	**2196044**	**E**	1.794 x 10.68	**K165G**[12]			
	16000#	1974 to date		**B**	1.999 x 11.04	**KH901L**	**78.901.12**	**58.901.12**	
5 Ton C1000,CT1000,DN1000, DNT1000,LN1000,LNT1000	**7000#**	1970-1973	**1843208**	**B**	1.234 x 7.43	**K70D**	**70.070.04**	**50.070.04**	
	9000#	1960 to date	**1818726**	**B**	1.433 x 8.50	**KD901R**	**74.901.18**	**54.901.18**	**ST70-9**
	11000#	1960-1968	**1643174**	**E**	1.609 x 9.75	**K125G**[12]	**70.125.07**[12]	**50.125.07**[12]	**ST70-5**
	12000#	1969-1973	**2808618**	**B**	1.793 x 9.12	**K901L**	**70.901.12**	**50.901.12**	**ST70-7**
	15000#	1960-1973	**2196044**	**E**	1.794 x 10.68	**K165G**[12]			
	16000#	1974 to date		**B**	1.999 x 11.04	**KH901L**	**78.901.12**	**58.901.12**	

continued

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.

12.Torque Spec. for king pin nut is 350/475 ft/lbs.

STEMCO KAISER™

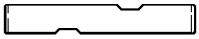
Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
EAGLE									
05	**12000#**		**123**	**E**	1.609 x 9.75	**K125G**[12]	**70.125.07**[12]	**50125.07**[12]	**ST70-5**
EATON (See Spicer, Dana, Eaton)									
FORD									
Econoline - E300	**3500#**	1968-1974	**D2TZ-3111C** **D2UZ-3111B**	**A**	1.054 x 6.45	**KE300F**	**75.300.06**	**55.300.06**	
E100,E250,E350		1975 to date	**D5UZ-3111B** **D5UZ-3111D** **E0TZ-3111A**	**A**	1.054 x 6.68	**KE350F**	**75.350.06**	**55.350.06**	**ST70-15**
E150	**2600#**	1968-1972	**D5TZ-3111A**	**A**	.859 x 6.48	**K35F**	**70.035.06**	**50.035.06**	
1/2 Ton (Twin-I-Beam)	**2600#** **Manual Brakes**	**1975 to date**	**D5TZ-3111B**	**A**	**1.054 x 6.68**	**KE350F**	**75.350.06**	**55.350.06**	**ST70-15**
F100,F150,E150	**2600#** **Power Brakes**	1975 to date	**D5TZ-3111A**	**A**	.859 x 6.48	**K35F**	**70.035.06**	**50.035.06**	
3/4 Ton (Twin-I-Beam) F250 Conventional 2 wheel drive	**6200GVW**	1971-1972	**D2TZ-3111C** **D2UZ-3111B**	**A**	1.054 x 6.45	**KE300F**	**75.300.06**	**55.300.06**	
TYPE DOUBLE LOCK FLAT **B** 		1975-1979	**D5TZ-3111A**	**A**	.859 x 6.48	**K35F**	**70.035.06**	**50.035.06**	
	6900GVW	1971-1974	**D2TZ-3111C** **D2UZ-3111B**	**A**	1.054 x 6.45	**KE300F**	**75.300.06**	**55.300.06**	
TYPE TAPERED THREADED **E** 		1975-1979	**D5TZ-3111A**	**A**	.859 x 6.48	**K35F**	**70.035.06**	**50.035.06**	
	7500-7900# **8100GVW**	1971-1979	**D2TZ-3111C** **D2UZ-3111B**	**A**	1.054 x 6.45	**KE300F**	**75.300.06**	**55.300.06**	
F250		1980-1986	**E0TZ-3111A**	**A**	1.054 x 6.68	**KE350F**	**75.350.06**	**55.350.06**	**ST70-15**
1 Ton (Straight Axle) F350	**3800#**	1957-1966	**B7Y-3111A**	**A**	.922 x 7.00	**K40F**[4]	**70.040.06**[4]	**50.040.06**[4]	
P350,P400	**3800#**	1957 to date	**B7Y-3111A**	**A**	.922 x 7.00	**K40F**[4]	**70.040.06**[4]	**50.040.06**[4]	
1 Ton (Twin-I-Beam)		1980-1986		**A**	1.054 x 6.68	**KE350F**	**75.350.06**	**55.350.06**	**ST70-15**
F350 Conventional 2 wheel drive	**All**	1967-1979	**D2TZ-3111C** **D2UZ-3111B**	**A**	1.054 x 6.45	**KE300F**	**75.300.06**	**55.300.06**	
F450 Super Duty		1988 to date	**E8TZ-3111A**	**A**	1.300 x 7.26	**K71F**	**70.071.06** **70.071.96**[3]	**50.071.06**	**ST70-17**
1 1/2 Ton B500,F500,LN500,N500, C500,P500	**4700-5000#**	1963 to date	**C3TZ-3111A** **D2TZ-3111D**	**A**	1.231 x 7.54	**K50F**[4]	**70.053.06**	**50.053.06**	
1 1/2 Ton C500, P500	**4700-5000#**	1978-1979	**C3TZ-3111A**	**A**	1.231 x 7.54	**K50F**[4]	**70.053.06**	**50.053.06**	
C550, P600	**6000#**	1970-1973	**C7TZ-3111A**	**A**	1.230 x 8.90	**K70F**[4]	**70.073.06**	**0.073.06**	
	6000#	1957-1969	**B7TZ-3111A**	**A**	1.233 x 7.43	**K60F**			
	7000#	1961-1969	**B7TZ-3111B** **C2TZ-3111B**	**B**	1.234 x 7.43	**K70D**	**70.070.04**	**50.070.04**	
	7000#	1970-1988	**C7TZ-3111A**	**A**	1.230 x 8.90	**K70F**[4]	**70.073.06**	**50.073.06**	
2 Ton - B600,C600,F600,LN600,N600	**5000-5500#**	1963 to date	**C3TZ-3111A** **D2TZ-3111D**	**A**	1.231 x 7.85	**K50F**[4]	**70.053.06**	**50.053.06**	
	6000#	1960-1966	**B7TZ-3111A**	**A**	1.233 x 7.43	**K60F**			
	6000#	1967-1988	**C7TZ-3111A**	**A**	1.230 x 8.90	**K70F**[4]	**70.073.06**	**50.073.06**	
	6000-7000#	1967-1974	**C7TZ-3111A**	**A**	1.230 x 8.90	**K70F**[4]	**70.073.06**	**50.073.06**	

continued

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
3. Kit has composite bushings. 4. Modify spindles to receive end plates. 12. Torque Spec. for king pin nut is 350/475 ft/lbs.

STEMCO Kaiser, 4641 Industrial Dr., Millington, Michigan 48746

Steering Knuckle King Pin Kits Revised 5/2010

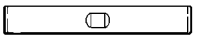
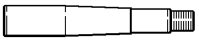
Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
FORD *continued*									
	7000#	1961-1966	B7TZ-3111B C2TZ-3111B	B	1.234 x 7.43	K70D	70.070.04	50.070.04	ST70-10
	7000# Hydraulic Brakes	1967-1988	C7TZ-3111A	A	1.230 x 8.90	K70F[4]	70.073.06	50.073.06	
	7000-9000# Air Brakes	1975-1988	D6TZ-3111A	B	1.430 x 8.25	K75F[5]	70.075.06[5]	50.075.06[5]	ST70-9
	7000-9000# Air Brakes	1989 to date	E9HZ-3111C	B	1.430 x 8.25	K76F[6]	70.076.06[6]	50.076.06[6]	ST70-9
2 1/2 Ton - B700,C700,F700, LN700,N700,T700,B750, C750,F750,LN750,N750,T750	5000-5500#	1963 to date	C3TZ-3111A D2TZ-3111D	A	1.231 x 7.85	K50F[4]	70.053.06	50.053.06	
	6000#	1957-1966	B7TZ-3111A	A	1.233 x 7.43	K60F			
	6000#	1967-1988	C7TZ-3111A	A	1.230 x 8.90	K70F[4]	70.073.06	50.073.06	
	6000# 7000#	1990 to date	E8HZ-3111A F1HZ-3111A	B	1.300 x 7.75	K72F	70.072.06	50.072.06	ST70-17
	7000#	1957-1966	C7TZ-3111A	A	1.230 x 8.90	K70F[4]	70.073.06	50.073.06	
	7000#		C2TZ-3111B	B	1.234 x 7.43	K70D	70.070.04	50.070.04	
TYPE A SINGLE LOCK FLAT	7000# Hydraulic Brakes	1967-1988	C7TZ-3111A	A	1.230 x 8.90	K70F[4]	70.073.06	50.073.06	
	7000-9000# Air Brakes After Series No. 40,001	1975-1988	D6TZ-3111A	B	1.43 x 8.25	K75F[5]	70.075.06[5]	50.075.06[5]	ST70-17
TYPE B DOUBLE LOCK FLAT 	7000# Air Brakes	1989 to date	E9HZ-3111C	B	1.43 x 8.25	K76F[6]	70.076.06[6]	50.076.06[6]	ST70-17
	9000# Hydraulic Brakes	1960-1983	D1HZ-3111A C2TZ-3111G	B	1.433 x 8.50	KD901R	74.901.18	54.901.18	ST70-9
	9000# Air Brakes	1975-1988	D6HZ-3111B D6HZ-3111D	B	1.606 x 9.07	K95F[5]	70.095.06[5]	50.095.06[5]	ST70-13
	9000# Air Brakes	1989 to date	E9HZ-3111B	B	1.606 x 9.07	K96F[6]	70.096.06[6]	50.096.06[6Q]	ST70-13
	C.P.S. 11000#	1960-1973	D0HZ-3111C	B	1.606 x 8.81	K970R	70.970.18	50.970.18	ST70-13
	C.P.S. 12000#	1960-1973	D0HZ-3111C	B	1.606 x 8.81	K970R	70.970.18	50.970.18	ST70-13
	Conventional 12000#	1960-1969	C3TZ-3111B D1HZ-3111B	B	1.793 x 9.12	K901L	70.901.12	50.901.12	ST70-7
800-850-880 Series C800,CT800,C850,CT850, N850,NT850,N8000,F,L,LN, LNT,LT,LTS,T800,F,T850 & LNT, LT800,F880,LT880,LNT880	6000#	1960-1969	B7TZ-3111A	A	1.233 x 7.43	K60F			
	6000#	1970-1988	C7TZ-3111A	A	1.230 x 8.90	K70F[4]	70.073.06	50.073.06	
	7000#	1957-1969	B7TZ-3111B C2TZ-3111B	B	1.234 x 7.43	K70D	70.070.04	50.070.04	
	7000# Hydraulic Brakes	1970-1988	C7TZ-3111A	A	1.230 x 8.90	K70F[4]	70.073.06	50.073.06	
	7000-9000# Air Brakes After Series No. 40,001	1975-1988	D6TZ-3111A	B	1.43 x 8.25	K75F[5]	70.075.06[5]	50.075.06[5]	ST70-17
	7000# Air Brakes	1989 to date	E9HZ-3111C	B	1.43 x 8.25	K76F[6]	70.076.06[6]	50.076.06[6]	ST70-17
	9000# Hydraulic Brakes	1957-1983	D1HZ-3111A C2TZ-3111G	B	1.433 x 8.50	KD901R	74.901.18	54.901.18	ST70-9

continued

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
4. Modify spindles to receive end plates. 5. Bolt on cap. 6. Threaded cap.

STEMCO KAISER™

FORD *continued*

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
800-850-880 Series C800,CT800,C850,CT850, N850,NT850,N8000,F,L,LN, LNT,LT,LTS,T800,F,T850 & LNT, LT800,F880,LT880,LNT880	9000# Air Brakes	1975-1988	D6HZ-3111B D6HZ-3111D	B	1.606 x 9.07	K95F[5]	70.095.06[5]	50.095.06[5]	ST70-13
	9000# Air Brakes	1989 to date	E9HZ-3111B	B	1.606 x 9.07	K96F[6]	70.096.06[6]	50.096.06[6]	ST70-13
	Conventional 11000#	1957-1963	B7TZ-3111C	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	C.P.S. 11000#	1964-1970	D0HZ-3111C	B	1.606 x 8.81	K970R	70.970.18	50.970.18	ST70-13
	Conventional 12000#	1960-1988	C3TZ-3111B D1HZ-3111B	B	1.793 x 9.12	K901L	70.901.12	50.901.12	ST70-7
	Hydraulic Brakes C.P.S. 12000#	1960-1970	D0HZ-3111C	B	1.606 x 8.81	K970R	70.970.18	50.970.18	ST70-13
	Conventional 12000#	1975-1988	D6HZ-3111A	B	1.794 x 10.07	K941F[5]	70.941.06[5]	50.941.06[5]	ST70-7
TYPE A SINGLE LOCK FLAT 	Conventional 12000#	1989 to date		B	1.794 x 10.07	K942F[6]	70.942.06[6]	50.942.06[6]	ST70-7
	Air Brakes 15000#	1958-1970	D0HZ-3111D C2TZ-3111E	E	1.794 x 10.68	K165G[12]			
TYPE B DOUBLE LOCK FLAT	16000# Hydraulic Brakes	1970 to date	D0HZ-3111D C2TZ-3111E	E	1.794 x 10.68	K165G[12]			
	16000# Air Brakes	1970-1974	D0HZ-3111E	B	1.999 x 11.04	KH901L	78.901.12	58.901.12	
	16000# Air Brakes	1975 to date	D5HZ-3111C	B	1.999 x 11.21	KH931L	78.931.12	58.931.12	ST70-12
TYPE E TAPERED THREADED 	18000# Hydraulic Brakes	1960-1974	D0HZ-3111E	B	1.999 x 11.04	KH901L	78.901.12	58.901.12	
	18000# Air Brakes	1975 to date	D5HZ-3111C	B	1.999 x 11.21	KH931L	78.931.12	58.931.12	ST70-12
	20000#	1970-1974	D0HZ-3111E	B	1.999 x 11.04	KH901L	78.901.12	58.901.12	
	20000#	1975 to date	D5HZ-3111C	B	1.999 x 11.21	KH931L	78.931.12	58.931.12	ST70-12
900-950 Series CL,CLT,C,CT,F,L,LN,LNT,LT,LTS, W,WT900 & C,CT,F,HT,N,NT, T950	7000#	1960-1969	B7TZ-3111B C2TZ-3111B	B	1.234 x 7.43	K70D	70.070.04	50.070.04	
	7000# Hydraulic Brakes	1970-1988	C7TZ-3111A	A	1.230 x 8.90	K70F[4]	70.073.06	50.073.06	
	7000# 9000-10000# After Series No. 40,001	1975-1988	D6TZ-3111A	B	1.430 x 8.25	K75F[5]	70.075.06[5]	50.075.06[5]	ST70-9
	7000# Air Brakes	1989 to date	E9HZ-3111C	B	1.430 x 8.25	K76F[6]	70.076.06[6]	50.076.06[6]	ST70-9
	9000# Hydraulic Brakes	1957-1983	D1HZ-3111A C2TZ-3111G	B	1.433 x 8.50	KD901R	74.901.18	54.901.18	ST70-9
	9000# Air Brakes	1975-1988	D6HZ-3111B D6HZ-3111D	B	1.606 x 9.07	K95F[5]	70.095.06[5]	50.095.06[5]	ST70-13
	9000# Air Brakes	1989 to date	E9HZ-3111B	B	1.606 x 9.07	K96F[6]	70.096.06[6]	50.096.06[6]	ST70-13
	Conventional 11000#	1957-1963	B7TZ-3111C	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	C.P.S. 11000#	1964-1970	D0HZ-3111C	B	1.606 x 8.81	K970R	70.970.18	50.970.18	ST70-13

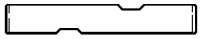
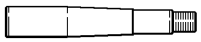
continued

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
4. Modify spindles to receive end plates. 5. Bolt on cap. 6. Threaded cap. 12. Torque Spec. for king pin nut is 350/475 ft/lbs.

STEMCO Kaiser, 4641 Industrial Dr., Millington, Michigan 48746

Steering Knuckle King Pin Kits Revised 5/2010

FORD *continued*

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
900-950 Series CL,CLT,C,CT,F,L,LN,LNT,LT,LTS, W,WT900 & C,CT,F,HT,N,NT, T950	**Conventional 12000# Hydraulic Brakes**	1960-1988	**C3TZ-3111B D1HZ-3111B**	**B**	1.793 x 9.12	**K901L**	**70.901.12**	**50.901.12**	**ST70-7**
	C.P.S. 12000#	1960-1973	**D0HZ-3111C**	**B**	1.606 x 8.81	**K970R**	**70.970.18**	**50.970.18**	**ST70-13**
	Conventional 12000#	1975-1988	**D6HZ-3111A**	**B**	1.794 x 10.07	**K941F[5]**	**70.941.06[5]**	**50.941.06[5]**	**ST70-7**
	Conventional 12000#	1989 to date	**E9HZ-3111A F0HZ-3111A**	**B**	1.794 x 10.07	**K942F[6]**	**70.942.06[6]**	**50.942.06[6]**	**ST70-7**
	12000# ALUMINUM	**1978-1988**	**D8HZ-3111A**	**B**	**1.794 x 10.07**	**K941FA[5]**			**ST70-7**
TYPE **B** DOUBLE LOCK FLAT 	**12000# ALUMINUM**	1989-	**F6HZ-3111BB**	**B**	1.794 x 10.07	**K942FA[6]**			**ST70-7**
	15000# Air Brakes	1960-1974	**D0HZ-3111D C2TZ-3111E**	**E**	1.794 x 10.68	**K165G[12]**			
TYPE **E** TAPERED THREADED 	**16000# Hydraulic Brakes**	1970 to date	**D0HZ-3111D C2TZ-3111E**	**E**	1.794 x 10.68	**K165G[12]**			
	16000# Air Brakes	1970-1974	**D0HZ-3111E**	**B**	1.999 x 11.04	**KH901L**	**78.901.12**	**58.901.12**	
	16000# Air Brakes	1975 to date	**D5HZ-3111C**	**B**	1.999 x 11.21	**KH931L**	**78.931.12**	**58.931.12**	**ST70-12**
	18000# Hydraulic Brakes	1960-1974	**D0HZ-3111E**	**B**	1.999 x 11.04	**KH901L**	**78.901.12**	**58.901.12**	
	18000# Air Brakes	1975 to date	**D5HZ-3111C**	**B**	1.999 x 11.21	**KH931L**	**78.931.12**	**58.931.12**	**ST70-12**
	20000#	1970-1974	**D0HZ-3111E**	**B**	1.999 x 11.04	**KH901L**	**78.901.12**	**58.901.12**	
	20000#	1975 to date	**D5HZ-3111C**	**B**	1.999 x 11.21	**KH931L**	**78.931.12**	**58.931.12**	**ST70-12**
	9000#	**1958-1983**	**D1HZ-3111A C2TZ-3111G**	**B**	**1.433 x 8.50**	**KD901R**	**74.901.18**	**54.901.18**	**ST70-9**
	Conventional 11000#	1958-1963	**B7TZ-3111C**	**E**	1.609 x 9.75	**K125G[12]**	**70.125.07[12]**	**50.125.07[12]**	**ST70-5**
	C.P.S. 11000#	1964-1970	**D0HZ-3111C**	**B**	1.606 x 8.81	**K970R**	**70.970.18**	**50.970.18**	**ST70-13**
	Conventional 12000#	1960-1970	**C3TZ-3111B D1HZ-3111B**	**B**	1.793 x 9.12	**K901L**	**70.901.12**	**50.901.12**	**ST70-7**
	C.P.S. 12000#	1960-1970	**D0HZ-3111C**	**B**	1.606 x 8.81	**K970R**	**70.970.18**	**50.970.18**	**ST70-13**
	15000#	1958-1970	**D0HZ-3111D C2TZ-3111E**	**E**	1.794 x 10.68	**K165G[12]**			

FREIGHTLINER (See Rockwell, Spicer/Dana/Eaton, GKN Axles)

FWD (See Rockwell, Spicer/Dana/Eaton Axles)

GKN

NOTE: 10272-10, 10272-9 - Available thru Freightliner Dealers with Kaiser pins and bushings

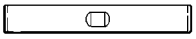
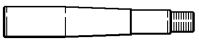
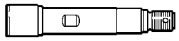
	FK120 12000#	ALL	**10272-10**	**G**	1.999 x 10.0	**K121K[10] K122K[10]** Pins & Bushings Only			
	FK132 13200#	ALL	**10272-9 (½ Kit)**						

GMC

1500 Series - P1500		1960-1965	**3927942**	**A**	1.109 x 6.34	**K51G**	**70.051.07**	**50.051.07**	

continued

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
5. Bolt on cap. 6. Threaded cap. 10. Torque Spec. for king pin nut is 300 ft/lbs. 12. Torque Spec. for king pin nut is 350/475 ft/lbs.

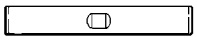
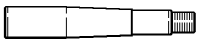
Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
GMC *continued*									
G1500		1966-1967	3854744	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
2500 Series - P2500		1960-1965	3927942	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
		1966-1967	3854744	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
C3500 - Heavy Duty Pickup		1991-	15665666	A	1.179 x 6.35	K56G	70.056.07	50.056.07	
3500 Series - Conventional	5000# (F-050)	1963-1966	3927942	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
P3500 - Single Rear Wheels	5000# (F-050)	1965-1967	3927942	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
	5000#	1986 to date	15522020	A	1.179 x 6.35	K56G	70.056.07	50.056.07	
Dual Rear Wheels	5000# (F-050)	1965-1967	3854744	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
	5000#	1986 to date	15522020 88911968 88911987	A	1.179 x 6.35	K56G	70.056.07	50.056.07	ST70-4
4000 Series	5000# (F-050 F-055)	1963-1966	3927942	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
	7000# (F-070)	1963-1966	3838390 3927943	A	1.249 x 7.87	K70G	70.070.07	50.070.07	
4500 Series	5000# (F-055)	1967-1970	3927942	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
5000 Series -B5000,DW5000,W5000	5000# (F-050)	1967-1972	3854744	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
All other 5000 Series -	5000# (F-050 F-055)	1967-1970	3927942	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
	7000# (F-070)	1963-1966	3838390 3927943	A	1.249 x 7.87	K70G	70.070.07	50.070.07	
All other-5500 Series	5000# (F-050)	1966-1970	3927942	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
	5000# (F-050)	1966-1972	3854744	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
TYPE SINGLE LOCK FLAT	5000# (F-055)	1975-1990	722166	A	1.179 x 6.35	K55G	70.055.07	50.055.07	ST70-4
A 	7000# (F-070)	1963 to date	3838390 3927943	A	1.249 x 7.87	K70G	70.070.07	50.070.07	
	9000# (F-090)	1970 to date	2321013 8885021	E	1.434 x 8.75	K95G[12]	70.095.07[12]	50.095.07[12]	
KODIAK - C "Series"	7000# FM7		88936119	B	1.499 X 7.15	K70R			ST70-28
	8000# FM8		88936011	B	1.499 X 7.5	K80R			ST70-28
TYPE TAPERED THREADED	10000# FM6			B	1.794 X 10.40	K121R			
E 	8100# (FL1)	1561960	12540328	G	1.614 x 8.00	K80G[11]			
STEP THREADED TYPE SINGLE LOCK FLAT	9000#(FM6) 11000#(FL2)		12540329 1561961	G	1.889 x 9.20	K110G[11]			
G 	12000#(FS7) 14000#(FH0) 14500#(FL3) 14600#(FSD)	1990 to date	12540330 1561962	G	1.889 x 9.62	K120G[11]			
	EFA18F3 16000#		12541348	A	1.872 x 9.96	K180E	70.180.05	50.180.05	ST70-23
6000 Series	5000#(F-050,F-055)	1973-1975	3927942	A	1.109 x 6.34	K51G	70.051.07	50.051.07	
	5000#(F-050,F-055)	1975-1990	722166	A	1.179 x 6.36	K55G	70.055.07	50.055.07	ST70-4
	7000# (F-070)	1973 to date	3838390 3927943	A	1.249 x 7.87	K70G	70.070.07	50.070.07	

continued

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
10. Torque Spec. for king pin nut is 300 ft/lbs. 11.Torque Spec. for king pin nut is 406 ft/lbs. 12. Torque Spec. for king pin nut is 350-475 ft/lbs.

STEMCO Kaiser, 4641 Industrial Dr., Millington, Michigan 48746

Steering Knuckle King Pin Kits Revised 5/2010

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
GMC *continued*									
6000 Series	9000# (F-090)	1960 to date	2321013 8885021	E	1.434 x 8.75	K95G[12]	70.095.07[12]	50.095.07[12]	
	11000# (F-110) 12000# (F-120)	1960 to date	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	15000# (F-150)	1963-1966	2407799	E	1.794 x 10.68	K165G[12]			
6500 Series	7000# (F-070)	1963 to date	3838390 3927943	A	1.2495 x 7.87	K70G	70.070.07	50.070.07	
	9000# (F-090)	1960 to date	2321013 8885021	E	1.434 x 8.75	K95G[12]	70.095.07[12]	50.095.07[12]	
TYPE A SINGLE LOCK FLAT 	11000# (F-110)	1960-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000# (F-120)	1963-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000# (F-120D)	1975 to date	8885621	B	1.745 x 9.37	K121G[7]	70.121.07[7]	50.121.07[7]	
	15000# (F-150)	1962-1969	2407799	E	1.794 x 10.68	K165G[12]			
7000 Series	9000# (F-090)	1960-1966	2321013 8885021	E	1.434 x 8.75	K95G[12]	70.095.07[12]	50.095.07[12]	
	11000# (F-110)	1960-1966	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	15000# (F-150)	1960-1966	2407799	E	1.794 x 10.68	K165G[12]			
7500 Series	7000# (F-070)	1966 to date	3838390 3927943	A	1.249 x 7.87	K70G	70.070.07	50.070.07	
	9000# (F-090)	1966 to date	2321013 8885021	E	1.434 x 8.75	K95G[12]	70.095.07[12]	50.095.07[12]	
TYPE B DOUBLE LOCK FLAT	11000# (F-110)	1963-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000# (F-120)	1963-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000# (F-120D)	1975 to date	8885621	B	1.745 x 9.37	K121G[7]	70.121.07[7]	50.121.07[7]	
	18000#(FL-901)	1970 to date	2452865	B	1.999 x 11.04	KH901L	78.901.12	58.901.12	
8500 Series	7000# (F-070)	1966 to date	3838390 3927943	A	1.249 x 7.87	K70G	70.070.07	50.070.07	
	9000# (F-090)	1963 to date	2321013 8885021	E	1.434 x 8.75	K95G[12]	70.095.07[12]	50.095.07[12]	
	11000# (F-110)	1963-1972	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
TYPE E TAPERED THREADED 	12000# (F-120)	1963-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000# (F-120D)	1975 to date	8885621	B	1.745 x 9.38	K121G[7]	70.121.07[7]	50.121.07[7]	
	15000# (F-150)	1963-1969	2407799	E	1.794 x 10.68	K165G[12]			
	16000# (F-160)	1963-1969	2407799	E	1.794 x 10.68	K165G[12]			
	18000# (FL-901)	1971 to date	2452865	B	1.999 x 11.04	KH901L	78.901.12	58.901.12	
9000 Series	11000# (F-110)	1960-1962	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	15000# (F-150)	1960-1961	2407799	E	1.794 x 10.68	K165G			
9500 Series	7000# (F-070)	1966 to date	3838390 3927943	A	1.249 x 7.87	K70G	70.070.07	50.070.07	
	9000# (F-090)	1966 to date	2321013 8885021	E	1.434 x 8.75	K95G[12]	70.095.07[12]	50.095.07[12]	
	11000# (F-110)	1963-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	11000# (FE-970)	1966-1972	2442145	B	1.606 x 8.81	K970R	70.970.18	50.970.18	ST70-13

continued

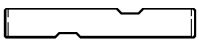
1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. These Kaiser PLUS Kits include presized steel back bronze bushings.
7. Length of Kaiser pin is 9 3/4". 12. Torque Spec. for king pin nut is 350/475 ft/lbs.

STEMCO KAISER™

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
GMC *continued*									
9500 Series	12000# (F-120)	1963-1975	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000# (FE-900)	1966-1972	2264897	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000# (F-120D)	1975 to date	8885621	B	1.745 x 9.37	K121G[7]	70.121.07[7]	50.121.07[7]	
	15000# (F-150)	1963-1969	2407799	E	1.794 x 10.68	K165G[12]			
	16000# (F-160)	1963-1975	2407799	E	1.794 x 10.68	K165G[12]			
	18000# (FL-901)	1966 to date	2452865	B	1.999 x 11.04	KH901L	78.901.12	58.901.12	
	18000# (FL-931)		2036352	B	1.999 x 11.21	KH931L	78.931.12	58.931.12	ST70-12
GMC COACH									
TRANSIT COACH	7000#		2470621	B	1.234 x 7.43	K70D	70.070.04	50.070.07	
	12000#		2362900 2237497	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	15000, 16000#		2407799	E	1.794 x 10.68	K165G[12]			
	15000, 16000#		2254366 IC-2-40	E	1.794 x 10.68	K170G[12]			
RTS COACH	15000, 16000#		689914	E	1.794 x 9.21	K175G[12]			
HENDRICKSON									
FRONT STEER AXLE	AIRTEK SOFTEK STEERTEK 64905-004		60961-009 60961-039 60961-040 00063311 LT SIDE 00063312 RT SIDE 00063313 BT SIDES					50.121.08	
REAR TAG AXLES	UST		002916	A	1.810 x 10.56	K126W		50.126.23	
	UC2 US2		003270 003200	H	1.810 x 9.54	K120H[14]			
	USP		001434	A	1.810 x 10.56	K127W		50.127.23	
HINO									
NA, NB, NC		2005-2008	R201478	A	1.234 x 6.78	K60R			
ND, NE, NJ-258 A-LP	8,000#	2005-2008	R201474	B	1.499 x 7.50	K80R			ST70-28
ND, NE, NJ, NV		2005-2008	R201470	B	1.794 x 10.40	K961L	70.961.12	50.961.12	ST70-7
IMT									
	700214		700040	B	2.248 x 11.30	K700T			
INTERNATIONAL / NAVISTAR									
	7500# FA-65	1957-1966	61556R91	A	1.234 x 7.65	K98I	70.098.09	50.098.09	
	8200# FA-71	1975-1988	473695C91	A	1.359 x 7.96	K101I	70.101.09	50.101.09	
	8200# FA-73	1975-1988	473695C91	A	1.359 x 7.96	K101I	70.101.09	50.101.09	
	8200# FA-74	1975-1988	473695C91	A	1.359 x 7.96	K101I	70.101.09	50.101.09	
	7500# FA-80	1950-1968	61556R91	A	1.234 x 7.65	K98I	70.098.09	50.098.09	
	7500# FA-91	1960-1968	61556R91	A	1.234 x 7.65	K98I	70.098.09	50.098.09	
	7500# FA-98	1950-1975	61556R91	A	1.234 x 7.65	K98I	70.098.09	50.098.09	
	7500# FA-99	1957-1975	61556R91	A	1.234 x 7.65	K98I	70.098.09	50.098.09	
	9000# FA-100	1950-1968	303136C92	B	1.433 x 8.50	KD901R	74.901.18	54.901.18	ST70-9
	7500# FA-101	1962-1975	61556R91	A	1.234 x 7.65	K98I	70.098.09	50.098.09	
	8200# FA-101 FA-104	1975-1988	473695C91 1648204C91	A	1.359 x 7.96	K101I	70.101.09	50.101.09	ST70-2
	8200# FA-101 FA-104	1989 to date	1660271C92	B	1.359 x 7.96	K102I	70.102.09	50.102.09	ST70-2
	9000# FA-102	1963-1968	303136C92	B	1.433 x 8.50	KD901R	74.901.18	54.901.18	ST70-9

TYPE A SINGLE LOCK FLAT

TYPE B DOUBLE LOCK FLAT



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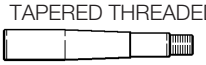
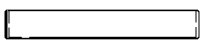


TYPE H NO LOCK FLATS



continued

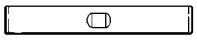
1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
7. Length of Kaiser pin is 9 3/4". 12. Torque Spec. for king pin nut is 350-475 ft/lbs. 14. Torque Spec. for knuckle attachment bolts is 170-200 ft/lbs.

STEMCO Kaiser, 4641 Industrial Dr., Millington, Michigan 48746

INTERNATIONAL / NAVISTAR *continued*

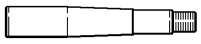
Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
	7500# FA-103		473695C91	A	1.359 x 7.96	K101I	70.101.09	50.101.09	ST70-2
	9000# FA-105	1955-1975	303136C92	B	1.433 x 8.50	KD901R	74.901.18	54.901.18	ST70-9
	9000# FA-109	1970-1981	408547C91 408547C93 472093C91	B	1.484 x 8.89	K109I		50.109.09	
	9000# FA-109	1981 to date	493092C91 493095C92	A	1.484 x 8.85	K108I		50.108.09	
	12000# FA-110	1950-1968	155932R92 303137C92 69576R92	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000# FA-112	1960-1975	229265R91 303138C92	B	1.606 x 8.81	K970R	70.970.18	50.970.18	ST70-13
	12000# FA-113	1960-1975	229265R91 303138C92	B	1.606 x 8.81	K970R	70.970.18	50.970.18	ST70-13
	12000# FA-115	1955-1968	155932R92 303137C92 69576R92	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000# FA-118	1981 to date	399942C93 588808C91 1658934C91	B	1.609 x 9.65	K140I	70.140.09	50.140.09	ST70-5
	12000# FA-119	1965-1972	306921C93	B	1.608 x 9.57	K119I	70.119.09	50.119.09	
	12000# FA-127	1981 to date	588808C91 1658934C91 399942C93	B	1.609 x 9.65	K140I	70.140.09	50.140.09	ST70-5
	15000# FA-132	1960-1968	201600R93 317416C92	E	1.794 x 10.68	K165G[12]			
	15000# FA-133	1960-1968	201600R93 317416C92	E	1.794 x 10.68	K165G[12]			
	18000# FA-136	1963-1975	303140C92	B	1.999 x 10.90	KH901L	78.901.12	58.901.12	
	12000# FA-139	1969-1975	306921C93	B	1.608 x 9.57	K119I	70.119.09	50.119.09	
	12000# FA-139	1975-1981	472094C91 491611C93 493094C93	A	1.609 x 9.65	K139I	70.139.09	50.139.09	ST70-5
	12000# FA-139	1981 to date	588808C91 1658934C91 399942C93	B	1.609 x 9.65	K140I	70.140.09	50.140.09	ST70-5
	12000# FA-201	1960-1972	303139C92 870148R92	B	1.793 x 9.12	K901L	70.901.12	50.901.12	ST70-7
	9000# FA-208	1960-1975	303136C92	B	1.433 x 8.50	KD901R	74.901.18	54.901.18	ST70-9
	9000# FA-209	1960-1975	303136C92	B	1.433 x 8.50	KD901R	74.901.18	54.901.18	ST70-9
	12000# FA-211	1960-1973	303139C92 870148R92	B	1.793 x 9.12	K901L	70.901.12	50.901.12	ST70-7
	12000# FA-212	1960-1973	303139C92 870148R92	B	1.793 x 9.12	K901L	70.901.12	50.901.12	ST70-7
	12000# FA-215 FA-216, FA-217	1960-1973	303139C92 870148R92	B	1.793 x 9.12	K901L	70.901.12	50.901.12	ST70-7
	12000# FA-218	1960-1973	303139C92 870148R92	B	1.793 x 9.12	K901L	70.901.12	50.901.12	ST70-7
	12000# FA-219	1963-1973	303139C92 870148R92	B	1.793 x 9.12	K901L	70.901.12	50.901.12	ST70-7
	12000# FA-228	1973 to date	452344C91	B	1.794 x 10.40	K921L	70.921.12	50.921.12	

TYPE A SINGLE LOCK FLAT



TYPE B DOUBLE LOCK FLAT

TYPE E TAPERED THREADED



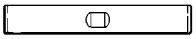
continued

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
12. Torque Spec. for king pin nut is 350-475 ft/lbs.

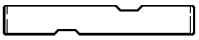
INTERNATIONAL / NAVISTAR *continued*

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
	16000# FA-231		474520C91	B	1.999 x 11.21	KH931L	78.931.12	58.931.12	ST70-12
	18000# FA-232		474520C91	B	1.999 x 11.21	KH931L	78.931.12	58.931.12	ST70-12
	9000# FA-309	1975-1981	470752C91 493095C91	A	1.609 x 9.15	K309I	70.309.09	50.309.09	ST70-5
	9000# FA-309	1981 to date	586806C91	B	1.609 x 9.15	K310I	70.310.09	50.310.09	ST70-5
	10800# FA-329	1975-1981	472094C91 491611C92 493094C92 493094C93	A	1.609 x 9.65	K139I	70.139.09	50.139.09	ST70-5
	12000# FA-329	1981 to date	588808C91 1658934C91 399942C93 1655421C91	B	1.609 x 9.65	K140I	70.140.09	50.140.09	ST70-5
	12000# FA-339	1975-1981	472094C91 491611C92 493094C92 493094C93	A	1.609 x 9.65	K139I	70.139.09	50.139.09	ST70-5
	12000# FA-339 FA-337 FA-343	1981 to date	588808C91 1658934C91 399942C93	B	1.609 x 9.65	K140I	70.140.09	50.140.09	ST70-5
	10800# FA-341 Aluminum Axle		472094C91 491611C92 493094C92 493094C93	A	1.609 x 9.65	K139I	70.139.09	50.139.09	ST70-5
	12000# FA-342 FA-343	1981 to date	588808C91 1658934C91 399942C93 493094C93	B	1.609 x 9.65	K140I	70.140.09	50.140.09	ST70-5
	5000# I-050		473695C91	A	1.359 x 7.96	K101I	70.101.09	50.101.09	ST70-2
	6000# I-060		473695C91	A	1.359 x 7.96	K101I	70.101.09	50.101.09	ST70-2
	7500# I-075		473695C91	A	1.359 x 7.96	K101I	70.101.09	50.101.09	ST70-2
	8000# I-80S I-80SG, 02-ADB, 02-ADV		1660271C92	B	1.359 x 7.96	K102I	70.102.09	50.102.09	ST70-2
	8000# 02-AEM, 02-AHA		3573204C91	C	1.359 X 7.97	K103S	70.103.19	50.103.19	ST70-2
	9000# I-090	Before Aug. 1981	470752C91 493095C91	A	1.609 x 9.15	K309I	70.309.09	50.309.09	ST70-5
	9000# I-090	After Aug. 1981	586806C91	B	1.609 x 9.15	K310I	70.310.09	50.310.09	ST70-5
	10000# I-100S I-100SG, 02-ADC		1688411C92	B	1.921 x 9.87	K120I[8]	70.120.09[8] 70.120.99[3,8]	50.120.09[8]	ST70-19
	10000# I-100W 02AER		329022	B	2.046 X 10.12	K140S[8]	70.140.19[8]	50.101.19[8]	ST70-24
	10800# I-108 All except code 02309		588808C91 399942C93	B	1.609 x 9.65	K140I	70.140.09	50.140.09	ST70-5
	10800# I-108 For code 02309		586806C91	B	1.609 x 9.15	K310I	70.310.09	50.310.09	ST70-5
	12000# I-120 All except code 02309		588808C91 399942C93	B	1.609 x 9.65	K140I	70.140.09	50.140.09	ST70-5
	12000# I-120 For code 02309		586806C91	B	1.609 x 9.15	K310I	70.310.09	50.310.09	ST70-5
	12000# I-120S I-120SG,02-ADD 02-ADG 02-ADP	1989 to date	1668411C91 1659688C91 1659686C91 1659687C91	B	1.921 x 9.87	K120I[8]	70.120.09[8] 70.120.99[3,8]	50.120.09[8]	ST70-19
	13200# I-132 I-132S		586806C91	B	1.609 x 9.65	K140I	70.140.09	50.140.09	ST70-5

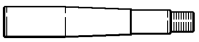
TYPE A SINGLE LOCK FLAT



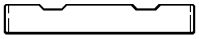
TYPE B DOUBLE LOCK FLAT



TYPE E TAPERED THREADED



TYPE C SAME SIDE LOCK FLATS



continued

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
3. Kit has composite bushings. 8. Kaiser pin is longer than OEM. 12. Torque Spec. for king pin nut is 350-475 ft/lbs.

Steering Knuckle King Pin Kits Revised 5/2010

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
INTERNATIONAL / NAVISTAR *continued*									
	14000# I-140S 02-ADE	1990 to date	1668412C91	B	2.046 x 10.12	K140S[8]	70.140.19[8]	50.140.19[8]	ST70-24
With Rockwell Axles:	12000# FE-900	1950-1962	303137C92 69576R92 155932R92	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
TYPE A SINGLE LOCK FLAT	12000# FE-970	1964-1968	229265R91 303138C92	B	1.606 x 8.81	K970R	70.970.18	50.970.18	ST70-13
	12000# FF-921	1972 to date	452344C91	B	1.794 x 10.40	K921L	70.921.12	50.921.12	
TYPE B DOUBLE LOCK FLAT	15000# FG-900	1957-1968	201600R93 317416C92	E	1.794 x 10.68	K165G[12]			
	18000# FL-901		303140C92 870148R92	B	1.999 x 10.90	KH901L	78.901.12	58.901.12	
TYPE E TAPERED THREADED	12000# FE-971		577684C91	B	1.607 x 9.37	K971R	70.971.18	50.971.18	ST70-13
	12000# FF-931 FF-941		549800C91	B	1.794 x 10.40	K931L	70.931.12	50.931.12	ST70-7
	12000# FF961 02-ARV, 02-ARA 02-ARW		2505492C91	B	1.794 x 10.40	K961L	70.961.12	50.961.12	ST70-7
	12000# 02-AED 02-AEG			A	1.794 x 9.05	K122E	70.122.05	50.122.05	ST70-7
	18000# FH-931 FH-941		474520C91	B	1.999 x 11.21	KH931L	78.931.12	58.931.12	ST70-12
	18000# 02-ARU		2505495C91	B	1.999 X 11.21	K180R			ST70-12
	12000# FF981 02-ARK, 02-ARL 02-ASB, 02-ASD		2500542C91	B	1.794 x 8.87	K981R	70.981.18	50.981.18	ST70-7
ISUZU									
FTR			12540329	G	1.889 X 9.20	K110G			
NPR		1990-1998	5-87830978-2 94058104	A	1.181 x 7.38	K68Z			
NPR		1998-PRESENT	5-87831608-1 97723802 98441181 5-87832211-1	A	1.181 x 7.38	K69Z			
KENWORTH (See Rockwell, Spicer/Dana/Eaton Axles)									
KGI									
	KGS150 15000#		579-1044	A	1.999 x 11.32	K150KG			
MACK									
Midliner MS-CS	7500# 9500#		50.00336305	A	1.377 x 7.00	K75M			
TYPE A SINGLE LOCK FLAT	9000# FA-505		301SQ45A	F	1.500 x 6.68	K534M			
	10000# FA-507 FA-5071		301SQ46A	F	1.500 x 7.40	K535M[4]			
TYPE B DOUBLE LOCK FLAT	9000# FA-511 FA-5111		301SQ45A	F	1.500 x 6.68	K534M			
	10000# FA-512		301SQ46A	F	1.500 x 7.40	K535M[4]			
TYPE E TAPERED THREADED	10000# FA-514 FA-5141		301SQ46A	F	1.500 x 7.40	K535M[4]			
TYPE F TAPERED	10000# FA-517		301SQ46A	F	1.500 x 7.40	K535M[4]			
	12000# FA-522 FA-5221	1963 to date	301SQ47CPI 301SQ47D	F	1.625 x 7.46	K533M[4] thin wall bushing	70.533.13	50.533.13	

continued

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
4. Modify spindle to receive end plates (see instructions pg. 24). 8. Kaiser pin is longer than OEM. 12. Torque Spec. for king pin nut is 350-475 ft/lbs.

STEMCO KAISER™

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
MACK *continued*									
	12000# FA-523 FA-5231	1963 to date	301SQ47CPI 301SQ47D 301SQ47E	F	1.625 x 7.46	K533M[4] thin wall bushing	70.533.13	50.533.13	
	12000# FA-532	1950 to date	301SQ47CPI 301SQ47D 301SQ47E	F	1.625 x 7.46	K533M[4] thin wall bushing	70.533.13	50.533.13	
TYPE TAPERED F	FA-522 FA-523	1950-1963	301SQ35A	F	1.625 x 7.46	K532M[4] thick wall bushing			
	9000# FA-534		301SQ45A	F	1.500 x 6.68	K534M			
	10000# FA-535		301SQ46A	F	1.500 x 7.40	K535M[4]			
	12000# FA-536 FA-537	1963 to date	301SQ47A	F	1.625 x 7.46	K532M[4] thick wall bushing			
	12000# FXL12		301SQ53	E	2.441 X 8.92	K536M			
	14600# FXL14.6		301SQ53	E	2.441 X 8.92	K536M			
DM,RM,DUMP,MIXER CONSTRUCTION, REFUSE	18000# FA-602 FA-604		205SQ12	B	1.999 x 10.90	KH901L	78.901.12	58.901.12	
TYPE SINGLE STEP J	18000# FA-616 FA-617		301SQ52	F	2.125 x 8.75	K616M	70.616.13	50.616.13	
	18000# FXL18		301SQ53	E	2.441 X 8.92	K536M			
	20000# FA-616 FA-617		301SQ52	F	2.125 x 8.75	K616M	70.616.13	50.616.13	
	20000# FXL20		301SQ53	E	2.441 X 8.92	K536M			
	23000# FXL23		301SQ53	E	2.441 X 8.92	K536M			
	24000# FA-616 FA-617		301SQ52	F	2.125 x 8.75	K616M	70.616.13	50.616.13	
With Rockwell Axles:	12000# FE-900	1960-1966	205SQ11	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
TYPE SINGLE LOCK FLAT A	12000# FF-921	1972 to date	205SQ15	B	1.794 x 10.40	K921L	70.921.12	50.921.12	
	18000# FL-901		205SQ12	B	1.999 x 10.90	KH901L	78.901.12	58.901.12	
MAN									
	V8 65C-02	1993	81.44205-6013 6313078	J	1.969 x 8.77	K120N			
MCI									
MC-7,MC-8,MC-9	12000#		121	E	1.794 x 10.68	K170G[12]			
TYPE DOUBLE LOCK FLAT B	15000# 16000#		2254366 IC-2-40	E	1.794 x 10.68	K170G[12]			
TYPE TAPERED THREADED E	13200# FF-941 FF-961			B	1.794 x 10.40	K961L	70.961.12	50.961.12	ST70-7
MC-12	14600# FG-931 FG-933, FG-941, FG-943, FG-952		IJ-2-54	B	1.794 x 10.40	KG931R	77.931.18	57.931.18	ST70-7
102DL3	16000#, 20000# FH-946		01-01-1017 01-01-1079	B	1.794 x 9.19	KH946R			ST70-7
"G" COACH	16000# 1-160S			B	2.046 x 11.00	K161S			ST70-24
McNELIUS MTM									
			188033	A	1.810 x 10.56	K126W		50.126.23	
NEW FLYER									
	MAN		6313078	J	1.969 x 8.77	K120N			

PETERBILT (See Rockwell, Eaton Axles)

continued

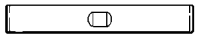
1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
4. Modify spindle to receive end plates. (see instructions pg. 24) 12. Torque Spec. for king pin nut is 350-475 ft/lbs.

STEMCO Kaiser, 4641 Industrial Dr., Millington, Michigan 48746

Steering Knuckle King Pin Kits Revised 5/2010

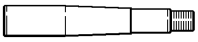
Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
RIDEWELL			1660106	B	1.794 x 10.4	KG931R	77.931.18	57.931.18	ST70-7
			1667325B034	A	1.810 x 10.56	K127W		50.127.23	
ROCKWELL (Non-Driving Front Steering Axles)									
16612, 16613,16616,	12000#		123, 144, 152, 186	E	1.607 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
16900 Series	12000#		121	E	1.794 x 10.68	K170G[12]			
17100,17101,17111,17801	14600#		1309,1310,1319	B	1.794 x 10.40	KG931R	77.931.18	57.931.18	ST70-7
30000,31000 Series	5000# FA941			A	1.179 x 6.36	K56G	70.056.07	50.056.07	ST70-4
ROCKWELL/MERITOR (Non-Driving Front Steering Axles)									
	7000# FC-901 FC-902, FC-903		143, 155	B	1.234 x 7.43	K70D	70.070.04	50.070.04	
	FC-921		1314, 1320	B	1.234 x 7.43	K71D	70.071.04	50.071.04	
	8000# FC-941		1318	B	1.500 x 8.93	K941R	70.941.18	50.941.18	ST70-28
	9000# FD-900	1950-1955	136, 141	E	1.434 x 9.41	KD900R			
	9000# FD-901 FD-902, FD-903	1955 to date	138, 142, 154	B	1.434 x 8.50	KD901R	74.901.18	54.901.18	ST70-9
	9000# FD-931 FD-933		1317	B	1.607 x 9.12	KD931R	74.931.18	54.931.18	ST70-13
	10000# FD-961 FD-965		1315, 1470, 1471	B	1.794 x 10.40	K961L	70.961.12	50.961.12	ST70-7
	11000# FE-900 FE-903, FE-910		123, 144	E	1.607 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	12000# FE-970 (Straight Pin)		156, 157	B	1.606 x 8.81	K970R	70.970.18	50.970.18	ST70-13
	12000# FF-971		1300	B	1.609 x 9.37	K971R	70.971.18	50.971.18	ST70-13
	12000# FF-901 FF-903		167, 172	B	1.793 x 9.12	K901L	70.901.12	50.901.12	ST70-7
	12000# FF-921 FF-923		193, 199	B	1.794 x 10.41	K921L	70.921.12	50.921.12	
	14600# FG-900 FG-903		146, 153	E	1.794 x 10.62	K165G[12]			
	16000# FH-901		168, 170	B	1.999 x 11.04	KH901L	78.901.12	58.901.12	ST70-12
	18000# FL-901		168, 170	B	1.999 x 11.04	KH901L	78.901.12	58.901.12	ST70-12
	12000# FF-930		121	E	1.794 x 10.68	K170G[12]			
	12000# FF-931 FF-932, FF-933 FF-934		195, 1307	B	1.794 x 10.40	K931L	70.931.12	50.931.12	ST70-7
1-599 Series	13200# FF-941 FF-942, FF-943 FF-944, FF-945		195, 1307	B	1.794 x 10.40	K931L	70.931.12	50.931.12	ST70-7
600 Series	13200# FF-941 FF-942, FF-943 FF-944, FF-945		1315, 1470	B	1.794 x 10.40	K961L	70.961.12	50.961.12	ST70-7
	FF946		R201473	B	1.794 x 10.40	K120R			ST70-7

TYPE A SINGLE LOCK FLAT



TYPE B DOUBLE LOCK FLAT

TYPE E TAPERED THREADED



continued

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser Plus Kits feature presized steel back bronze bushings.
12. Torque Spec. for king pin nut is 350-475 ft/lbs

STEMCO KAISER™

ROCKWELL/MERITOR (Non-Driving Front Steering Axles) *continued*

TYPE A SINGLE LOCK FLAT

TYPE B DOUBLE LOCK FLAT

TYPE C SAME SIDE LOCK FLATS

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
	13200# FF-961 FF-962, FF-966 FF-967, FC-965		1315, 1470	B	1.794 x 10.40	K961L	70.961.12	50.961.12	ST70-7
	12000# FF-981 FF-982, FF-983 FF-984, FF-986 FF-987		1419, 1472	B	1.794 x 8.87	K981R	70.981.18	50.981.18	ST70-7
	14600# FG-931 FG-933, FG-941 FG-943, FG-952		1309, 1310 1319, 1471	B	1.794 x 10.40	KG931R	77.931.18	57.931.18	ST70-7
	16000# FH-941 20000# FH-945 FH-946		1424 1420	B	1.794 x 9.19	KH946R			ST70-7
	18000# FL-931 FL-933, FL-941 FL-943, FH-951		198, 1312	B	1.999 x 11.22	KH931L	78.931.12	58.931.12	ST70-12
	6000# MFS-06		R201478	A	1.234 x 6.78	K60R			ST70-3
	7000# MFS-07		R201479, R201483	B	1.499 x 7.15	K70R			ST70-28
	8000# MFS-08		R201474	B	1.499 x 7.50	K80R			ST70-28
	10000# MFS-10		R201470	B	1.794 x 10.40	K961L	70.961.12	50.961.12	ST70-7
	12000# MFS-12122A MFS-12122D MFS-12143A MFS-12144A MFS-12153A		R201315 R201470	B	1.794 x 10.40	K961L	70.961.12	50.961.12	ST70-7
	12000# MFS-12143D MFS-12144D		R201419 R201472	B	1.794 x 8.87	K981R	70.981.18	50.981.18	ST70-7
	12000# MFS-12144A MFS-12155A		R201473	B	1.794 x 10.40	K120R			ST70-7
	13000# MFS-13122D MFS-13143D MFS-13144D		R201419 R201472	B	1.794 x 8.87	K981R	70.981.18	50.981.18	ST70-7
	13000# MFS-13143A MFS-13144A		R201471	B	1.794 x 10.40	KG931R	77.931.18	57.931.18	ST70-7
	14000# MFS-14-143A		R201471	B	1.794 x 10.40	KG931R	77.931.18	57.931.18	ST70-7
	16000# MFS-161015 MFS-16122A MFS-16143A		R201475	B	1.999 x 11.21	K180R			ST70-12
	16000# MFS-16133A		R201476	B	1.999 x 11.21	K181R			ST70-12
	18000# MFS-18133A		R201476	B	1.999 x 11.21	K181R			ST70-12
	18000# MFS-18143A		R201475	B	1.999 x 11.21	K180R			ST70-12
	20000# MFS-20133A		R201476	B	1.999 x 11.21	K181R			ST70-12
	MFS-20142A		R201477	B	1.999 x 11.22	KH931L	78.931.12	58.931.12	ST70-12

SPICER / DANA / EATON

02 CODES	6000# 02-ADA 8000# 02-ADB, 02-ADV, 02-ADW		166027C91 101KK111	B	1.359 x 7.97	K102I	70.102.09	50.102.09	ST70-2
	8000# 02-AEM,	Before 10/2002	101KK111	B	1.359 x 7.97	K102I	70.102.09	50.102.09	ST70-2

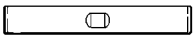
1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
3. Kit has composite bushings.

continued

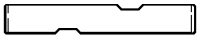
Steering Knuckle King Pin Kits Revised 5/2010

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
SPICER/DANA/EATON *continued*									
	8000# 02-AEM 02-AHA	10/2002-Present	329182	C	1.359 x 7.97	K103S	70.103.19	50.103.19	ST70-2
	10000# 02-ADC, 02-ADL		1668411C91	B	1.921 x 9.87	K120I[8]	70.120.09[8]	50.120.09[8]	ST70-19
	12000# 02-ADD 02-ADG, 02-ADN, 02-ADP	1989 to Date	1668411C91 120KK100	B	1.921 x 9.87	K120I[8]	70.120.09[8] 70.120.99[3.8]	50.120.09[8]	ST70-19
	12000# 02-AED, 02-AEG		816787 823078 328344 328342	A	1.794 x 9.05	K122E	70.122.05 70.122.95[3]	50.122.05	ST70-7
	12000# 02-AGA		328346 328348	C	1.794 x 9.05	K123E			ST70-7
	12000# 02-ARK 02-ARL, 02-ASB, 02-ASD		2500542C91	B	1.794 X 8.87	K981R	70.981.18	50.981.18	ST70-7
	12000# 02-ARA, 02-ARV, 02-ARW		1665531C91	B	1.794 x 10.40	K961L	70.961.12	50.961.12	ST70-7
	12000# 02-ASV		60961-009 60961-039 60961-040					50.121.08	
	14000# 02-ADE, 02-AET	1990 to Date	140KK100	B	2.046 x 10.12	K140S[8]	70.140.19	50.140.19	ST70-24
	14600# 02-AGB, 02-AGE, 02-AEZ		328347 328349	C	1.872 x 9.05	K147E	70.147.05	50.147.05	ST70-23
	16000# 02-ADH 02-AEU, 02-AEW 18000# 02-ADJ 20000# 02-ADK		220KK100 1685405C91	B	2.046 x 11.00	K160S	70.160.19	50.160.19	ST70-24
	18000# 02-ARU		2505495C91	B	1.999 x 11.21	K180R			ST70-12
D CODES	6000# D600 7000# D700 8500# D850		329182	C	1.359 x 7.97	K103S	70.103.19	50.103.19	ST70-2
	8000# D800	Before 10/2002	101KK111	B	1.359 x 7.97	K102I	70.102.09	50.102.09	ST70-2
	8000# D800F	10/2002-Present	329182	C	1.359 x 7.97	K103S	70.103.19	50.103.19	ST70-2
E CODES	10000# E1000I/W 12000# E1200I/W E1201I/W 13200# E1320I/W		823078 328344 328342	A	1.794 x 9.05	K122E	70.122.05 70.122.95[3]	50.122.05	ST70-7
	12000# E1203I		328346 328348	C	1.794 x 9.05	K123E			ST70-7
	14600# E1460I/W		824530 824920 328345 328343 329404 329405	A	1.872 x 9.05	K146E	70.146.05	50.146.05	ST70-23
	10000# E1002I/W 12000# E1202I/W 13200# E1322I/W 14600# E1462I/W		328347 328349	C	1.872 x 9.05	K147E	70.147.05	50.147.05	ST70-23
EFA CODES	12000# EFA12F3		806356 1005632	A	1.625 x 9.19	K121E	70.121.05 70.121.95[3]	50.121.05	ST70-6
	12000# EFA12F4 13200# EFA13F5		806355 815984 1008431	A	1.625 x 9.19	K120E	70.120.05 70.120.95[3]	50.120.05	ST70-6

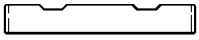
TYPE A SINGLE LOCK FLAT



TYPE B DOUBLE LOCK FLAT



TYPE C SAME SIDE LOCK FLATS



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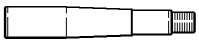


1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings. 3. Kit has composite bushings. 8. Kaiser pin is longer than OEM.

continued

STEMCO KAISER™

SPICER/DANA/EATON *continued*

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
	18000# EFA18F3 EFA18F4 20000# EFA20F4 22000# EFA22T2 EFA22T5 24000# EFA24T2 EFA22T5		811525 1008500 329432 329433 329434	A	1.872 X 9.97	K180E	70.180.05	50.180.05	ST70-23
I CODES	5000# I-050		473695C91	A	1.359 X 7.97	K101I	70.101.09	50.101.09	ST70-2
	6000# I-060		473695C91	A	1.359 X 7.97	K101I	70.101.09	50.101.09	ST70-2
	6000# I-60S, I-60SG, I-61		166027C91 101KK111	B	1.359 X 7.97	K102I	70.102.09	50.102.09	ST70-2
	7500# I-075		473695C91	A	1.359 X 7.97	K101I	70.101.09	50.101.09	ST70-2
	8000# I-080		473695C91	A	1.359 X 7.97	K101I	70.101.09	50.101.09	ST70-2
	8000# I-80S I-80SG		166027C91 101KK111	B	1.359 X 7.97	K102I	70.102.09	50.102.09	ST70-2
	9000# I-090	Before Aug 1981	470752C91 483095C91	A	1.609 x 9.16	K309I	70.309.09	50.309.09	ST70-5
	9000# I-090	After Aug 1981	586806C91	B	1.609 x 9.16	K310I	70.310.09	50.310.09	ST70-5
	10000# I-100S I-100SA, I-100SG		1668411C91	B	1.921 x 9.87	K120I[8]	70.120.09[8] 70.120.99[3,8]	50.120.09[8]	ST70-19
TYPE A SINGLE LOCK FLAT	10800# I-108 All except code 02309		399942C93 1658934C91 586808C91	B	1.609 x 9.66	K140I	70.140.09	50.140.09	ST70-5
TYPE B DOUBLE LOCK FLAT	10800# I-108 FOR CODE 02309		586806C91	B	1.609 x 9.16	K310I	70.310.09	50.310.09	ST70-5
	12000# I-120 All except code 02309		399942C93 1658934C91 586808C91	B	1.609 x 9.66	K140I	70.140.09	50.140.09	ST70-5
TYPE E TAPERED THREADED	12000# I-120 FOR CODE 02309		586806C91	B	1.609 x 9.16	K310I	70.310.09	50.310.09	ST70-5
	12000# I-120S I-120SG, I-120SGL	1989 to date	1668411C91 120KK100	B	1.921 x 9.87	K120I[8]	70.120.09[8] 70.120.99[3,8]	50.120.09[8]	ST70-19
	13200# I-132		588808C91 1658394C91	B	1.609 x 9.66	K140I	70.140.09	50.140.09	ST70-5
	14000# I-140S I-140SG	1990 to date	140KK100	B	2.046 x 10.12	K140S[8]	70.140.19	50.140.19	ST70-24
	14600# I-146S I-146SA		120KK102	B	1.860 x 10.75	K146S			
	16000# I-160S, I-160W 18000# I-180S, I-180W 20000# I-200S, I-200W 22000 I-220S		220KK100 1685405C91 329023	B	2.046 x 11.00	K160S	70.160.19	50.160.19	ST70-24
	16000# I-160S for MCI Buses only		161KK100	B	2.046 x 11.00	K161S			ST70-24

STERLING (See Rockwell, Spicer/Dana/Eaton Axles)

VOLVO

9000# FM9		85108338	E	2.441 x 8.92	K536M			
12000# FM12		85108338	E	2.441 x 8.92	K536M			
10000# VF10 12000# VF12 12500# VF125 FAX5.5 FAX5.7		3130711 V3090267	E	1.777 x 8.62	K122V[9]			
		3093704	B	1.794 x 8.87	K981R	70.981.18	50.981.18	ST70-7
		V1112810	A	1.625 x 9.19	K120E	70.120.05	50.120.05	ST70-6
		85106184	A	1.794 x 9.05	K122E	70.122.05	50.122.05	ST70-7

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings. 3. Kit has composite bushings. *continued*
8. Kaiser pin islonger than OEM. 9. Torque Spec.for king pin nut 230 ft/lbs. 12. Torque Spec.for king pin nut 350/475 ft/lbs.

STEMCO Kaiser, 4641 Industrial Dr., Millington, Michigan 48746

Steering Knuckle King Pin Kits Revised 5/2010

WHITE / WESTPORT, WATSON / CHALIN, WORKHORSE, KING PIN DIMENSIONS CHART

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
WATSON/CHALIN									
	1100 Series		SRK102	B	1.794 x 10.40	K961L	70.961.12	50.961.12	ST70-7
			SRK105	B	1.999 x 11.22	KH931L	78.931.12	58.931.12	ST70-12
			SRK103	B	1.500 x 8.93	K941R	70.941.18	50.941.18	ST70-28
WHITE / WESTPORT									
Trend Models	7000#	1966-1967		B	1.234 x 7.43	K70D	70.070.04	50.070.04	ST70-10
White "Compact"	F3W-1000 F5W-1000 F6W-1000 (10000#)		217016A	A	1.810 x 10.37	K100W			
116D Series	F3W-1200 F5W-1200 F6W-1200 (12000#)	1952-1975	216446	A	1.810 x 10.78	K120W			
	F3W-1300, F3W-1400 F3W-1600, F6W-1300 F6W-1400, F6W-1600		143698-0052	A	1.810 x 10.56	K127W		50.127.23	
TYPE A SINGLE LOCK FLAT	F3W-125 (12000#)	1975 to date	143698-0001	A	1.810 x 10.56	K125W		50.125.23	
	F3W-140, F5W-140, F6W-140 (14000#)	1966-1975	216446	A	1.810 x 10.78	K120W			
TYPE B DOUBLE LOCK FLAT	F3W, F6W, 1200 Series	1975 to date	37090-5005 143698-0051	A	1.810 x 10.56	K126W		50.126.23	
	F3W, F6W 1400 Series	1975 to date	217175 143698-0001	A	1.810 x 10.56	K125W		50.125.23	
TYPE E TAPERED THREADED	9000# (FD-901)	1960-1967	138, 142, 154	B	1.434 x 8.50	KD901R	74.901.18	54.901.18	ST70-9
	12000# (FE-900)	1955-1965	857328	E	1.609 x 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	16000# (FG-900)	1958-1965	146, 153	E	1.794 x 10.68	K165G[12]			
	16000# (FH-901)	1965-1975	168, 170	B	1.999 x 11.04	KH901L	78.901.12	58.901.12	ST70--9
	18000# (FL-901)	1965-1975	1720728 1739844	B	1.999 x 11.04	KH901L	78.901.12	58.901.12	ST70-12
Westport Axle	WS1637090-4405		143698-0051	A	1.811 x 10.56	K126W		50.126.23	
	F5W0900		143698-0053	B	1.606 x 9.08	K96F	70.096.06	50.096.06	ST70-13
WORKHORSE									
				A	1.179 x 6.36	K57G	70.057.07		ST70-4
			8006372	A	1.179 x 6.36	K58G	70.058.07		ST70-4
			8803050	A	1.179 x 6.36	K56G	70.056.07	50.056.07	ST70-4

KING PIN DIMENSIONS INTERCHANGE

Dia.	Length	Type	Make	Qwik kit	PLUS kit	Econokit	Dia.	Length	Type	Make	Qwik kit	PLUS kit	Econokit	Dia.	Length	Type	Make	Qwik kit	PLUS kit	Econokit
0.859	6.480	A	FORD	K35F	70.035.06	50.035.06	1.500	7.400	F	MACK	K535M	NA	NA	1.794	10.400	B	ROCKWELL	K961L	70.961.12	50.961.12
0.922	7.000	A	FORD	K40F	70.040.06	50.040.06	1.500	7.5	B	ROCKWELL	K80R			1.794	10.400	B	ROCKWELL	K931L	70.931.12	50.931.12
0.936	6.470	A	DODGE	K40D	70.040.04	50.040.04	1.500	8.93	B	ROCKWELL	K941R	70.941.18	50.941.18	1.794	10.400	B	ROCKWELL	KG931R	77.931.18	50.931.18
1.054	6.450	A	FORD	KE300F	75.300.06	55.300.06	1.606	9.080	B	FORD	K95F	70.095.06	50.095.06	1.794	10.410	B	ROCKWELL	K921L	70.921.12	50.921.12
1.054	6.690	A	FORD	KE350F	75.350.06	55.350.06	1.606	9.080	B	FORD	K96F	70.096.06	50.096.06	1.794	8.870	B	ROCKWELL	K981R	70.981.18	50.981.18
1.109	6.340	A	CHEVY	K51G	70.051.07	50.051.07	1.606	8.812	B	ROCKWELL	K970R	70.970.18	50.970.18	1.810	10.375	A	WESTPORT	K100W	NA	NA
1.124	7.125	C	DODGE	K50D	70.050.04	50.050.04	1.608	9.578	B	IH	K119I	70.119.09	50.119.09	1.810	10.56	A	WESTPORT	K127W		
1.179	6.360	A	CHEVY	K55G	70.055.07	50.055.07	1.609	9.750	E	CHEVY	K125G	70.125.07	50.125.07	1.810	10.781	A	WESTPORT	K120W	NA	NA
1.179	6.360	A	CHEVY	K56G	70.056.07	50.056.07	1.609	9.660	B	IH	K140I	70.140.09	50.140.09	1.810	10.560	A	WESTPORT	K125W	NA	NA
1.179	6.360	A	WORKHORSE	K57G	70.057.07		1.609	9.660	A	IH	K139I	70.139.09	50.139.09	1.810	10.560	A	WESTPORT	K126W	NA	NA
1.179	6.360	A	WORKHORSE	K58G	70.058.07		1.609	9.160	A	IH	K309I	70.309.09	50.309.09	1.860	10.750	B	SPICER	K146S	NA	NA
1.230	8.906	A	FORD	K70F	70.073.06	50.073.06	1.609	9.160	B	IH	K310I	70.310.09	50.310.09	1.872	9.970	A	EATON	K180E	70.180.05	50.180.05
1.231	7.859	A	FORD	K50F	70.053.06	50.053.06	1.609	9.380	B	ROCKWELL	K971R	70.971.18	50.971.18	1.872	9.050	A	EATON	K146E	NA	NA
1.233	7.437	A	FORD	K60F	NA	NA	1.614	8.000	G	CHEVY	K80G	NA	NA	1.872	9.050	C	DANA	K147E	NA	NA
1.234	6.780	A	MERITOR	K60R			1.625	9.190	A	EATON	K120E	70.120.05	50.120.05	1.872	9.050	C	DANA	K148E	NA	NA
1.234	7.437	B	DODGE	K70D	70.070.04	50.070.04	1.625	9.190	A	EATON	K121E	70.121.05	50.121,05	1.889	9.200	G	CHEVY	K110G	NA	NA
1.234	7.660	A	IH	K98I	70.098.09	50.098.09	1.625	7.468	F	MACK	K533M	70.533.13	50.533.13	1.889	9.620	G	CHEVY	K120G	NA	NA
1.249	7.875	A	CHEVY	K70G	70.070.07	50.070.07	1.745	9.380	B	CHEVY	K121G	70.121.07	50.121.07	1.921	9.875	B	IH	K120I	70.120.09	50.120.09
1.300	7.270	A	FORD	K71F	70.071.06	50.071.06	1.771	8.06	B	ALLIANCE	K80A	NA	NA	1.921	10.625	B	IH	K120I	70.120.09	50.120.09
1.300	7.750	B	FORD	K72F	70.072.06	50.072.06	1.771	9.23	B	ALLIANCE	K120A	NA	NA	1.969	8.770	J	MAN	K120N	NA	NA
1.359	7.970	A	IH	K101I	70.101.09	50.101.09	1.777	8.620	E	VOLVO	K122V	NA	NA	1.999	11.212	B	ROCKWELL	K180R		
1.359	7.970	C	DANA	K103S	70.103.19	50.103.19	1.793	9.180	B	ROCKWELL	K901L	70.901.12	50.901.12	1.999	11.212	B	ROCKWELL	K181R		
1.359	7.970	B	IH	K102I	70.102.09	50.102.09	1.794	9.190	B	ROCKWELL	KH946R			1.999	11.320	A	KGI	K150KG	NA	NA
1.377	7.000	A	MACK	K75M	NA	NA	1.794	10.687	E	CHEVY	K165G	NA	NA	1.999	11.040	B	ROCKWELL	KH901L	78.901.12	58.901.12
1.430	8.250	B	FORD	K75F	70.075.06	50.075.06	1.794	10.687	E	GMC COACH	K165G	NA	NA	1.999	11.220	B	ROCKWELL	KH931L	78.931.12	58.931.12
1.430	8.250	B	FORD	K76F	70.076.06	50.076.06	1.794	9.050	A	EATON	K122E	70.122.05	50.122.05	2.046	10.120	B	IH / SPICER	K140S		50.140.19
1.433	8.500	B	ROCKWELL	KD901R	74.901.18	54.901.18	1.794	9.050	A	DANA	K125E	NA	NA	2.046	11.000	B	SPICER	K160S	70.160.19	50.160.19
1.434	8.750	E	CHEVY	K95G	70.095.07	50.095.07	1.794	9.970	C	DANA	K123E	NA	NA	2.125	8.750	F	MACK	K616M	70.616.13	50.616.13
1.434	9.410	E	ROCKWELL	KD900R	NA	NA	1.794	10.070	B	FORD	K941F	70.941.06	50.941.06	2.125	9.75	B	ALLIANCE	K160A	NA	NA
1.484	8.890	B	IH	K109I	NA	NA	1.794	10.070	B	FORD	K942F	70.942.06	50.942.06	2.441	8.92	E	MACK	K536M	NA	NA
1.484	8.850	A	IH	K108I	NA	NA	1.794	10.687	E	GMC COACH	K170G	NA	NA	2.248	11.30	B	IMT	K700T	NA	NA
1.500	6.687	F	MACK	K534M	NA	NA	1.794	9.220	E	GMC COACH	K175G	NA	NA							
1.500	7.150	B	MERITOR	K70R			1.794	10.392	B	ROCKWELL	K120R									

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
12. Torque Spec.for king pin nut 350/475 ft/lbs.

STEMCO KAISER™

VOCATIONAL / SCHOOL BUSES

BLUEBIRD

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
All American	Airtek Softek 649505-0004		00063311 LT SIDE 00063312 RT SIDE 00063313 BT SIDES					50.121.08	
	12000# FF-942			B	1.794 x 10.40	K931L	70.931.12	50.931.12	
	12000# I-120S, I-120SG I-120SGL		8305203	B	1.921 x 9.87	K120I[8]	70.120.09[8] 70.120.99[3,8]	50.120.09[8]	ST70-19
TC2000	12000# I-120SA I-120IS, I-126SA I-126IS 14600# I-146SA	1990-	4294716	B	1.859 x 10.75	K146S			
	14000# I-140S I-140SG, I-146		8305211	B	2.046 x 10.12	K140S	70.140.19	50.140.19	ST70-24
	10,800#	1988-1989	2156784 4293270	B	1.609 x 9.66	K140I	70.140.09	50.140.09	ST70-5
Rockwell Axles	12,000-13,200# FF-934 FF-942 FF-944		195, 1307	B	1.794 x 10.40	K931L	70.931.12	50.931.12	ST70-7
Uses Lock Pin Sizes 3.68 & 3.25	13,200# FF-961, FF967		1315 4280855	B	1.794 x 10.40	K961L	70.961.12	50.961.12	ST70-7
	14,600# FG-941 FG-943		1309 1310	B	1.794 x 10.40	KG931R	77.931.18	57.931.18	ST70-7

THOMAS

			8314171	B	1.359 x 7.97	K102I	70.102.09	50.102.09	ST70-2
ER-Series School Bus Chassis; Rear Engine	13,200# FF-932		1307	B	1.794 x 10.40	K931L	70.931.12	50.931.12	ST70-7
	14,600# FG-941 FG-943		1309 1310	B	1.794 x 10.40	KG931R	77.931.18	57.931.18	ST70-7

FORD

TYPE A SINGLE LOCK FLAT

TYPE B DOUBLE LOCK FLAT

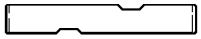
	7000# Hyd. Brakes	1967-1988	C7TZ-3111A	A	1.231 x 8.90	K70F[4]	70.073.06	50.073.06	ST70-3
	7000-9000# Air Brakes	1975-1988	D6TZ-3111A	B	1.433 x 8.25	K75F[5]	70.075.06[5]	50.075.06[5]	ST70-9
	7000-9000# Air Brakes	1989-	E9HZ-3111C	B	1.433 x 8.25	K76F[6]	70.076.06[6]	50.076.06[6]	ST70-9
	9000# Hyd. Brakes	1960-1983	D1HZ-3111A C2TZ-3111G	B	1.434 x 8.50	KD901R	74.901.18	54.901.18	ST70-9
	9000# Air Brakes	1975-1988	D6HZ-3111B	B	1.606 x 9.07	K95F[5]	70.095.06[5]	50.095.06[5]	ST70-13
	9000# Air Brakes	1989-	E9HZ-3111B	B	1.606 x 9.07	K96F[6]	70.096.06[6]	50.096.06[6]	ST70-9

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings. 3. Kit has composite bushings.
4. Modify spindle to receive end plates. 5. Bolt on cap. 6. Threaded cap. 8. Kaiser pin is 7/8" longer than OEM.

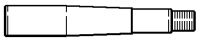
STEMCO Kaiser, 4641 Industrial Dr., Millington, Michigan 48746

Steering Knuckle King Pin Kits Revised 5/2010

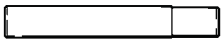
TYPE B DOUBLE LOCK FLAT



TYPE E TAPERED THREADED



TYPE J SINGLE STEP



Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
INTERNATIONAL / NAVISTAR									
	6000#, I-60S (02-ADA)		1660271C92	B	1.359 x 7.97	K102I	70.102.09	50.102.09	ST70-2
	8000#, I-80S (02-ADB)		1660271C92	B	1.359 x 7.97	K102I	70.102.09	50.102.09	ST70-2
	10,000#, I-100S (02-ADC) 12,000#, I-120S (02-ADD)			B	1.921 x 9.87	K120I[8]	70.120.09[8] 70.120.99[3,8]	50.120.09[8]	ST70-19
	14,000#, I-140S (02-ADE)		1668412C91	B	2.046 x 10.12	K140S	70.140.19	50.140.19	ST70-24
TRANSIT BUSES									
GILLIG									
	14600# FG931		1309, 1310 1319, 1471	B	1.794 x 10.40	KG931R	77.931.18	57.931.18	ST70-7
	16000# FH-946		1420, 1424	B	1.794 X 9.19	KH946R			ST70-7
GMC COACH									
Transit Coach	7000#		2470621	B	1.234 X 7.43	K70D	70.070.04	50.070.04	ST70-10
	12000#		2362900 2237497	E	1.609 X 9.75	K125G[12]	70.125.07[12]	50.125.07[12]	ST70-5
	15000# 16000#		2407799	E	1.794 X 10.68	K165G[12]			
	15000# 16000#		2254366 IC-2-40	E	1.794 X 10.68	K170G[12]			
RTS Coach	15000# 16000#		689914	E	1.794 X 9.21	K175G[12]			
MAN									
	V8-65C-02	1993	81-44205-6013 6313078	J	1.969 X 8.77	K120N			
MCI									
MC-7, MC-8, MC-9	15000# 16000#		2254366 IC-2-40	E	1.794 X 10.68	K170G[12]			
	13200# FF-941, FF-961			B	1.794 x 10.40	K961L	70.961.12	50.961.12	ST70-7
MC-12	14600# FG-931		IJ-2-54	B	1.794 X 10.40	KG931R	77.931.18	57.931.18	ST70-7
102DL3	16000# 20000# FH-946		01-01-1017 01-01-1079	B	1.794 x 9.19	KH946R			ST70-7
"G" Coach	16000# I-160S			B	2.046 X 11.00	K161S			ST70-24
NEW FLYER									
	MAN		6313078	J	1.969 X 8.77	K120N			

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.
3. Kit has composite bushings. 8. Kaiser pin is 7/8" longer than OEM. 12. Torque Spec.for king pin nut 350/475 ft/lbs.

STEMCO KAISER™

Model	Axle	Year	OEM No.	Pin Type	OEM Spec	QWIK[1] KIT NO.	KAISER[2] PLUS NO.	ECONO KIT NO.	Lip Seal Installation Tool
ROCKWELL									
17100, 17101, 17111, 17801	12000#	R201310	R201309 R201319 R201471	B	1.794 X 10.40	KG931R	77.931.18	57.931.18	ST70-7
TYPE B DOUBLE LOCK FLAT	8000# MFS-08		R201474	B	1.500 x 7.50	K80R			ST70-28
	12000# FF-931, FF-932, FF-933, FF-934		R200195 R201307	B	1.794 X 10.40	K931L	70.931.12	50.931.12	ST70-7
	13200# FF-941, FF-942, FF-943, FF-944, FF-945		R201315 R201470	B	1.794 X 10.40	K961L	70.961.12	50.961.12	ST70-7
	13200# FF-961, FF-962, FF-966, FF-967, FC-965		R201315 R201470	B	1.794 X 10.40	K961L	70.961.12	50.961.12	ST70-7
	14600#, FG-931 FG-933, FG-941, FG-943, FG-952		R201309 R201310 R201319 R201471	B	1.794 X 10.40	KG931R	77.931.18	57.931.18	ST70-7
	16000# FH-941, 20000# FH-945, FH-946		R201420 R201424	B	1.794 X 9.19	KH946R			ST70-7
	18000# FL-931, FL-933, FL-941, FL-943, FL-951		R200198 R201312	B	1.999 X 11.22	KH931L	78.931.12	58.931.12	ST70-12

1. Kaiser Qwik Kits feature patented spiral steel bushings. 2. Kaiser PLUS Kits feature presized steel back bronze bushings.

SPINDLE BORE and AXLE EYE BEAM SIZES

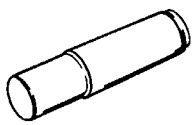
KAISER DESIGN	SPINDLE BORE SIZE	EYE-BEAM BORE SIZE	KAISER DESIGN	SPINDLE BORE SIZE	EYE-BEAM BORE SIZE	KAISER DESIGN	SPINDLE BORE SIZE	EYE-BEAM BORE SIZE
K100W	1.937/1.939	1.811/1.812	**K160A**	2.440/2.442	2.126/2.128	**K71D**	1.358/1.360	1.235/1.237
K101I	1.483/1.485	1.358/1.360	**K160S**	2.171/2.173	2.047/2.048	**K71F**	1.460/1.462	1.301/1.303
K102I	1.483/1.485	1.358/1.360	**K161S**	2.171/2.173	2.047/2.048	**K72F**	1.454/1.456	1.301/1.303
K103S	1.483/1.485	1.358/1.360	**K165G**	1.919/1.921	1.795/1.797	**K75D**	1.357/1.359	1.233/1.235
K108I	1.608/1.610	1.485/1.487	**K170G**	1.919/1.921	Tapered	**K75F**	1.560/1.562	1.433/1.435
K109I	1.608/1.610	1.485/1.487	**K175G**	1.919/1.921	Tapered	**K75M**	1.652/1.654	1.378/1.380
K110G	2.049/2.051	1.891/1.893	**K180E**	2.057/2.058	1.873/1.875	**K76F**	1.560/1.562	1.433/1.435
K119I	1.733/1.735	1.610/1.612	**K180R**	2.124/2.126	2.000/2.002	**K80A**	2.045/2.047	1.772/1.774
K120A	2.045/2.047	1.772/1.774	**K181R**	2.124/2.126	2.000/2.002	**K80G**	1.771/1.773	1.615/1.617
K120E	1.749/1.750	1.626/1.627	**K309I**	1.733/1.735	1.610/1.612	**K80R**	1.626/1.628	1.501/1.503
K120G	2.047/2.049	1.891/1.893	**K30WT**	0.946/0.948	1.061/1.063	**K901L**	1.919/1.921	1.795/1.797
K120H	1.937/1.939		**K310I**	1.733/1.735	1.610/1.612	**K921L**	1.919/1.921	1.795/1.797
K120I	2.045/2.047	1.922/1.923	**K35F**	0.984/0.986	0.860/0.862	**K931L**	1.919/1.921	1.795/1.797
K120N	2.283/2.284	1.967/1.968	**K40D**	1.061/1.063	0.938/0.940	**K941F**	1.919/1.921	1.795/1.797
K120R	1.919/1.921	1.795/1.797	**K47F**	1.249/1.251	1.129/1.131	**K941FA**	1.919/1.921	1.795/1.797
K120V	1.969/1.971	Tapered	**K500C**	2.164/2.168	Tapered	**K941R**	1.626/1.628	1.501/1.503
K120W	1.937/1.939	1.811/1.812	**K50D**	1.249/1.251	1.125/1.127	**K942F**	1.919/1.921	1.795/1.797
K121E	1.749/1.750	1.626/1.627	**K50F**	1.375/1.377	1.232/1.234	**K942FA**	1.919/1.921	1.795/1.797
K121G	1.876/1.878	1.745/1.747	**K51G**	1.229/1.231	1.110/1.112	**K95F**	1.733/1.735	1.607/1.609
K121K	2.124/2.126		**K532M**	1.999/2.001	Tapered	**K95G**	1.560/1.562	Tapered
K121V	1.969/1.971	Tapered	**K533M**	1.749/1.751	Tapered	**K961L**	1.919/1.921	1.795/1.797
K122E	1.919/1.921	1.794/1.796	**K534M**	1.624/1.626	Tapered	**K96F**	1.733/1.735	1.607/1.609
K122K	1.920/1.921		**K535M**	1.624/1.626	Tapered	**K970R**	1.733/1.735	1.608/1.610
K122V	1.969/1.971	Tapered	**K536M**	2.559/2.561	Tapered	**K971R**	1.733/1.735	1.608/1.610
K123E	1.919/1.921	1.794/1.796	**K55G**	1.298/1.300	1.180/1.182	**K981R**	1.920/1.921	1.795/1.797
K125E	1.919/1.921	1.794/1.796	**K56G**	1.314/1.316	1.180/1.182	**K98I**	1.358/1.360	1.235/1.237
K125G	1.733/1.735	Tapered	**K57G**	1.298/1.300	1.180/1.182	**KD900R**	1.560/1.562	Tapered
K125W	1.937/1.939	1.811/1.812	**K58G**	1.314/1.316	1.180/1.182	**KD901R**	1.560/1.562	1.434/1.436
K126W	1.936/1.938	1.811/1.812	**K60F**	1.358/1.360	1.235/1.237	**KD931R**	1.733/1.735	1.608/1.610
K139I	1.733/1.735	1.610/1.612	**K60R**	1.358/1.360	1.235/1.237	**KE300F**	1.179/1.181	1.055/1.057
K140I	1.733/1.735	1.610/1.612	**K616M**	2.499/2.501	Tapered	**KE350F**	1.179/1.181	1.055/1.057
K140S	2.171/2.173	2.047/2.048	**K68Z**	1.338/1.340	1.182/1.184	**KG931R**	1.919/1.921	1.795/1.797
K146E	2.057/2.058	1.873/1.874	**K69Z**	1.338/1.340	1.182/1.184	**KH901L**	2.124/2.126	2.000/2.002
K146S	1.994/1.996	1.862/1.864	**K70F**	1.355/1.357	1.232/1.234	**KH931L**	2.124/2.126	2.000/2.002
K147E	2.057/2.058	1.873/1.874	**K70G**	1.368/1.370	1.250/1.252	**KH946R**	1.919/1.921	1.795/1.797
K148E	2.057/2.058	1.873/1.874	**K70R**	1.626/1.628	1.501/1.503	**50.121.08**	1.937/1.939	
K150KG	2.373/2.374	2.000/2.002	**K700T**	2.499/2.501	2.250/2.252			

QWIK KIT™ BUSHING "T" HANDLE WRENCHES

KAISER NO.	DESCRIPTION
ST-100-1	Short "T" Handle Wrench
ST-100-2	Long "T" Handle Wrench
100M1-1	Replacement head
Above Wrenches will fit the bushings in most kits.	
ST-100-3	Short "T" Handle Wrench
ST-100-4	Long "T" Handle Wrench
100M1-2	Replacement head
Above Wrenches will fit the bushings in the following kits. K50F, K71F, K72F, K80G, K80W, K110G, K120G, K120V, K121V, K122V, K146E, K147E, K148E, K180E, K600M, K68Z, K69Z	

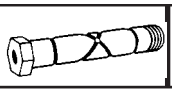
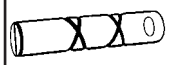
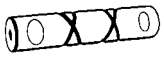
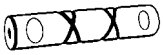
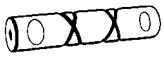
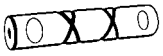
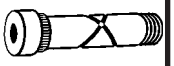
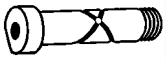
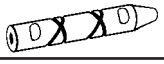
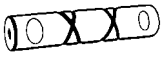
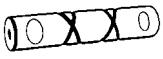
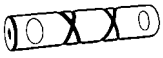
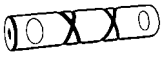
SPECIAL OUT OF ROUND GO NO GO GAUGE TOOL: ST80-1
SPECIAL BUSHING DRIVER:
K150KG requires a "ST70-26" driver to install the bushings.
K120N requires a "ST70-27" driver to install the bushings.

KAISER PLUS™ KING PIN BUSHING DRIVERS



PLUS KIT No	DRIVER No.	PLUS KIT No	DRIVER No.	PLUS KIT No	DRIVER No.	PLUS KIT No	DRIVER No.
70.035.06	ST70-20	**70.073.06**	ST70-3	**70.121.07**	ST70-11	**70.921.12**	ST70-7
70.040.04	ST70-21	**70.075.06**	ST70-9	**70.122.05**	ST70-7	**70.931.12**	ST70-7
70.040.06	ST70-8	**70.076.06**	ST70-9	**70.122.95**	ST70-7	**70.941.06**	ST70-7
70.050.04	ST70-22	**70.095.06**	ST70-13	**70.125.07**	ST70-5	**70.941.18**	ST70-28
70.051.07	ST70-14	**70.095.07**	ST70-9	**70.139.09**	ST70-5	**70.942.06**	ST70-7
70.053.06	ST70-3	**70.096.06**	ST70-13	**70.140.09**	ST70-5	**70.961.12**	ST70-7
70.055.07	ST70-4	**70.098.09**	ST70-10	**70.140.19**	ST70-24	**70.970.18**	ST70-13
70.056.07	ST70-4	**70.101.09**	ST70-2	**70.146.05**	ST70-23	**70.971.18**	ST70-13
70.057.07	ST70-4	**70.102.09**	ST70-2	**70.147.05**	ST70-23	**70.981.18**	ST70-7
70.058.07	ST70-4	**70.103.19**	ST70-2	**70.160.19**	ST70-24	**74.901.18**	ST70-9
70.070.04	ST70-10	**70.119.09**	ST70-5	**70.180.05**	ST70-23	**74.931.18**	ST70-13
70.070.07	ST70-1	**70.120.05**	ST70-6	**70.309.09**	ST70-5	**75.300.06**	ST70-15
70.071.04	ST70-10	**70.120.09**	ST70-19	**70.310.09**	ST70-5	**75.350.06**	ST70-15
70.071.06	ST70-17	**70.120.95**	ST70-6	**70.533.13**	ST70-6	**77.931.18**	ST70-7
70.071.96	ST70-17	**70.120.99**	ST70-19	**70.616.13**	ST70-18	**78.901.12**	ST70-12
70.072.06	ST70-17	**70.121.05**	ST70-6	**70.901.12**	ST70-7	**78.931.12**	ST70-12

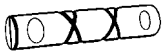
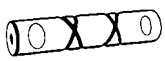
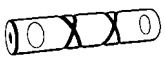
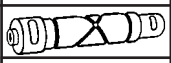
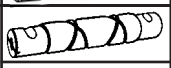
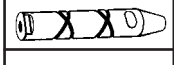
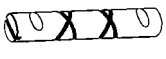
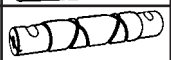
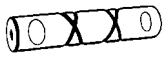
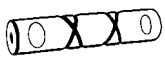
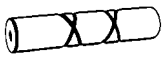
STEMCO KAISER™

Model	Pin Type	Pin		Bushing		OEM PIN No.	Location			Spring Products			
		Size	Lock	Size	SRI		F*	R*	H*	PIN No.	QWIK KIT Bushing No.	LUBRAFLEX Bushing No.	GENERIC Bushing No.
ADVANCE MIXER													
		1.25" x 7.70"		1.50" x 3.50"	RNI		X	X	X	BSP73-1	BSA120-5	BSL120-5	
BLUEBIRD													
TC2000 All American		1.12" x 5.00"	.61"††	1.37" x 3.00"	PLG		X	X		BSP25-2	BSA110-2		
Pre-1998		1.12" x 5.00"	.61"††	1.37" x 4.00"	PLK	0997056			X	BSP25-2	BSA110-7		
TC2000 & All American 1994 - Present		1.25" x 6.25"	5.12"	1.50" x 4.00"	RNK	1662774 00051758	X	X	X	BSP12-17	BSA120-9	BSL120-9	BSG120-9
CRANE CARRIER													
Centurian Series		1.25" x 6.50"	.625"	1.50" x 4.00"	RNK	243-235	X			BSP37-2	BSA120-9	BSL120-9	BSG120-9
		1.25" x 6.12"	5.00"	1.50" x 4.00"	RNK	243-233		X	X	BSP12-12	BSA120-9	BSL120-9	BSG120-9
FORD													
F,FT,L,LN,LT, LNT,LST,LS,W, WT,H,HT,N,NT, 600 thru 1100		1.00" x 5.81"	4.84"	1.25" x 4.00"	NJK	D0HZ-5780F C7TZ-5348LC D1HA-5A314-AA E5HT-5780A E5HZ-5780A E8HT-5A314-AA	X	X	X	BSP10-7	BSA100-2	BSL100-2	BSG100-2
Louisville with cast front hangers		1.00" x 6.42"	5.16"	1.25" x 4.00"	NJK	D0HA-5A314-C D0HZ-5780E E5HZ-5780B	X			BSP10-8	BSA100-2	BSL100-2	BSG100-2
COE "C" Series BLUEBIRD TC2000		1.00" x 5.12"		1.25" x 3.00"	NJG	C6TZ-5304B		X	X	BSP64-2	BSA100-4	BSL100-4	BSG100-4
COE "C" Series		1.00" x 5.50"		1.25" x 3.00"	NJG	B7TZ-5465B B7A-5465A B7Q-5465A D5HZ-5465A		X	X	BSP18-5***	BSA100-4	BSL100-4	BSG100-4
FREIGHTLINER													
Model 112		1.12" x 7.87"	5.37"	1.37"x 4.00"	PLK	6813220022 6813220522	X	X	X	BSP44-2	BSA110-4	BSL110-4	BSG110-4
3.5" spring eyes forged shackles		1.25" x 6.37"	4.87"	1.50" x 3.50"	RNI	16-10509-000	X			BSP12-23	BSA120-5	BSL120-5	
		1.25" x 5.76"	4.50"	1.50" x 3.50"	RNI	16-10510-000		X	X	BSP12-22	BSA120-5	BSL120-5	
3.5" spring eyes forged shackles		1.25" x 6.37"	4.87"	1.62" x 3.50"	TNI	16-10509-00	X			BSP12-23	BSA120-4		
		1.25" x 5.76"	4.50"	1.62" x 3.50"	TNI	16-10510-00		X	X	BSP12-22	BSA120-4		
4" spring eyes strap style shackles		1.25" x 6.88"	5.37"	1.50" x 4.00"	RNK	16-12373-000 16-13470-000 16-13078-000	X	X	X	BSP38-2	BSA120-9	BSL120-9	BSG120-9
		1.25" x 7.12"	5.37"			16-12302-000	X	X	X	BSP79-1**			BSG0073-1
4" spring eyes strap style shackles		1.25" x 6.88"	5.37"	1.62" x 4.00"	TNK	16-12373-000 16-13470-000 16-13078-000 16-13079-000			X	BSP38-2	BSA120-10	BSL120-10	
GILLIG													
All Models		1.37" x 7.00"				55-00696-001	X	X	X	BSP78-1**			

continued

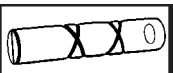
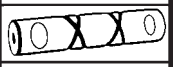
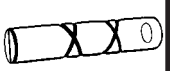
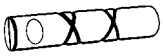
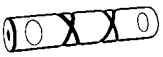
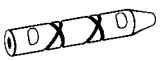
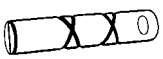
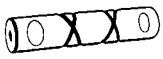
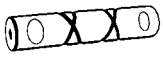
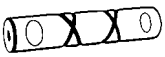
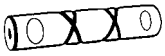
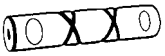
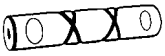
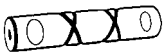
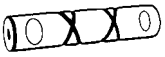
*F = Spring front eye, R = Spring rear eye, H = Hanger **Threaded pin ***Castle Nut not included
††From grease fitting end SRI = Spring Research Institute

Front Spring Pins and Bushings Revised 5/2010

Model	Pin Type	Pin		Bushing		OEM PIN	Location			Spring Products			
		Size	Lock	Size	SRI	No.	F*	R*	H*	PIN No.	QWIK KIT Bushing No.	LUBRAFLEX Bushing No.	GENERIC Bushing No.
INTERNATIONAL / NAVISTAR													
1710,1710A 1810,1810A Series		.87" x 5.0"	3.89"	1.12" x 3.00"	LHG	64146-HC	X			BSP8-1	BSA16-4		
		.87" x 4.71"	3.78"	1.12" x 3.00"	LHG	76771-R1		X	X	BSP8-2	BSA16-4		
1910,1910A 2010, 2010A Series		1.00" x 6.18"	5.06"	1.25" x 4.00"	NJK	303865-C1	X	X	X	BSP10-9	BSA100-2	BSL100-2	BSG100-2
All 4000,5000 Series		1.25" x 7.06"	5.75"	1.75" x 4.00"	VNK	688953-R1	X			BSP19-2	BSA120-2		
Hd. dia. grease fitting end 1.497; opp. end 1.062		1.37" x 7.37"	5.75"	1.765" x 4.00"		688953-R1	X			BSP67-1**			BSG0026-1
		1.25" x 7.06"	5.75"	1.75" x 4.00"	VNK	688952-R1		X	X	BSP20-2	BSA120-2		
Hd. dia. each end 1.062		1.37" x 7.37"	5.75"	1.765" x 4.00"		688952-R1		X	X	BSP68-1**			BSG0026-1
All "S" models with 4" springs		1.00" x 7.00"	.96"†	1.25" x 4.00"	NJK	1648109C1 468703C2	X			BSP34-1	BSA100-2	BSL100-2	BSG100-2
1600,1700,1800 1900,2200,2400 2500,2600 Series		1.00" x 6.31"	4.92"	1.25" x 4.00"	NJK	468704C1 1648110C1		X	X	BSP35-1	BSA100-2	BSL100-2	BSG100-2
All 9000 Series		1.00" x 7.25"	5.75"	1.75" x 4.00"	VJK		X	X	X	BSP41-1			
9000 Series		1.25" x 7.06"	5.75"	1.75" x 4.00"	VNK	507203C1	X	X	X	BSP52-1	BSA120-2		
COE & Conv.		1.37" x 7.37"	5.75"	1.75" x 4.00"		507203C1	X	X	X	BSP71-1**			BSG0068-1
"S" Models with 10,000# axle & heavier 2000,3000,3800, 4000, Series		1.25" x 6.50"	5.03"	1.50" x 4.00"	RNK	1661976C3 3511254C1	X	X	X	BSP49-1	BSA120-9	BSL120-9	BSG120-9
4800 Series with all wheel drive 1988 - Present		1.00" x 5.30"	3.92"	1.25" x 3.00"	NJG	1648112C1		X	X	BSP62-1	BSA100-4		
KENWORTH													
Grease fitting port on large end of pin		1.37" x 7.37"	5.75"	1.75" x 4.00"		6262	X			BSP67-1**			BSG5295-1*** BSG0068-1
Grease fitting port on small end of pin		1.37" x 7.37"	5.75"	1.75" x 4.00"		K179-378	X			BSP69-1**			BSG5295-1*** BSG0068-1
		1.37" x 7.37"	5.75"	1.75" x 4.00"		5296		X	X	BSP70-1**			BSG5295-1*** BSG0068-1
KME													
		1.00" x 5.87"	4.53"	1.25" x 4.00"	NJK	023658F		X	X	BSP82-1		BSL100-7	
MACK													
		1.25" x 6.25"	.68"††	1.50" x 3.50"	RNI	44QK173B	X			BSP31-6	BSA120-5	BSL120-5	
		1.31" x 7.03"	5.59"	1.77" x 4.00"		10QK310M5				BSP85-1**			BSG0078-1
		1.37" x 6.66"	5.01"	1.75" x 3.50"		44QK26A		X	X	BSP90-1**			BSG0069-1

*F = Spring front eye, R = Spring rear eye, H = Hanger **Threaded pin ***Kenworth Dealer Bushings
†From opposite grease fitting end ††From grease fitting end SRI = Spring Research Institute

continued

Model	Pin Type	Pin Size	Pin Lock	Bushing Size	Bushing SRI	OEM KIT No.	Location F*	Location R*	Location H*	Spring Products PIN No.	Spring Products QWIK KIT Bushing No.	Spring Products LUBRAFLEX Bushing No.	Spring Products GENERIC Bushing No.
OSHKOSH													
Mixer 1978-1993		1.00" x 5.37"	.50"††	1.50" x 3.00"	RJG	1758290			X	BSP57-1	BSA100-6		
		1.00" x 5.37"	.50"††	1.25" x 3.00"	NJG	1758290	X	X		BSP57-1	BSA100-4		
S Series Front Discharge Mixer 1994-		1.12" x 6.25"	4.63"	1.37" x 3.00"	PLG	2044870	X			BSP58-1	BSA110-6		
		1.12" x 5.00"	.50"††	1.37" x 3.00"	PLG	57613BX		X		BSP75-1	BSA110-6		
		1.12" x 5.00"	.50"††	1.50" x 3.00"	RLG	57613BX			X	BSP75-1	BSA110-8		
Snowplow		1.12" x 6.25"	.44"	1.37" x 3.00"	PLG	1664070	X			BSP74-1	BSA110-6		
		1.12" x 4.95"	.19"	1.37" x 3.00"	PLG	57613BX		X		BSP75-1	BSA110-6		
		1.12" x 4.95"	.19"	1.50" x 3.00"	RLG	57613BX			X	BSP75-1	BSA110-8		
PIERCE													
		1.12" x 7.00"	5.48	1.37" X 4.00"	PLK	1006385 40-6954 40-9533	X	X	X	BSP24-2	BSA110-4	BSL110-4	BSG110-4
		1.25 x 6.50	5.03	1.50" X 4.00"	RNK	1006386	X	X	X	BSP49-1	BSA120-9	BSL120-9	BSG120-9
		1.25 x 5.56	4.00	1.50" X 3.00"	RNG	1006387 40-4958 40-9535		X	X	BSP55-1	BSA120-6	BSL120-6	BSG120-6
		1.12 x 5.50	.62	1.37" X 3.00"	PLG	1006382 40-0195 40-9531				BSP65-1	BSA110-6		
		1.12 x 5.13	.62	1.37" X 3.00"	PLG	1006383 40-0195 40-6745 40-9532				BSP65-2	BSA110-6		
		1.00 x 5.59	4.56			1006380 40-0190 40-9529				BSP66-1			
		1.00 x 6.00	4.75			1006381 40-6006 40-9530				BSP66-2			
PETERBILT													
359 Conv. 352 COE		1.25" x 6.12"	5.00"	1.50" x 3.50"	RNI	02-01560 02-00180 02-01846	X			BSP12-12	BSA120-5	BSL120-5	
		1.25" x 5.56"	4.37"	1.50" x 3.50"	RNI	02-00082 02-01847		X	X	BSP12-13	BSA120-5	BSL120-5	
Cab Over Model 362		1.25" x 6.25"	5.08"	1.50" x 4.00"	RNK	02-01561	X	X	X	BSP12-17	BSA120-9	BSL120-9	BSG120-9
Conventional Model 359		1.25" x 5.62"	4.50"	1.50" x 3.00"	RNG	02-01562			X	BSP12-18	BSA120-6	BSL120-6	BSG120-6
Cab Over Model 362		1.25" x 6.25"	5.08"	1.50" x 3.50"	RNI	02-01561			X	BSP12-17	BSA120-5	BSL120-5	
Conventional Models 357, 362, 379 1986 with Airide		1.25" x 6.85"	5.31"	1.50" x 4.00"	RNK	02-1767 02-1781	X	X	X	BSP50-1	BSA120-9	BSL120-9	BSG120-9

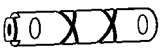
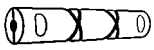
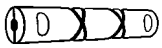
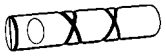
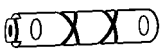
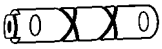
continued

*F = Spring front eye, R = Spring rear eye, H = Hanger **Threaded pin
††From grease fitting end SRI = Spring Research Institute

STEMCO Kaiser, 4641 Industrial Dr., Millington, Michigan 48746

Front Spring Pins and Bushings Revised 5/2010

STERLING, SUTPHEN FIRE CHASSIS, THOMAS, WESTERN STAR, WHITE, VOLVO / GMC

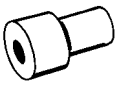
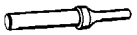
Model	Pin Type	Pin		Bushing		OEM PIN No.	Location			Spring Products			
		Size	Lock	Size	SRI		F*	R*	H*	PIN No.	QWIK KIT Bushing No.	LUBRAFLEX Bushing No.	GENERIC Bushing No.
STERLING													
		1.25" x 6.66"	5.12"	1.50" x 4.00"	RNK	F7HZ-578ODB	X	X	X	BSP50-2	BSA120-9	BSL120-9	BSG120-9
SUTPHEN FIRE CHASSIS													
		1.00" x 4.63"		1.25" x 3.00"	NJG			X	X	BSP64-2 Shackle kit K1000F-9	BSA100-4		
		1.00" x 5.01"		1.25" x 3.00"	NJG		X			BSP18-5	BSA100-4		
THOMAS													
MODEL ER 1994 - Present		1.12" x 7.00"	5.48"	1.37" x 4.00"	PLK	62300122				BSP24-2	BSA110-3		
WESTERN STAR													
F3W-125 F6W-1200 RB-2, RC-2		1.12" x 7.00"	5.48"	1.37" x 4.00"	PLK	37121-0001	X	X	X	BSP24-2	BSA110-1		
		1.12" x 5.95"	5.03"	1.37" x 4.00"	PLK	37121-3413		X	X	BSP63-1	BSA110-1		
		1.12" x 6.90"	5.63"	1.37" x 4.00"	PLK	37121-3412	X			BSP63-2	BSA110-1		
WHITE				**NOTE:** 02-01562, 02-01561 OEM number for end seal is number 28-00118									
F3W-120 12000#		1.00" x 6.25"	.51"†	1.25" x 4.00"	NJK	506267	X	X		BSP10-6	BSA101-1		
		1.00" x 6.12"		1.25" x 4.00"	NJK	506268			X	BSP9-4	BSA101-1		
VOLVO / GMC													
AERO Model w/German Springs		1.12" x 7.00"	5.48"	1.37" x 4.00"	PLK	37121-0001 3082276 3974787	X	X		BSP24-2	BSA110-5 Bushing Dia. 1.3825	BSL110-4	BSG110-4
		1.12" x 7.00"	5.48"	1.37" x 4.00"	PLK	37121-0001 3082276 3974787			X	BSP24-2	BSA110-3 Bushing O.D. 1.3770	BSL110-4	BSG110-4
1989 - Present w/Hendrickson Springs		1.12" x 7.00"	5.48"	1.37" x 4.00"	PLK	37121-0001 3082276 3874787	X	X		BSP24-2	BSA110-1 Bushing O.D. 1.3735	BSL110-4	BSG110-4
1989 - Present w/Hendrickson Springs		1.12" x 7.00"	5.48"	1.37" x 4.00"	PLK	37121-0001 3082276 3974787			X	BSP24-2	BSA110-3 Bushing O.D. 1.3770	BSL110-4	BSG110-4
Models N10, N12		1.31" x 7.03"	5.59"	1.77" x 4.12"		1614230 1075723	X	X	X	BSP83-1			BSG0078-1
		1.31" x 7.03"	5.59"	1.77" x 4.12"		1614229 1076334	X	X	X	BSP85-1			BSG0078-1

*F = Spring front eye, R = Spring rear eye, H = Hanger
†From opposite grease fitting end. SRI = Spring Research Institute

STEMCO KAISER™

Spring Eye SERVICE TOOLS

Spring Product Support Items

	KAISER NO.	Application
HAND SET ARBOR INSTALLATION TOOL	ST-750-1	(Fits all 3/4" pins)
	ST-875-1	(Fits all 7/8" pins)
	ST-1000-1	(Fits all 1" pins)
	ST-1125-1	(Fits all 1 1/8" pins)
	ST-1250-1	(Fits all 1 1/4" pins)
	ST-1375-1	(Fits all 1 3/8" pins)
AIR HAMMER DRIVE ARBOR REMOVAL TOOL	ST-750-5	(Fits all 3/4" pins)
	ST-875-5	(Fits all 7/8" pins)
	ST-1000-5	(Fits all 1" pins)
	ST-1125-5	(Fits all 1 1/8" pins)
	ST-1250-5	(Fits all 1 1/4" pins)
	ST-1375-5	(Fits all 1 3/8" pins)
AIR HAMMER SET ARBOR  INSTALLATION TOOL	ST-750-6	(Fits all 3/4" pins)
	ST-875-6	(Fits all 7/8" pins)
	ST-1000-6	(Fits all 1" pins)
	ST-1125-6	(Fits all 1 1/8" pins)
	ST-1250-6	(Fits all 1 1/4" pins)
	ST-1375-6	(Fits all 1 3/8" pins)
AIR HAMMER DRIVE SHANK 	ST-50-9	
ALIGNMENT PIN LONG DRIVE PIN	ST-750-11	(Fits all 3/4" pins)
	ST-875-11	(Fits all 7/8" pins)
	ST-1000-11	(Fits all 1" pins)
	ST-1125-11	(Fits all 1 1/8" pins)
	ST-1250-11	(Fits all 1 1/4" pins)
	ST-1375-11	(Fits all 1 3/8" pins)
ALIGNMENT PIN SHORT DRIVE PIN	ST-750-12	(Fits all 3/4" pins)
	ST-875-12	(Fits all 7/8" pins)
	ST-1000-12	(Fits all 1" pins)
	ST-1125-12	(Fits all 1 1/8" pins)
	ST-1250-12	(Fits all 1 1/4" pins)
	ST-1375-12	(Fits all 1 3/8" pins)

S.R.I. NUMBERING SYSTEM

S.R.I. Spring Research Institute Standardized Numbering System for Spring Eye Bushings

1ST LETTER REPRESENTING O.D. "J" is 1"
± each letter is 1/16" - "K" = 1 1/16" - "I" = 15/16"

2ND LETTER REPRESENTS I.D. "J" is 1"
± each letter is 1/16" - "K" = 1 1/16" - "I" = 15/16"

3RD LETTER REPRESENTS LENGTH "K" is 4"
± each letter is 1/4" = "J" is 3 3/4" - "L" is 4 1/4"

In addition, bushing material may be indicated with a two or three letter suffix. For example: SB = Steel Backed Bronze.

S.R.I. LETTERING SYSTEM

DIMENSION	— INCREMENTS	BASE LETTER	+ INCREMENTS
O.D.	1/16"	J=1"	1/16"
I.D.	1/16"	J=1"	1/16"
LENGTH	1/4"	K=4"	1/4"

SPECIAL PIN APPLICATIONS

MODEL	Description	OEM No.	OEM Spec.	KAISER No.	Remarks
Eagle Bus	Pin-Lower	010104003	1.889 x 7.79"	95.21.1	Upper and Lower
	Pin-Upper	050107003	1.494 x 6.46"	95.22.1	Lateral Pins

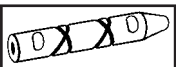
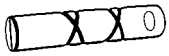
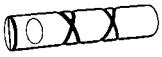
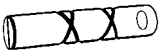
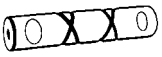
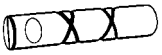
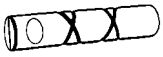
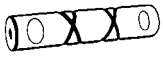
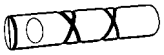
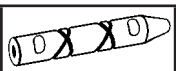
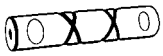
SPECIAL BUSHING APPLICATIONS

MODEL	Description	KAISER No.
Eaton, Fuller Spicer, Rockwell	Bell Housing Bushing (clutch arm shaft)	20M10-2

STEMCO Kaiser, 4641 Industrial Dr., Millington, Michigan 48746

Rear Spring Pins and Bushings Revised 5/2010

BLUEBIRD, FORD, FREIGHTLINER, HENDRICKSON, INTERNATIONAL/NAVISTAR, MACK

Model	Pin Type	Pin		Bushing		OEM PIN No.	Location			Bulk Products			
		Size	Lock	Size	SRI		F*	R*	H*	PIN No.	QWIK KIT Bushing No.	LUBRAFLEX Bushing No.	GENERIC Bushing No.
BLUEBIRD													
TC2000 Thru 1996		1.25" x 5.56"	4.00"	1.50" x 3.00"	RNG	1353440	X			BSP55-1	BSA120-6	BSL120-6	BSG120-6
All American Rear engine		1.25" x 6.00"		1.50" x 4.00"	RNK	1034271	X	X	X	BSP60-1	BSA120-13		
FORD													
COE "C" Series		1.12" x 5.00"	.61"††	1.37" x 3.00"	PLG	7EQ5780 B7Q5780A	X	X		BSP25-2	BSA110-2		
COE "C" Series		1.12" x 5.00"	.61"††	1.25" x 2.75"	NLF				X	BSP25-2	21M11-6		
LN 600, 700, 750, 800 L 800, 900 F 700, 750, 800, 850, 900, 950, 1000, 1100 CL 900 H 1000 W. 900, 1000		1.25" x 5.00"	4.00"	1.50" x 3.00"	RNG	C3TZ-5780A DOHZ-5780B	X			BSP12-20	BSA120-6	BSL120-6	BSG120-6
FREIGHTLINER													
		1.37 X 6.00"	.421"	1.62" x 3.00"	TPG	6803250074	X			BSP50-3		BSL13-2	
HENDRICKSON REAR SUSPENSION													
340 Series		1.25" x 7.18"	.62"††	1.50" x 4.00"	RNK	BE-4927 32276		X		BSP16-2	BSA120-9	BSL120-9	BSG120-9
380/440/450 Series		1.37" x 7.12"	.62"††	1.62" x 4.00"	TPK	BE-13938 32277		X		BSP2-2	BSA13-1	BSL13-1	BSG13-1
380/440/450 Series		1.37" x 6.9"	5.37" Double Lock	1.62" x 4.00"	TPK	43146		X		BSP46-2	BSA13-1	BSL13-1	BSG13-1
RT500 Series		1.50" x 7.50"	.62"††	1.75" x 4.00"	VRK	5		X		BSP22-2	BSA15-1		
INTERNATIONAL/NAVISTAR													
S-SERIES		1.25" x 5.56"	4.00"	1.50" x 3.00"	RNG	1671766C1	X			BSP55-1	BSA120-6	BSL120-6	BSG120-6
MACK													
F&MH		1.25" x 5.62"	4.12"	1.50" x 3.00"	RNG	44QK143CP2	X			BSP59-1	BSA120-6	BSL120-6	BSG120-6

*F = Spring front eye, R = Spring rear eye, H = Hangers ††From grease fitting end

STEMCO KAISER™

Part No.	Qwik kit	Plus	Econo kit
ALLIANCE AXLE			
P6073300019KZ	K120A		
P6073300119KZ	K120A		
P6073300219KZ	K80A		
P6073300319KZ	K80A		
P6073300419KZ	K160A		
P6073300519KZ	K160A		
AUTOCAR			
836687	K125G	70.125.07	50.125.07
857328	K125G	70.125.07	50.125.07
859552	K970R	70.970.18	50.970.18
1715447	K970R	70.970.18	50.970.18
1739844	KH901L	78.901.12	58.901.12
02-7091941	K921L	70.921.12	50.921.12
AUTOMANN			
460.105B	K68Z		
460.166B	KH931L	78.931.12	58.931.12
460.244B	K102I	70.102.09	50.102.09
460.254B	K120E	70.120.05	50.120.05
460.512C	K146E	70.146.05	50.146.05
BLUEBIRD			
00063311 (1/2 KIT)			50.121.08
00063312 (1/2 KIT)			50.121.08
00063313			50.121.08
2137305	K931L	70.931.12	50.931.12
2156784	K140I	70.140.09	50.140.09
2599033	K931L	70.931.12	50.931.12
4279568	KG931R	77.931.18	57.931.18
4280855	K961L	70.961.12	50.961.12
4293270	K140I	70.140.09	50.140.09
4294716	K146S		
8305203	K120I	70.120.09	50.120.09
8305211	K140S	70.140.19	50.140.19
8314171	K102I	70.102.09	50.102.09
BWP			
M-2300	K51G	70.051.07	50.051.07
M-2301	K98I	70.098.09	50.098.09
M-2305	K125G	70.125.07	50.125.07
M-2306	K95G	70.095.07	50.095.07
M-2307	K40F	70.040.06	50.040.06
M-2309	K125G	70.125.07	50.125.07
M-2310	K50F	70.053.06	50.053.06
M-2311	KD901R	74.901.18	54.901.18
M-2312	KD901R	74.901.18	54.901.18
M-2313	K95G	70.095.07	50.095.07
M-2315	K901L	70.901.12	50.901.12
M-2316	K70G	70.070.07	50.070.07
M-2317	K70G	70.070.07	50.070.07
M-2318	K51G	70.051.07	50.051.07
M-2319	K51G	70.051.07	50.051.07
M-2321	K70F	70.073.06	50.073.06
M-2322	K901L	70.901.12	50.901.12
M-2324	K119I	70.119.09	50.119.09
M-2325	K109I		50.109.09
M-2326	K970R	70.970.18	50.970.18
M-2327	K970R	70.970.18	50.970.18
M-2328	K35F	70.035.06	50.035.06
M-2329	KE300F	75.300.06	55.300.06
M-2330	K35F		
M-2331	K921L	70.921.12	50.921.12
M-2332	K140I	70.140.09	50.140.09
M-2333	K140I	70.140.09	50.140.09
M-2334	K75F	70.075.06	50.075.06
M-2335	K55G	70.055.07	50.055.07
M-2336	KH901L	78.901.12	58.901.12
M-2337	KE350F	75.350.06	55.350.06
M-2338	K95F	70.095.06	50.095.06
M-2339	KH931L	78.931.12	58.931.12
M-2340	K941F	70.941.06	50.941.06
M-2341	K101I	70.101.09	50.101.09
BWP *continued*			
M-2342	K108I		50.108.09
M-2343	K139I	70.139.09	50.139.09
M-2344	K139I	70.139.09	50.139.09
M-2345	K309I	70.309.09	50.309.09
M-2346	K534M		
M-2347	K533M	70.533.13	50.533.13
M-2348	K931L	70.931.12	50.931.12
M-2349	K126W		50.126.23
M-2350	K121G	70.121.07	50.121.07
M-2351	K120W		
M-2352	KH901L	78.901.12	58.901.12
M-2353	K535M		
M-2354	K119I	70.119.09	50.119.09
M-2358	K971R	70.971.18	50.971.18
M-2363	K70D	70.070.04	50.070.04
M-2366	K35F	70.035.06	50.035.06
M-2367	K35F	70.035.06	50.035.06
M-2368	KE300F	75.300.06	55.300.06
M-2370	K55G	70.055.07	50.055.07
M-2372	K50D	70.050.04	50.050.04
M-2373	K309I	70.309.09	50.309.09
M-2374	K35F	70.035.06	50.035.06
M-2375	KE350F	75.350.06	55.350.06
M-2376	K100W		
M-2377	K35F	70.035.06	50.035.06
M-2378	K125W		50.125.23
M-2379	K310I	70.310.09	50.310.09
M-2380	K140I	70.140.09	50.140.09
M-2381	K931L	70.931.12	50.931.12
M-2382	K120E	70.120.05	50.120.05
M-2383	K121E	70.121.05	50.121.05
M-2384	K102I	70.102.09	50.102.09
M-2385	K961L	70.961.12	50.961.12
M-2386	K109I		50.109.09
M-2387	K140I	70.140.09	50.140.09
M-2388	K51G	70.051.07	50.051.07
M-2389	K120E	70.120.05	50.120.05
M-2390	K121E	70.121.05	50.121.05
M-2391	K56G	70.056.07	50.056.07
M-2392	K72F	70.072.06	50.072.06
M-2397	K122E	70.122.05	50.122.05
CHEVROLET / GMC			
12472161	K56G	70.056.07	50.056.07
12472162	K58G	70.058.07	
12540328	K80G		
12540329	K110G		
12540330	K120G		
12541348	K180E	70.180.05	50.180.05
15510849	K931L	70.931.12	50.931.12
15512233	K970R	70.970.18	50.970.18
15512234	KH901L	78.901.12	58.901.12
15512235	K901L	70.901.12	50.901.12
15512237	K119I	70.119.09	50.119.09
15512239	KG931R	77.931.18	57.931.18
15521976	K58G	70.058.07	
15522020	K56G	70.056.07	50.056.07
15536398	K55G	70.055.07	50.055.07
15584763	K56G	70.056.07	50.056.07
15585841	KH931L	78.931.12	58.931.12
15618118	KG931R	77.931.18	57.931.18
1561960	K80G		
1561961	K110G		
1561962	K120G		
2010021	K931L	70.931.12	50.931.12
2036352	KH931L	78.931.12	58.931.12
2219378	K60F		50.060.06
2224495	K51G	70.051.07	50.051.07
2254366	K170G		
2264897	K125G	70.125.07	50.125.07
CHEVROLET / GMC *continued*			
2321013	K95G	70.095.07	50.095.07
2362900	K125G	70.125.07	50.125.07
2394913	K165G		
2407799	K165G		
2431372	K95G	70.095.07	50.095.07
2442145	K970R	70.970.18	50.970.18
2452865	KH901L	78.901.12	58.901.12
2470621	K70D	70.070.04	50.070.04
2927942	K51G	70.051.07	50.051.07
3691111	K51G	70.051.07	50.051.07
3745285	KD901R	74.901.18	54.901.18
3829410	K51G	70.051.07	50.051.07
3829970	K70G	70.070.07	50.070.07
3838390	K70G	70.070.07	50.070.07
3853990	K51G	70.051.07	50.051.07
3853994	K70G	70.070.07	50.070.07
3854744	K51G	70.051.07	50.051.07
3858389	K51G	70.051.07	50.051.07
3858390	K70G	70.070.07	50.070.07
3927942	K51G	70.051.07	50.051.07
3927943	K70G	70.070.07	50.070.07
689914	K175G		
722166	K55G	70.055.07	50.055.07
85106184	K122E	70.122.05	50.122.05
859552	K901L	70.901.12	50.901.12
8885021	K95G	70.095.07	50.095.07
8885621	K121G	70.121.07	50.121.07
8885856	K121G	70.121.07	50.121.07
8885857	K70G	70.070.07	50.070.07
88911967	K56G	70.056.07	50.056.07
88911968	K56G	70.056.07	50.056.07
88911998	K120G		
88936011	K80R		
88936044	K961L	70.961.12	50.961.12
88936084	K60R		
88936119	K70R		
88936144	KG931R	77.931.18	57.931.18
94058104	K68Z		
97723802	K69Z		
97782770	K69Z		
98438973	K69Z		
98441181	K69Z		
98443939	K69Z		
IC-2-40	K170G		
DANA / NAPA			
262-1012	K51G	70.051.07	50.051.07
262-1016	K51G	70.051.07	50.051.07
262-1017	K70G	70.070.07	50.070.07
262-1018	K70F	70.073.06	50.073.06
262-1019	K119I	70.119.09	50.119.09
262-1307	K50D	70.050.04	50.050.04
262-1331	K51G	70.051.07	50.051.07
262-1336	K98I	70.098.09	50.098.09
262-1353	KCT30C		
262-1364	K125G	70.125.07	50.125.07
262-1386	K60F		
262-1388	K60F		
262-1389	K60F		
262-1391	K119I	70.119.09	50.119.09
262-1406	K95G	70.095.07	50.095.07
262-1407	KD900R		
262-1413	K40F	70.040.06	50.040.06
262-1414	KD901R	74.901.18	54.901.18
262-1417	K40D		
262-1418	K50D	70.050.04	50.050.04
262-1421	K70D	70.070.04	50.070.04
262-1422	K125G	70.125.07	50.125.07
262-1425	KD901R	74.901.18	54.901.18
262-1431	K70D	70.070.04	50.070.04

STEMCO Kaiser, 4641 Industrial Dr., Millington, Michigan 48746

King Pin Interchange Revised 5/2010

Part No.	Qwik kit	Plus	Econo kit
DANA / NAPA *continued*			
262-1440	K60F		
262-1443	K120W		
262-1445	K165G		
262-1452	K40D		
262-1460	K165G		
262-1461	K50F	70.053.06	50.053.06
262-1462	K70G	70.070.07	50.070.07
262-1463	K51G	70.051.07	50.051.07
262-1464	K901L	70.901.12	50.901.12
262-1465	K35F	70.035.06	50.035.06
262-1466	K60F		
262-1467	K95G	70.095.07	50.095.07
262-1468	K970R	70.970.18	50.970.18
262-1472	K51G	70.051.07	50.051.07
262-1473	K70G	70.070.07	50.070.07
262-1475	K51G	70.051.07	50.051.07
262-1476	K70F	70.073.06	50.073.06
262-1479	KE300F	75.300.06	55.300.06
262-1482	K901L	70.901.12	50.901.12
262-1483	K70F	70.073.06	50.073.06
262-1485	KE300F	75.300.06	55.300.06
262-1488	K970R	70.970.18	50.970.18
262-1490	K109I		50.109.09
262-1491	K140I	70.140.09	50.140.09
262-1499	KE300F	75.300.06	55.300.06
262-1500	KE300F	75.300.06	55.300.06
262-1501	KE300F	75.300.06	55.300.06
262-1502	KE300F	75.300.06	55.300.06
262-1506	K970R	70.970.18	50.970.18
262-1507	K901L	70.901.12	50.901.12
262-1508	K140I	70.140.09	50.140.09
262-1509	K109I		50.109.09
262-1510	KD901R	74.901.18	54.901.18
262-1512	KH901L	78.901.12	58.901.12
262-1513	KH901L	78.901.12	58.901.12
262-1514	K970R	70.970.18	50.970.18
262-1515	K70F	70.073.06	50.073.06
262-1517	KE300F	75.300.06	55.300.06
262-1520	KE300F	75.300.06	55.300.06
262-1522	KE300F	75.300.06	55.300.06
262-1523	K35F	70.035.06	50.035.06
262-1524	K35F	70.035.06	50.035.06
262-1525	K921L	70.921.12	50.921.12
262-1529	K55D		
262-1532	K75D		
262-1533	K35F	70.035.06	50.035.06
262-1537	K75F	70.075.06	50.075.06
262-1547	K55G	70.055.07	50.055.07
262-1548	K55G	70.055.07	50.055.07
262-1549	KE350F	75.350.06	55.350.06
262-1550	K941F	70.941.06	50.941.06
262-1551	K95F	70.095.06	50.095.06
262-1554	KH931L	78.931.12	58.931.12
262-1555	K101I	70.101.09	50.101.09
262-1556	K941FA		
262-1557	K108I		50.108.09
262-1558	K139I	70.139.09	50.139.09
262-1559	K139I	70.139.09	50.139.09
262-1560	K309I	70.309.09	50.309.09
262-1561	K309I	70.309.09	50.309.09
262-1562	K140I	70.140.09	50.140.09
262-1563	KE350F	75.350.06	55.350.06
262-1564	K50D	70.050.04	50.050.04
262-1565	K50D	70.050.04	50.050.04
262-1566	K35F	70.035.06	50.035.06
262-1569	K533M	70.533.13	50.533.13
262-1570	K535M		
262-1571	K534M		
262-1572	K931L	70.931.12	50.931.12

Part No.	Qwik kit	Plus	Econo kit
DANA / NAPA *continued*			
262-1574	K121G	70.121.07	50.121.07
262-1575	K100W		
262-1576	K126W		50.126.23
262-1577	K125W		50.125.23
262-1578	K98I	70.098.09	50.098.09
262-1579	K310I	70.310.09	50.310.09
262-1580	K971R	70.971.18	50.971.18
262-1582	K121G	70.121.07	50.121.07
262-1583	KG931R	77.931.18	57.931.18
262-1584	K140I	70.140.09	50.140.09
262-1585	K120E	70.120.05	50.120.05
262-1586	K121E	70.121.05	50.121.05
262-1587	K71F	70.071.06	50.071.06
262-1588	K56G	70.056.07	50.056.07
262-1590	KH931L	78.931.12	58.931.12
262-1591	K616M	70.616.13	50.616.13
262-1592	K931L	70.931.12	50.931.12
262-1593	K931L	70.931.12	50.931.12
262-1594	K180E	70.180.05	50.180.05
262-1597	K72F	70.072.06	50.072.06
262-1598	K942F	70.942.06	50.942.06
262-1599	K96F	70.096.06	50.096.06
262-1600	K941F	70.941.06	50.941.06
262-1601	K941F	70.941.06	50.941.06
262-1603	K102I	70.102.09	50.102.09
262-1604	K961L	70.961.12	50.961.12
262-1605	K109I		50.109.09
262-1606	K140I	70.140.09	50.140.09
262-1608	K51G	70.051.07	50.051.07
262-1609	K120E	70.120.05	50.120.05
262-1610	K121E	70.121.05	50.121.05
262-1611	K56G	70.056.07	50.056.07
262-1632	K71F	70.071.06	50.071.06
262-1633	K180E	70.180.05	50.180.05
262-1634	K961L	70.961.12	50.961.12
262-1635	K120I	70.120.09	50.120.09
262-1636	K140S	70.140.19	50.140.19
262-1637	K76F	70.076.06	50.076.06
262-1638	K942FA		
262-1640	K80G		
262-1641	K110G		
262-1642	K120G		
262-1682	K121G	70.121.07	50.121.07
101KK100	K101I	70.101.09	50.101.09
101KK111	K102I	70.102.09	50.102.09
120KK100	K120I	70.120.09	50.120.09
120KK102	K146S		
343KK103	K140I	70.140.09	50.140.09
429-4716	K146S		
DAYTON			
300-101A	K120H		
300-107	K51G	70.051.07	50.051.07
300-110	K98I	70.098.09	50.098.09
300-115	K60F		50.060.06
300-125	K125G	70.125.07	50.125.07
300-128	K95G	70.095.07	50.095.07
300-129	K40F	70.040.06	50.040.06
300-135	K50D	70.050.04	50.050.04
300-136	K40D		
300-140	K70D	70.070.04	50.070.04
300-141	K70D	70.070.04	50.070.04
300-142	K120W		
300-143	K165G		
300-148	K535M		
300-150	K125G	70.125.07	50.125.07
300-151	K534M		
300-152	K51G	70.051.07	50.051.07
300-153	K70G	70.070.07	50.070.07
300-154	K70G	70.070.07	50.070.07

Part No.	Qwik kit	Plus	Econo kit
DAYTON *continued*			
300-155	K50F	70.053.06	50.053.06
300-156	K50F	70.053.06	50.053.06
300-157	K35F	70.035.06	50.035.06
300-158	KD901R	74.901.18	54.901.18
300-159	KD901R	74.901.18	54.901.18
300-160	KD901R	74.901.18	54.901.18
300-161	KD901R	74.901.18	54.901.18
300-163	K95G	70.095.07	50.095.07
300-164	K60F		50.060.06
300-170	K70D	70.070.04	50.070.04
300-171	K901L	70.901.12	50.901.12
300-172	K70G	70.070.07	50.070.07
300-173	K70G	70.070.07	50.070.07
300-174	K51G	70.051.07	50.051.07
300-175	K51G	70.051.07	50.051.07
300-176	K51G	70.051.07	50.051.07
300-177	K51G	70.051.07	50.051.07
300-179	K70F	70.073.06	50.073.06
300-180	K70F	70.073.06	50.073.06
300-182	K901L	70.901.12	50.901.12
300-187	K109I		50.109.09
300-188	K119I	70.119.09	50.119.09
300-189	K119I	70.119.09	50.119.09
300-193	KE300F	75.300.06	55.300.06
300-194	K109I		50.109.09
300-195	K970R	70.970.18	50.970.18
300-196	K970R	70.970.18	50.970.18
300-197	K35F	70.035.06	50.035.06
300-198	K35F	70.035.06	50.035.06
300-199	K35F	70.035.06	50.035.06
300-200	KE300F	75.300.06	55.300.06
300-201	KE300F	75.300.06	55.300.06
300-202	K35F	70.035.06	50.035.06
300-204	K921L	70.921.12	50.921.12
300-205	K140I	70.140.09	50.140.09
300-206	K140I	70.140.09	50.140.09
300-207	K75F	70.075.06	50.075.06
300-208	K55G	70.055.07	50.055.07
300-209	K55G	70.055.07	50.055.07
300-210	KH901L	78.901.12	58.901.12
300-211	KH901L	78.901.12	58.901.12
300-214	KE350F	75.350.06	55.350.06
300-215	K95F	70.095.06	50.095.06
300-216	KH931L	78.931.12	58.931.12
300-217	K941F	70.941.06	50.941.06
300-218	K101I	70.101.09	50.101.09
300-219	K50D		
300-220	K108I		50.108.09
300-221	K139I	70.139.09	50.139.09
300-222	K139I	70.139.09	50.139.09
300-223	K309I	70.309.09	50.309.09
300-224	K309I	70.309.09	50.309.09
300-226	K50D	70.050.04	50.050.04
300-227	K941FA		
300-228	KE350F	75.350.06	55.350.06
300-229	K534M		
300-230	K535M		
300-231	K533M	70.533.13	50.533.13
300-232	K931L	70.931.12	50.931.12
300-233	K121G	70.121.07	50.121.07
300-234	K125W		50.125.23
300-235	K126W		50.126.23
300-236	K100W		
300-237	K35F	70.035.06	50.035.06
300-240	K971R	70.971.18	50.971.18
300-242	K931L	70.931.12	50.931.12
300-244	KG931R	77.931.18	57.931.18
300-245	K616M	70.616.13	50.616.13
300-246	K600M		

STEMCO KAISER™

Part No.	Qwik kit	Plus	Econo kit
DAYTON *continued*			
300-248	K310I	70.310.09	50.310.09
300-249	K140I	70.140.09	50.140.09
300-250	K139I	70.139.09	50.139.09
300-257	K120E	70.120.05	50.120.05
300-258	K121E	70.121.05	50.121.05
300-259	K56G	70.056.07	50.056.07
300-260	K72F	70.072.06	50.072.06
300-261	K941F	70.941.06	50.941.06
300-262	K942F	70.942.06	50.942.06
300-263	K96F	70.096.06	50.096.06
300-264	KG931R	77.931.18	57.931.18
300-265	KH931L	78.931.12	58.931.12
300-266	K961L	70.961.12	50.961.12
300-267	K180E	70.180.05	50.180.05
300-268	K102I	70.102.09	50.102.09
300-269	K140I	70.140.09	50.140.09
300-270	K108I		50.108.09
300-273	K71F	70.071.06	50.071.06
300-274	K120E	70.120.05	50.120.05
300-275	K121E	70.121.05	50.121.05
300-276	K120I	70.120.09	50.120.09
300-277	K140S	70.140.19	50.140.19
300-278	K160S	70.160.19	50.160.19
300-279	K56G	70.056.07	50.056.07
300-280	K941F	70.941.06	50.941.06
300-281	K942FA		
300-282	K102I	70.102.09	50.102.09
300-283	K180E	70.180.05	50.180.05
300-284	K961L	70.961.12	50.961.12
300-285	K71F	70.071.06	50.071.06
300-286	K76F	70.076.06	50.076.06
300-287	K80G		
300-288	K110G		
300-289	K120G		
300-290	K122V		
300-293	K122E	70.122.05	50.122.05
300-294	K146E	70.146.05	50.146.05
300-295	K146E	70.146.05	50.146.05
300-296	K70D	70.070.04	50.070.04
300-297	K122E	70.122.05	50.122.05
300-298	K146S		
300-299	K981R	70.981.18	50.981.18
300-300	K942F	70.942.06	50.942.06
300-303	K123E		
300-305	K147E	70.147.05	50.147.05
300-306	K147E	70.147.05	50.147.05
300-307	K146E	70.146.05	50.146.05
300-310	K180R		
300-312	KH946R		
300-314	K70R		
300-316	K80R		
300-317	K981R	70.981.18	50.981.18
300-319	K103S	70.103.19	50.103.19
300-324	K941R	70.941.18	50.941.18
300-329	K181R		
300-330	K181R		
300-332	KG931R	77.931.18	57.931.18
DODGE			
1194747	K40D		
1241697	K40D		
1643174	K125G	70.125.07	50.125.07
1692644	K50F	70.053.06	50.053.06
1752309	K40D		
1752310	K50D	70.050.04	50.050.04
1818726	KD901R	74.901.18	54.901.18
1843208	K70D	70.070.04	50.070.04
2196044	K165G		
2275521	K50D	70.050.04	50.050.04
2275522	K40D		

Part No.	Qwik kit	Plus	Econo kit
DODGE *continued*			
2808618	K901L	70.901.12	50.901.12
4026848	K50D	70.050.04	50.050.04
EATON			
1008431	K120E	70.120.05	50.120.05
1008500	K180E	70.180.05	50.180.05
316111	K122E	70.122.05	50.122.05
328342	K122E	70.122.05	50.122.05
328343	K146E	70.146.05	50.146.05
328344	K122E	70.122.05	50.122.05
328345	K146E	70.146.05	50.146.05
328346	K123E		
328347	K147E	70.147.05	50.147.05
328348	K123E		
328349	K147E	70.147.05	50.147.05
329023	K160S	70.160.19	50.160.19
329182	K103S	70.103.19	50.103.19
329404	K146E	70.146.05	50.146.05
329405	K146E	70.146.05	50.146.05
329432	K180E	70.180.05	50.180.05
329433	K180E	70.180.05	50.180.05
524530	K146E	70.146.05	50.146.05
806355	K120E	70.120.05	50.120.05
806355B	K120E	70.120.05	50.120.05
806356	K121E	70.121.05	50.121.05
811525	K180E	70.180.05	50.180.05
815984	K120E	70.120.05	50.120.05
823078	K122E	70.122.05	50.122.05
824530	K146E	70.146.05	50.146.05
824920	K146E	70.146.05	50.146.05
EATON TOP SPEC			
KP2230	K533M	70.533.13	50.533.13
KP2262	K98I	70.098.09	50.098.09
KP2266	K125G	70.125.07	50.125.07
KP2268	K95G	70.095.07	50.095.07
KP2269	K40F	70.040.06	50.040.06
KP2270	K50D	70.050.04	50.050.04
KP2271	K125G	70.125.07	50.125.07
KP2272	K120W		
KP2273	K165G		
KP2274	K40D		
KP2275	K901L	70.901.12	50.901.12
KP2276	K95G	70.095.07	50.095.07
KP2277	K51G	70.051.07	50.051.07
KP2278	K51G	70.051.07	50.051.07
KP2279	K70G	70.070.07	50.070.07
KP2280	K70G	70.070.07	50.070.07
KP2281	K51G	70.051.07	50.051.07
KP2283	K70F	70.073.06	50.053.06
KP2284	K70F	70.073.06	50.053.06
KP2285	K109I		50.109.09
KP2286	K119I	70.119.09	50.119.09
KP2287	K119I	70.119.09	50.119.09
KP2288	KD901R	74.901.18	54.901.18
KP2289	K70D	70.070.04	50.070.04
KP2290	K70D	70.070.04	50.070.04
KP2291	K970R	70.970.18	50.970.18
KP2292	K901L	70.901.12	50.901.12
KP2293	K109I		50.109.09
KP2294	KD901R	74.901.18	54.901.18
KP2296	KH901L	78.901.12	58.901.12
KP2297	KH901L	78.901.12	58.901.12
KP2298	K970R	70.970.18	50.970.18
KP2302	K35F	70.035.06	50.035.06
KP2303	K35F	70.035.06	50.035.06
KP2304	K35F	70.035.06	50.035.06
KP2305	K921L	70.921.12	50.921.12
KP2306	KE300F	75.300.06	55.300.06
KP2307	KE300F	75.300.06	55.300.06
KP2311	K140I	70.140.09	50.140.09

Part No.	Qwik kit	Plus	Econo kit
EATON TOP SPEC *continued*			
KP2312	K140I	70.140.09	50.140.09
KP2313	K75F	70.075.06	50.075.06
KP2314	KH931L	78.931.12	58.931.12
KP2315	K941F	70.941.06	50.941.06
KP2316	K95F	70.095.06	50.095.06
KP2317	K55G	70.055.07	50.055.07
KP2318	K55G	70.055.07	50.055.07
KP2319	KE350F	75.350.06	55.350.06
KP2320	K101I	70.101.09	50.101.09
KP2321	K941F	70.941.06	50.941.06
KP2322	K108I		50.108.09
KP2323	K139I	70.139.09	50.139.09
KP2324	K139I	70.139.09	50.139.09
KP2325	K309I	70.309.09	50.309.09
KP2326	K309I	70.309.09	50.309.09
KP2327	K931L	70.931.12	50.931.12
KP2328	K534M		
KP2329	K535M		
KP2330	K533M	70.533.13	50.533.13
KP2331	K121G	70.121.07	50.121.07
KP2332	K100W		
KP2333	K126W		50.126.23
KP2334	K125W		50.125.23
KP2335	K600M		
KP2336	K616M	70.616.13	50.616.13
KP2337	K310I	70.310.09	50.310.09
KP2338	K931L	70.931.12	50.931.12
KP2339	K971R	70.971.18	50.971.18
KP2340	K140I	70.140.09	50.140.09
KP2341	K120E	70.120.05	50.120.05
KP2342	K180E	70.180.05	50.180.05
KP2343	KE350F	75.350.06	55.350.06
KP2344	K50F	70.053.06	50.053.06
KP2365	K139I	70.139.09	50.139.09
KP2748	KH931L	78.931.12	58.931.12
KP2924	KG931R	77.931.18	57.931.18
KP2974	KCT30C		
KP2976	K35F	70.035.06	50.035.06
KP2977	K40D		
KP2978	K40F	70.040.06	50.040.06
KP2981	K48I		
KP2982	K50D	70.050.04	50.050.04
KP2983	K50F	70.053.06	50.053.06
KP2985	K51G	70.051.07	50.051.07
KP2986	K55D		
KP2987	K55G	70.055.07	50.055.07
KP2988	K60F		
KP2989	K68I		
KP2990	K70D	70.070.04	50.070.04
KP2991	K70F	70.073.06	50.053.06
KP2992	K70G	70.070.07	50.070.07
KP2993	K75D		
KP2994	K75F	70.075.06	50.075.06
KP2996	K95F	70.095.06	50.095.06
KP2997	K95G	70.095.07	50.095.07
KP2998	K98I	70.098.09	50.098.09
KP2999	K100W		
KP3000	K101I	70.101.09	50.101.09
KP3001	K108I		50.108.09
KP3002	K109I		50.109.09
KP3003	K119I	70.119.09	50.119.09
KP3004	K120E	70.120.05	50.120.05
KP3005	K121K		
KP3006	K120W		
KP3007	K121G	70.121.07	50.121.07
KP3008	K125G	70.125.07	50.125.07
KP3009	K125W		50.125.23
KP3010	K126W		50.126.23
KP3011	K139I	70.139.09	50.139.09

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Part No.	Qwik kit	Plus	Econo kit
EATON TOP SPEC *continued*			
KP3012	K140I	70.140.09	50.140.09
KP3013	K165G		
KP3014	K170G		
KP3015	K175G		
KP3018	KE300F	75.300.06	55.300.06
KP3019	K309I	70.309.09	50.309.09
KP3020	K310I	70.310.09	50.310.09
KP3023	KE350F	75.350.06	55.350.06
KP3025	K532M		
KP3026	K533M	70.533.13	50.533.13
KP3027	K534M		
KP3028	K535M		
KP3030	K616M	70.616.13	50.616.13
KP3031	KD900R		
KP3032	K901L	70.901.12	50.901.12
KP3033	KD901R	74.901.18	54.901.18
KP3034	KH901L	78.901.12	58.901.12
KP3035	K921L	70.921.12	50.921.12
KP3037	K941F	70.941.06	50.941.06
KP3038	K931L	70.931.12	50.931.12
KP3039	KH931L	78.931.12	58.931.12
KP3040	K970R	70.970.18	50.970.18
KP3041	K971R	70.971.18	50.971.18
KP3130	K120E	70.120.05	50.120.05
KP3133	KG931R	77.931.18	57.931.18
KP3134	K56G	70.056.07	50.056.07
ELGIN			
KB325	K140I	70.140.09	50.140.09
KB325N	K140I	70.140.09	50.140.09
KB424	K109I		50.109.09
KB425	K109I		50.109.09
KB425CB	K109I		50.109.09
KB446	K50D	70.050.04	50.050.04
KB450	K125G	70.125.07	50.125.07
KB450A	K125G	70.125.07	50.125.07
KB450AN	K125G	70.125.07	50.125.07
KB458CB	K941F	70.941.06	50.941.06
KB459	KD900R		
KB462B	K51G	70.051.07	50.051.07
KB463	K95G	70.095.07	50.095.07
KB463N	K95G	70.095.07	50.095.07
KB465A	KD901R	74.901.18	54.901.18
KB465AN	KD901R	74.901.18	54.901.18
KB466	K40F	70.040.06	50.040.06
KB469	K40D		
KB471	K50D	70.050.04	50.050.04
KB471A	K50D	70.050.04	50.050.04
KB471N	K50D	70.050.04	50.050.04
KB471NR	K50D	70.050.04	50.050.04
KB471R	K50D	70.050.04	50.050.04
KB472A	K40D		
KB472AN	K40D		
KB477A	K70D	70.070.04	50.070.04
KB477AN	K70D	70.070.04	50.070.04
KB477ANR	K70D	70.070.04	50.070.04
KB477AR	K70D	70.070.04	50.070.04
KB478B	K60F		
KB478N	K60F		
KB478NR	K60F		
KB479X	K120W		
KB480A	K165G		
KB480AN	K165G		
KB483	KCT30C		
KB491A	K51G	70.051.07	50.051.07
KB491AN	K51G	70.051.07	50.051.07
KB492	K70G	70.070.07	50.070.07
KB492A	K70G	70.070.07	50.070.07
KB492AN	K70G	70.070.07	50.070.07
KB493	K50F	70.053.06	50.053.06

Part No.	Qwik kit	Plus	Econo kit
ELGIN *continued*			
KB495	K35F	70.035.06	50.035.06
KB503N	KE300F	75.300.06	55.300.06
KB504	K901L	70.901.12	50.901.12
KB504N	K901L	70.901.12	50.901.12
KB505A	K970R	70.970.18	50.970.18
KB505AN	K970R	70.970.18	50.970.18
KB516	K109I		50.109.09
KB517	K119I	70.119.09	50.119.09
KB517N	K119I	70.119.09	50.119.09
KB522	KE300F	75.300.06	55.300.06
KB522DC	KE300F	75.300.06	55.300.06
KB523	K35F	70.035.06	50.035.06
KB523DC	K35F	70.035.06	50.035.06
KB523N	K35F	70.035.06	50.035.06
KB523NDC	K35F	70.035.06	50.035.06
KB524	K35F	70.035.06	50.035.06
KB524DC	K35F	70.035.06	50.035.06
KB524N	K35F	70.035.06	50.035.06
KB524NDC	K35F	70.035.06	50.035.06
KB525	KE350F	75.350.06	55.350.06
KB534B	K921L	70.921.12	50.921.12
KB537	K75F	70.075.06	50.075.06
KB546	K95F	70.095.06	50.095.06
KB547	KH931L	78.931.12	58.931.12
KB547CB	KH931L	78.931.12	58.931.12
KB548	K941F	70.941.06	50.941.06
KB550	K50D	70.050.04	50.050.04
KB550N	K50D	70.050.04	50.050.04
KB570	KE300F	75.300.06	55.300.06
KB570DC	KE300F	75.300.06	55.300.06
KB570N	KE300F	75.300.06	55.300.06
KB570NDC	KE300F	75.300.06	55.300.06
KB571	K70F	70.073.06	50.073.06
KB571N	K70F	70.073.06	50.073.06
KB571NR	K70F	70.073.06	50.073.06
KB571R	K70F	70.073.06	50.073.06
KB572	KE300F	75.300.06	55.300.06
KB572DC	KE300F	75.300.06	55.300.06
KB578	K71F	70.071.06	50.071.06
KB645	K101I	70.101.09	50.101.09
KB700	KH901L	78.901.12	58.901.12
KB700N	KH901L	78.901.12	58.901.12
KB722	K55G	70.055.07	50.055.07
KB722CB	K55G	70.055.07	50.055.07
KB722N	K55G	70.055.07	50.055.07
KB815	K100W		
KB815DC	K100W		
KB816	K108I		50.108.09
KB817	K139I	70.139.09	50.139.09
KB817N	K139I	70.139.09	50.139.09
KB818	K309I	70.309.09	50.309.09
KB818N	K309I	70.309.09	50.309.09
KB819	K941FA		
KB819CB	K941FA		
KB823	K931L	70.931.12	50.931.12
KB825	KE350F	75.350.06	55.350.06
KB827	K534M		
KB828	K535M		
KB829BI	K533M	70.533.13	50.533.13
KB830	K121G	70.121.07	50.121.07
KB831	K100W		
KB832	K125W		50.125.23
KB834	K616M	70.616.13	50.616.13
KB835	K310I	70.310.09	50.310.09
KB836	KG931R	77.931.18	57.931.18
KB836CB	KG931R	77.931.18	57.931.18
KB837	K971R	70.971.18	50.971.18
KB838	K126W		50.126.23
KB839	K931L	70.931.12	50.931.12

Part No.	Qwik kit	Plus	Econo kit
ELGIN *continued*			
KB839CB	K931L	70.931.12	50.931.12
KB840	K140I	70.140.09	50.140.09
KB840CB	K140I	70.140.09	50.140.09
KB841CB	K120E	70.120.05	50.120.05
KB842CB	K121E	70.121.05	50.121.05
KB843	K72F	70.072.06	50.072.06
KB843CB	K72F	70.072.06	50.072.06
KB844	K942F	70.942.06	50.942.06
KB844CB	K942F	70.942.06	50.942.06
KB845	K96F	70.096.06	50.096.06
KB846CB	K180E	70.180.05	50.180.05
KB847	K102I	70.102.09	50.102.09
KB847CB	K102I	70.102.09	50.102.09
KB848CB	K961L	70.961.12	50.961.12
KB849	K120I	70.120.09	50.120.09
KB852	K110G		
KB861	K146E	70.146.05	50.146.05
EUCLID			
E-10104B	K80G		
E-10105B	K110G		
E-10106B	K120G		
E-10107B	K180E	70.180.05	50.180.05
E-10165N	K122V		
E-11394B	K122E	70.122.05	50.122.05
E-11785	K160S	70.160.19	50.160.19
E-11808C	K981R	70.981.18	50.981.18
E-11812C	K80R		
E-11813C	K180R		
E-11814C	K181R		
E-11816C	K70R		
E-4430B	K51G	70.051.07	50.051.07
E-4431B	K98I	70.098.09	50.098.09
E-4434B	K125G	70.125.07	50.125.07
E-4434N	K125G	70.125.07	50.125.07
E-4435B	K95G	70.095.07	50.095.07
E-4435N	K95G	70.095.07	50.095.07
E-4436B	K50D	70.050.04	50.050.04
E-4437B	K40D		
E-4438B	K70D	70.070.04	50.070.04
E-4438N	K70D	70.070.04	50.070.04
E-4439B	K165G		
E-4439N	K165G		
E-4440B	K50F	70.053.06	50.053.06
E-4441B	KD901R	74.901.18	54.901.18
E-4441N	KD901R	74.901.18	54.901.18
E-4442B	K901L	70.901.12	50.901.12
E-4442N	K901L	70.901.12	50.901.12
E-4443B	K70G	70.070.07	50.070.07
E-4443N	K70G	70.070.07	50.070.07
E-4444B	K51G	70.051.07	50.051.07
E-4444N	K51G	70.051.07	50.051.07
E-4445B	K70F	70.073.06	50.073.06
E-4445N	K70F	70.073.06	50.073.06
E-4446B	K109I		50.109.09
E-4447B	K119I	70.119.09	50.119.09
E-4447N	K119I	70.119.09	50.119.09
E-4448B	K109I		50.109.09
E-4449B	K970R	70.970.18	50.970.18
E-4449N	K970R	70.970.18	50.970.18
E-4450B	K921L	70.921.12	50.921.12
E-4451B	K140I	70.140.09	50.140.09
E-4451N	K140I	70.140.09	50.140.09
E-4452B	K75F	70.075.06	50.075.06
E-4453B	K55G	70.055.07	50.055.07
E-4453N	K55G	70.055.07	50.055.07
E-4454B	KH901L	78.901.12	58.901.12
E-4454N	KH901L	78.901.12	58.901.12
E-4457B	K95F	70.095.06	50.095.06
E-4458B	KH931L	78.931.12	58.931.12

STEMCO KAISER™

Part No.	Qwik kit	Plus	Econo kit
EUCLID *continued*			
E-4458C	KH931L	78.931.12	58.931.12
E-4459B	K941F	70.941.06	50.941.06
E-4459C	K941F	70.941.06	50.941.06
E-4460B	K101I	70.101.09	50.101.09
E-4461B	K108I		50.108.09
E-4462B	K139I	70.139.09	50.139.09
E-4462N	K139I	70.139.09	50.139.09
E-4463B	K309I	70.309.09	50.309.09
E-4463N	K309I	70.309.09	50.309.09
E-4464B	K941FA		
E-4465B	K534M		
E-4466B	K535M		
E-4467B	K533M	70.533.13	50.533.13
E-4468B	K931L	70.931.12	50.931.12
E-4469B	K121G	70.121.07	50.121.07
E-4470B	K126W		50.126.23
E-4471B	K125W		50.125.23
E-4472B	K100W		
E-4595B	K971R	70.971.18	50.971.18
E-4598B	K120W		
E-4599B	K616M	70.616.13	50.616.13
E-4693B	K140I	70.140.09	50.140.09
E-4694C	K931L	70.931.12	50.931.12
E-4695C	KG931R	77.931.18	57.931.18
E-4696B	K120E	70.120.05	50.120.05
E-4696C	K120E	70.120.95	50.120.05
E-4697B	K310I	70.310.09	50.310.09
E-4698B	K139I	70.139.09	50.139.09
E-5441B	KD900R		
E-5485B	K72F	70.072.06	50.072.06
E-6194B	K180E	70.180.05	50.180.05
E-6195B	K72F	70.072.06	50.072.06
E-6196B	K942F	70.942.06	50.942.06
E-6197B	K96F	70.096.06	50.096.06
E-6198B	K102I	70.102.09	50.102.09
E-6199B	K961L	70.961.12	50.961.12
E-6199C	K961L	70.961.12	50.961.12
E-6449N	K35F	70.035.06	50.035.06
E-6450B	KE350F	75.350.06	55.350.06
E-6451B	KE350F	75.350.06	55.350.06
E-6453B	K35F	70.035.06	50.035.06
E-6454B	K56G	70.056.07	50.056.07
E-6455B	K71F	70.071.06	50.071.06
E-6868B	KG931R	77.931.18	57.931.18
E-6869B	K121E	70.121.05	50.121.05
E-6869C	K121E	70.121.05	50.121.05
E-6875C	K140I	70.140.09	50.140.09
E-6876C	K108I		50.108.09
E-9311B	K40F	70.040.06	50.040.06
E-9312B	K901L	70.901.12	50.901.12
E-9313B	KE300F	75.300.06	55.300.06
E-9313N	KE300F	75.300.06	55.300.06
E-9314B	KE300F	75.300.06	55.300.06
E-9315B	K35F	70.035.06	50.035.06
E-9315N	K35F	70.035.06	50.035.06
E-9941B	K120I	70.120.09	50.120.09
E-9942B	K140S	70.140.19	50.140.19
E-9943B	K76F	70.076.06	50.076.06
E-9944B	K942F	70.942.06	50.942.06
FLAGG			
FKP-100-C	KG931R	77.931.18	57.931.18
FKP-101-C	K121E	70.121.05	50.121.05
FKP-102-C	K56G	70.056.07	50.056.07
FKP-103-B	K71F	70.071.06	50.071.06
FKP-104-B	K72F	70.072.06	50.072.06
FKP-105-B	K942F	70.942.06	50.942.06
FKP-106-B	K96F	70.096.06	50.096.06
FKP-107-C	K941F	70.941.06	50.941.06
FKP-108-C	K941F	70.941.06	50.941.06

Part No.	Qwik kit	Plus	Econo kit
FLAGG *continued*			
FKP-109-B	K180E	70.180.05	50.180.05
FKP-110-B	K102I	70.102.09	50.102.09
FKP-111-B	K961L	70.961.12	50.961.12
FKP-111-C	K961L	70.961.12	50.961.12
FKP-112-B	K108I		50.108.09
FKP-113-C	K140I	70.140.09	50.140.09
FKP-114-B	K51G	70.051.07	50.051.07
FKP-115-B	K120E	70.120.05	50.120.05
FKP-116-B	K121E	70.121.05	50.121.05
FKP-117-B	K56G	70.056.07	50.056.07
FKP-118-B	K120I	70.120.09	50.120.09
FKP-119-B	K140S	70.140.19	50.140.19
FKP-11-B	K125G	70.125.07	50.125.07
FKP-120-B	K76F	70.076.06	50.076.06
FKP-121-B	K80G		
FKP-122-B	K110G		
FKP-123-B	K120G		
FKP-125-C	K942FA		
FKP-126-C	K122V		
FKP-128-C	K942F	70.942.06	50.942.06
FKP-129B	K942FA		
FKP-130-B	K160S	70.160.19	50.160.19
FKP-130-C	K160S	70.160.19	50.160.19
FKP-131-B	K122E	70.122.05	50.122.05
FKP-132-B	K146E	70.146.05	50.146.05
FKP-133-C	K146E	70.146.05	50.146.05
FKP-134-C	K146S		
FKP-135-C	K139I	70.139.09	50.139.09
FKP-136-C	K981R	70.981.18	50.981.18
FKP-137-B	K126W		50.126.23
FKP-139-B	K123E		
FKP-140-C	KH946R		
FKP-141-C	K180R		
FKP-142-C	K80R		
FKP-143-C	K70R		
FKP-144-B	K147E	70.147.05	50.147.05
FKP-146-C	K941R	70.941.18	50.941.18
FKP-15-B	K60F		
FKP-17-B	K60F		
FKP-21-B	K40D		
FKP-23-B	K50D	70.050.04	50.050.04
FKP-25-B	K40F	70.040.06	50.040.06
FKP-27-B	K95G	70.095.07	50.095.07
FKP-30-B	K165G		
FKP-34-B	K70F	70.073.06	50.073.06
FKP-35-B	K35F	70.035.06	50.035.06
FKP-36-B	K50F	70.053.06	50.053.06
FKP-37-B	K901L	70.901.12	50.901.12
FKP-38-B	K51G	70.051.07	50.051.07
FKP-39-B	K70G	70.070.07	50.070.07
FKP-40-B	K51G	70.051.07	50.051.07
FKP-43-B	K70F	70.073.06	50.073.06
FKP-44-B	K109I		50.109.09
FKP-45-B	K119I	70.119.09	50.119.09
FKP-46-B	K70D	70.070.04	50.070.04
FKP-48-N	KE300F	75.300.06	55.300.06
FKP-49-B	K970R	70.970.18	50.970.18
FKP-4-B	K51G	70.051.07	50.051.07
FKP-50-B	K901L	70.901.12	50.901.12
FKP-51-B	K109I		50.109.09
FKP-52-B	KH901L	78.901.12	58.901.12
FKP-53-B	KD901R	74.901.18	54.901.18
FKP-54-B	K70F	70.073.06	50.073.06
FKP-55-B	K35F	70.035.06	50.035.06
FKP-57-B	K35F	70.035.06	50.035.06
FKP-59-B	K120W		
FKP-60-B	K35F	70.035.06	50.035.06
FKP-61-B	K35F	70.035.06	50.035.06
FKP-62-B	K921L	70.921.12	50.921.12

Part No.	Qwik kit	Plus	Econo kit
FLAGG *continued*			
FKP-63-B	KE300F	75.300.06	55.300.06
FKP-64-B	KE300F	75.300.06	55.300.06
FKP-68-B	K140I	70.140.09	50.140.09
FKP-69-B	K75F	70.075.06	50.075.06
FKP-6-N	K60F		
FKP-70-B	K55G	70.055.07	50.055.07
FKP-71-B	KH931L	78.931.12	58.931.12
FKP-72-B	K941F	70.941.06	50.941.06
FKP-73-B	K95F	70.095.06	50.095.06
FKP-74-B	KE350F	75.350.06	55.350.06
FKP-75-B	K101I	70.101.09	50.101.09
FKP-76-B	K108I		50.108.09
FKP-77-B	K139I	70.139.09	50.139.09
FKP-78-B	K309I	70.309.09	50.309.09
FKP-79-B	K941FA		
FKP-80-B	K50D	70.050.04	50.050.04
FKP-81-B	KE350F	75.350.06	55.350.06
FKP-82-B	K98I	70.098.09	50.098.09
FKP-83-B	K534M		
FKP-84-B	K535M		
FKP-85-B	K533M	70.533.13	50.533.13
FKP-86-B	K121G	70.121.07	50.121.07
FKP-87-B	K100W		
FKP-88-B	K126W		50.126.23
FKP-89-B	K125W		50.125.23
FKP-8-B	K98I	70.098.09	50.098.09
FKP-90-B	K931L	70.931.12	50.931.12
FKP-91-B	K310I	70.310.09	50.310.09
FKP-92-B	KG931R	77.931.18	57.931.18
FKP-93-B	K971R	70.971.18	50.971.18
FKP-94-B	K616M	70.616.13	50.616.13
FKP-96-B	K140I	70.140.09	50.140.09
FKP-97-C	K931L	70.931.12	50.931.12
FKP-98-C	K120E	70.120.05	50.120.05
FKP-99-C	KH931L	78.931.12	58.931.12
FLEETRITE			
FAK4444	K51G	70.051.07	50.051.07
FAK4446	K98I	70.098.09	50.098.09
FAK4449	K60F		
FAK4454	K95G	70.095.07	50.095.07
FAK4455	K40F	70.040.06	50.040.06
FAK4456	K50D	70.050.04	50.050.04
FAK4457	K40D		
FAK4458	K40D		
FAK4460	K120W		
FAK4461	K50F	70.053.06	50.053.06
FAK4463	K35F	70.035.06	50.035.06
FAK4465	K95G	70.095.07	50.095.07
FAK4466	K60F		
FAK4467	K70G	70.070.07	50.070.07
FAK4468	K70G	70.070.07	50.070.07
FAK4469	K51G	70.051.07	50.051.07
FAK4470	K51G	70.051.07	50.051.07
FAK4471	K70F	70.073.06	50.073.06
FAK4472	K70F	70.073.06	50.073.06
FAK4473	K35F	70.035.06	50.035.06
FAK4474	K109I		50.109.09
FAK4475	K119I	70.119.09	50.119.09
FAK4476	K119I	70.119.09	50.119.09
FAK4477	K109I		50.109.09
FAK4478	K35F	70.035.06	50.035.06
FAK4479	K35F	70.035.06	50.035.06
FAK4480	K35F	70.035.06	50.035.06
FAK4481	KE300F	75.300.06	55.300.06
FAK4482	KE300F	75.300.06	55.300.06
FAK4483	K35F	70.035.06	50.035.06
FAK4485	K140I	70.140.09	50.140.09
FAK4487	K75F	70.075.06	50.075.06
FAK4488	K55G	70.055.07	50.055.07

King Pin Interchange Revised 5/2010

Part No.	Qwik kit	Plus	Econo kit
FLEETRITE *continued*			
FAK4489	K55G	70.055.07	50.055.07
FAK4492	KE350F	75.350.06	55.350.06
FAK4493	K95F	70.095.06	50.095.06
FAK4494	K941F	70.941.06	50.941.06
FAK4495	K101I	70.101.09	50.101.09
FAK4496	K50D	70.050.04	50.050.04
FAK4497	K108I		50.108.09
FAK4498	K139I	70.139.09	50.139.09
FAK4500	K309I	70.309.09	50.309.09
FAK4502	K35F	70.035.06	50.035.06
FAK4503	K50D	70.050.04	50.050.04
FAK4504	K941FA		
FAK4505	KE350F	75.350.06	55.350.06
FAK4506	K534M		
FAK4507	K535M		
FAK4508	K533M	70.533.13	50.533.13
FAK4509	K121G	70.121.07	50.121.07
FAK4510	K125W		50.125.23
FAK4511	K126W		50.126.23
FAK4512	K100W		
FAK4513	K35F	70.035.06	50.035.06
FAK4514	K616M	70.616.13	50.616.13
FAK4516	K310I	70.310.09	50.310.09
FAK4517	K140I	70.140.09	50.140.09
FAK4518	K139I	70.139.09	50.139.09
FAK4524	KD900R		
FAK4526	K170G		
FAK4527	K125G	70.125.07	50.125.07
FAK4529	KD900R		
FAK4530	KD900R		
FAK4531	KD901R	74.901.18	54.901.18
FAK4532	K70D	70.070.04	50.070.04
FAK4533	K125G	70.125.07	50.125.07
FAK4534	K165G		
FAK4535	K165G		
FAK4536	KD901R	74.901.18	54.901.18
FAK4537	K70D	70.070.04	50.070.04
FAK4538	K970R	70.970.18	50.970.18
FAK4539	K970R	70.970.18	50.970.18
FAK4540	K901L	70.901.12	50.901.12
FAK4541	KH901L	78.901.12	58.901.12
FAK4542	KH901L	78.901.12	58.901.12
FAK4544	K901L	70.901.12	50.901.12
FAK4546	K109I		50.109.09
FAK4547	K119I	70.119.09	50.119.09
FAK4548	KD901R	74.901.18	54.901.18
FAK4549	K125G	70.125.07	50.125.07
FAK4550	K970R	70.970.18	50.970.18
FAK4551	K901L	70.901.12	50.901.12
FAK4552	KH901L	78.901.12	58.901.12
FAK4553	K921L	70.921.12	50.921.12
FAK4555	K931L	70.931.12	50.931.12
FAK4556	KD931R	74.931.18	54.931.18
FAK4558	KH931L	78.931.12	58.931.12
FAK4559	K921L	70.921.12	50.921.12
FAK4560	K971R	70.971.18	50.971.18
FAK4561	K931L	70.931.12	50.931.12
FAK4564	K931L	70.931.12	50.931.12
FAK4566	KG931R	77.931.18	57.931.18
FAK4567	KG931R	77.931.18	57.931.18
FAK4568	KH931L	78.931.12	58.931.12
FAK4569	K70D	70.070.04	50.070.04
FAK4570	K961L	70.961.12	50.961.12
FAK4571	KH901L	78.901.12	58.901.12
FAK4572	K120E	70.120.05	50.120.05
FAK4573	K121E	70.121.05	50.121.05
FAK4574	K180E	70.180.05	50.180.05
FAK4580	K170G		
FAK4582	K102I	70.102.09	50.102.09
FLEETRITE *continued*			
FAK4583	K120E	70.120.05	50.120.05
FAK4584	K121E	70.121.05	50.121.05
FAK4585	K51G	70.051.07	50.051.07
FAK4586	K72F	70.072.06	50.072.06
FAK4587	K942F	70.942.06	50.942.06
FAK4588	K941F	70.941.06	50.941.06
FAK4589	K96F	70.096.06	50.096.06
FAK4590	K941F	70.941.06	50.941.06
FAK4598	K140S	70.140.19	50.140.19
FAK4599	K76F	70.076.06	50.076.06
FAK4600	K80G		
FAK4601	K120I	70.120.09	50.120.09
FAK4604	K110G		
FAK4606	K942F	70.942.06	50.942.06
FAK4609	K160S	70.160.19	50.160.19
FAK4610	K122E	70.122.05	50.122.05
FAK4626	K103S	70.103.19	50.103.19
FAK5444	K101I	70.101.09	50.101.09
FAK5446	K139I	70.139.09	50.139.09
FAK5447	K309I	70.309.09	50.309.09
FAK5451	K310I	70.310.09	50.310.09
FAK5452	K101I	70.101.09	50.101.09
FAK5453	K140I	70.140.09	50.140.09
FAK5454	K102I	70.102.09	50.102.09
FAK5455	K120I	70.120.09	50.120.09
FAK5456	K140S	70.140.19	50.140.19
FAK5457	K160S	70.160.19	50.160.19
FAK5465	K120I	70.120.09	50.120.09
FAK5466	K140S	70.140.19	50.140.19
FAK5500	K147E	70.147.05	50.147.05
FAK5506	K122E	70.122.05	50.122.05
FAK5507	K147E	70.147.05	50.147.05
FORD			
B7QH-3111A	KD901R	74.901.18	54.901.18
B7QH-3111B	K70D	70.070.04	50.070.04
B7TZ-3111A	K60F		
B7TZ-3111B	K70D	70.070.04	50.070.04
B7TZ-3111C	K125G	70.125.07	50.125.07
B7TZ-3111D	KD901R	74.901.18	54.901.18
B7TZ-3111F	K70D	70.070.04	50.070.04
B7TZ-3111G	KD901R	74.901.18	54.901.18
B7Y-3111A	K40F	70.040.06	50.040.06
B8QH-3111A	K165G		
B8QH-3111B	K125G	70.125.07	50.125.07
B8TZ-3111B	K165G		
B0Q-3111A	KD900R		
C1TZ-3111A	K165G		
C1TZ-3111B	K60F		
C1TZ-3111C	K125G	70.125.07	50.125.07
C2TZ-3111A	K60F		
C2TZ-3111B	K70D	70.070.04	50.070.04
C2TZ-3111C	KD901R	74.901.18	54.901.18
C2TZ-3111D	K125G	70.125.07	50.125.07
C2TZ-3111E	K165G		
C2TZ-3111F	K70D	70.070.04	50.070.04
C2TZ-3111G	KD901R	74.901.18	54.901.18
C3TZ-3111A	K50F	70.053.06	50.053.06
C3TZ-3111B	K901L	70.901.12	50.901.12
C3TZ-3111C	K901L	70.901.12	50.901.12
C3TZ-3111D	K50F	70.053.06	50.053.06
C4TA-3010C	K50F	70.053.06	50.053.06
C4TZ-3111A	K970R	70.970.18	50.970.18
C4TZ-3111B	K970R	70.970.18	50.970.18
C4UZ-3111B	K35F	70.035.06	50.035.06
C5TZ-3111B	KH901L	78.901.12	58.901.12
C5TZ-3111D	KH901L	78.901.12	58.901.12
C7HZ-3111A	K70F	70.073.06	50.073.06
C7TA-3010J	K70F	70.073.06	50.073.06
C7TA-3010Z	KD901R	74.901.18	54.901.18
FORD *continued*			
C7TZ-3111A	K70F	70.073.06	50.073.06
C7TZ-3111D	KE300F	75.300.06	55.300.06
C8TZ-3111A	K35F	70.035.06	50.035.06
C8TZ-3111C	KE300F	75.300.06	55.300.06
C9TA-3010D	K50F	70.053.06	50.053.06
C9TZ-3111B	KE300F	75.300.06	55.300.06
C9TZ-3111C	K901L	70.901.12	50.901.12
D0HA-3010H	K901L	70.901.12	50.901.12
D1HT-3111B	K901L	70.901.12	50.901.12
D1HZ-3010AA	KH901L	78.901.12	58.901.12
D1HZ-3111A	KD901R	74.901.18	54.901.18
D1HZ-3111B	K901L	70.901.12	50.901.12
D1HZ-3111C	K901L	70.901.12	50.901.12
D1TZ-3111C	K901L	70.901.12	50.901.12
D2TZ-3111A	K35F	70.035.06	50.035.06
D2TZ-3111B	K35F	70.035.06	50.035.06
D2TZ-3111C	KE300F	75.300.06	55.300.06
D2TZ-3111D	K50F	70.053.06	50.053.06
D2UZ-3111B	KE300F	75.300.06	55.300.06
D3HA-3010KA	KH931L	78.931.12	58.931.12
D3HA-3010AA	KH931L	78.931.12	58.931.12
D5HZ-3111C	KH931L	78.931.12	58.931.12
D5TZ-3111A	K35F	70.035.06	50.035.06
D5TZ-3111B	K75F	70.075.06	50.075.06
D5UZ-3111A	K35F	70.035.06	50.035.06
D5UZ-3111B	KE350F	75.350.06	55.350.06
D5UZ-3111D	KE350F	75.350.06	55.350.06
D5HZ-3111C	KH931L	78.931.12	58.931.12
D6HZ-3111A	K941F	70.941.06	50.941.06
D6HZ-3111B	K95F	70.095.06	50.096.06
D6HZ-3111C	K941F	70.941.06	50.941.06
D6HZ-3111D	K95F	70.095.06	50.095.06
D6TZ-3111A	K75F	70.075.06	50.075.06
D7HZ-3111A	KD901R	74.901.18	54.901.18
D7HT-3010RA	K941F	70.941.06	50.941.06
D7TZ-3111A	K70F	70.073.06	50.073.06
D8HZ-3111C	K941FA		
D0HZ-3111A	KD901R	74.901.18	54.901.18
D0HZ-3111B	K901L	70.901.12	50.901.12
D0HZ-3111C	K970R	70.970.18	50.970.18
D0HZ-3111D	K165G		
D0HZ-3111E	KH901L	78.901.12	58.901.12
E0HT-3010AC	K70F	70.073.06	50.073.06
E0HT-3010CA	K75F	70.075.06	50.075.06
E0TZ-3111A	KE350F	75.350.06	55.350.06
E2HT-3010AA	K901L	70.901.12	50.901.12
E2HT-3010BA	K941F	70.941.06	50.941.06
E2HT-3010DA	K942FA		
E4HT-3010CB	K75F	70.075.06	50.075.06
E7HT-3010AA	K75F	70.095.06	50.095.06
E7HT-3010BA	K95F	70.095.06	50.096.06
E7HT-3010EA	K941F	70.941.06	50.941.06
E7HT-3010HA	K70F	70.073.06	50.073.06
E7HT-3010SA	KH931L	78.931.12	58.931.12
E7HT-3010TA	K942F	70.942.06	50.942.06
E7HZ-3010S	K942F	70.942.06	50.942.06
E7TZ-3111A	K75F	70.075.06	50.075.06
E8HZ-3111A	K72F	70.072.06	50.072.06
E8TA-3010A2C	K71F	70.071.06	50.071.06
E8TZ-3111A	K71F	70.071.06	50.071.06
E9HT-3010AA	K942F	70.942.06	50.942.06
E9HT-3010EA	K70F	70.073.06	50.073.06
E9HZ-3111A	K942F	70.942.06	50.942.06
E9HZ-3111B	K96F	70.096.06	50.096.06
E9HZ-3111C	K76F	70.076.06	50.076.06
E0TZ-3111A	KE350F	75.350.06	55.350.06
F0HT-3010AA	KH931L	78.931.12	58.931.12
F0HT-3010BA	K96F	70.096.06	50.096.06
F0HT-3010CA	K72F	70.072.06	50.072.06

STEMCO KAISER™

Part No.	Qwik kit	Plus	Econo kit
FORD *continued*			
F0HT-3010DA	K72F	70.072.06	50.072.06
F0HT-3010FA	K76F	70.076.06	50.076.06
F0HT-3010SA	K76F	70.076.06	50.076.06
F0HZ-3111A	K942F	70.942.06	50.942.06
F1HZ-3010A	K76F	70.076.06	50.076.06
F1HZ-3010C	K76F	70.076.06	50.076.06
F1HZ-3111A	K72F	70.072.06	50.072.06
F2HT-3010AA	K942F	70.942.06	50.942.06
F4HZ-3010D	K942F	70.942.06	50.942.06
F5HT-3010BA	K72F	70.072.06	50.072.06
F5HT-3010DA	K942F	70.942.06	50.942.06
F5HT-3010EA	K942F	70.942.06	50.942.06
F5HT-3010GA	KH931L	78.931.12	58.931.12
F5HT-3010HA	KH931L	78.931.12	58.931.12
F5HT-3010JA	KH931L	78.931.12	58.931.12
F6HT-3010AB	KH931L	78.931.12	58.931.12
F6HT-3010BA	K942F	70.942.06	50.942.06
F6HT-3010BB	K942F	70.942.06	50.942.06
F6HT-3010DB	K942F	70.942.06	50.942.06
F6HZ-3111AA	K942F	70.942.06	50.942.06
F6HZ-3111BB	K942F	70.942.06	50.942.06
F6HZ-3111CC	K942FA		
F6HZ-3111DB	K942F	70.942.06	50.942.06
F81-3010AA	K72F	70.072.06	50.942.06
F81A-3010CA	K76F	70.076.06	50.076.06
F81D-3010AA	K72F	70.072.06	50.072.06
F81Z-3010AA	K72F	70.072.06	50.072.06
F81Z-3010CA	K76F	70.076.06	50.076.06
L7HT-3010EA	K941F	70.941.06	50.941.06
4C40-3010RA	K103S	70.103.19	50.103.19
4C4Z-3111AA	K120I	70.120.09	50.120.09
4C4Z-3111BB	K103S	70.103.19	50.103.19
4C4Z-3111CA	K120I	70.120.09	50.120.09
FREIGHTLINER			
P6073300019KZ	K120A		
P6073300119KZ	K120A		
P6073300219KZ	K80A		
P6073300319KZ	K80A		
P6073300419KZ	K160A		
P6073300519KZ	K160A		
123	K125G	70.125.07	50.125.07
1300	K971R	70.971.18	50.971.18
1303	K971R	70.971.18	50.971.18
1307	K931L	70.931.12	50.931.12
1320	K71D		
144	K125G	70.125.07	50.125.07
156	K970R	70.970.18	50.970.18
157	K970R	70.970.18	50.970.18
167	K901L	70.901.12	50.901.12
168	KH901L	78.901.12	58.901.12
170	KH901L	78.901.12	58.901.12
172	K901L	70.901.12	50.901.12
195	K931L	70.931.12	50.931.12
198	KH931L	78.931.12	58.931.12
199	K921L	70.921.12	50.921.12
GILLIG			
82-11863-000	KG931R	77.931.18	57.931.18
82-206-3800	KG931R	77.931.18	57.931.18
82-283305	KH946R		
82-90285-000	KH946R		
GKN			
10272-10	K121K		
10272-10	K122K		
10272-9	K121K		
10272-9	K122K		
HD PLUS			
HKP1950			
HKP2005			
HKP2025	K98I	70.098.09	50.098.09
HKP2030	K125G	70.125.07	50.125.07

Part No.	Qwik kit	Plus	Econo kit
HD PLUS *continued*			
HKP2040	K40D		
HKP2045	K50D	70.050.04	50.050.04
HKP2050	K40F	70.040.06	50.040.06
HKP2055	K95G	70.095.07	50.095.07
HKP2060	K165G		
HKP2065	K50F	70.053.06	50.053.06
HKP2070	K901L	70.0901.12	50.901.12
HKP2075	K51G	70.051.07	50.051.07
HKP2080	K70G	70.070.07	50.070.07
HKP2085			
HKP2090	K51G	70.051.07	50.051.07
HKP2095	K70F	70.073.06	50.073.06
HKP2100			
HKP2105			
HKP2110	K70F	70.073.06	50.073.06
HKP2115	K970R	70.970.18	50.970.18
HKP2120	K901L	70.901.12	50.901.12
HKP2125	KH901L	78.901.12	58.901.12
HKP2130	KH901L	78.901.12	58.901.12
HKP2135	KH901L	78.901.12	58.901.12
HKP2160	K921L	70.921.12	50.921.12
HKP2170			
HKP2175			
HKP2180	K140I	70.140.09	50.140.09
HKP2185	K75F	70.075.06	50.075.06
HKP2190	K55G	70.055.07	50.055.07
HKP2200	KH931L	78.931.12	58.931.12
HKP2205	K941F	70.941.06	50.941.06
HKP2210	K95F	70.095.06	50.095.06
HKP2220	K101I	70.101.09	50.101.09
HKP2230	K108I		50.108.09
HKP2235	K139I	70.139.09	50.139.09
HKP2245	K309I	70.309.09	50.309.09
HKP2250	K941FA		
HKP2255	K50D	70.050.04	50.050.04
HKP2260	K50D	70.050.04	50.050.04
HKP2270	K931L	70.931.12	50.931.12
HKP2275	K535M		
HKP2280	K533M	70.533.13	50.533.13
HKP2285	K126W		50.126.23
HKP2295	KG931R	77.931.18	57.931.18
HKP2300	KG931R	77.931.18	57.931.18
HKP2305	K971R	70.971.18	50.971.18
HKP2310	K121G	70.121.07	50.121.07
HKP2315	K140I	70.140.09	50.140.09
HKP2320	K120E	70.120.05	50.120.05
HKP2335	K121E	70.121.05	50.121.05
HKP2340	K616M	70.616.13	50.616.13
HKP2345	K102I	70.102.09	50.102.09
HKP2350	K961L	70.961.12	50.961.12
HKP2355	K72F	70.072.06	50.072.06
HKP2360	K96F	70.096.06	50.096.06
HKP2365	K942F	70.942.06	50.942.06
HKP2370	K70D	70.070.04	50.070.04
HKP2375	K120E	70.120.05	50.120.05
HKP2380	K121E	70.121.05	50.121.05
HKP2390	K310I	70.310.09	50.310.09
HKP2460	K40D		
HKP2500			
HKP2560			
HKP2565			
HKP2580			
HKP2595			
HKP2610			
HKP2615			
HKP2635	K70D	70.070.04	50.070.04
HKP2640	K120W		
HKP2645	K165G		
HKP2660	K125G	70.125.07	50.125.07

Part No.	Qwik kit	Plus	Econo kit
HD PLUS *continued*			
HKP2665	K70G	70.070.07	50.070.07
HKP2670	K70G	70.070.07	50.070.07
HKP2685	KD901R	74.901.18	54.901.18
HKP2690	KD901R	74.901.18	54.901.18
HKP2695	K95G	70.095.07	50.095.07
HKP2700	K60F		
HKP2705			
HKP2710			
HKP2715			
HKP2730	K70D	70.070.04	50.070.04
HKP2735	K70G	70.070.07	50.070.07
HKP2740	K51G	70.051.07	50.051.07
HKP2745	K51G	70.051.07	50.051.07
HKP2750	K51G	70.051.07	50.051.07
HKP2780			
HKP2795	K119I	70.119.09	50.119.09
HKP2815	K970R	70.970.18	50.970.18
HKP2840	K140I	70.140.09	50.140.09
HKP2855	K55G	70.055.07	50.055.07
HKP2860	KH901L	78.901.12	58.901.12
HKP2870			
HKP2875	K101I	70.101.09	50.101.09
HKP2880	K101I	70.101.09	50.101.09
HKP2885	K102I	70.102.09	50.102.09
HKP2890	K108I		50.108.09
HKP2895	K139I	70.139.09	50.139.09
HKP2900	K139I	70.139.09	50.139.09
HKP2905	K139I	70.139.09	50.139.09
HKP2910	K309I	70.309.09	50.309.09
HKP2915	K309I	70.309.09	50.309.09
HKP2925	K534M		
HKP2930	K931L	70.931.12	50.931.12
HKP2935	K125W		50.125.23
HKP2940	K100W		
HKP2945	K121G	70.121.07	50.121.07
HKP2950	K310I	70.310.09	50.310.09
HKP2955	K310I	70.310.09	50.310.09
HKP2960			
HKP2970	KD901R	74.901.18	54.901.18
HKP2975	K931L	70.931.12	50.931.12
HKP2990			
HKP2995	KH931L	78.931.12	58.931.12
HKP3000	K941F	70.941.06	50.941.06
HKP3005	K180E	70.180.05	50.180.05
HKP3010	K180E	70.180.05	50.180.05
HKP3015	K102I	70.102.09	50.102.09
HKP3025	K961L	70.961.12	50.961.12
HKP3030	K961L	70.961.12	50.961.12
HKP3040	K108I		50.108.09
HKP3045	K941FA		
HKP3050	K120I	70.120.09	50.120.09
HKP3055	K120I	70.120.09	50.120.09
HKP3060	K140S	70.140.19	50.140.19
HKP3065	K942FA		
HKP3070	K76F	70.076.06	50.076.06
HKP3074	K165G		
HKP3075			
HKP3080	K120E	70.120.05	50.120.09
HKP3085	K121E	70.121.05	50.121.05
HKP3090			
HKP3095	K180E	70.180.05	50.180.05
HKP3100	K80G		
HKP3105	K110G		
HKP3110	K120G		
HKP3125	K140S	70.140.19	50.140.19
HKP3130	K942F	70.942.06	50.942.06
HKP3135	K942FA		
HKP3150	K160S	70.160.19	50.160.19
HKP3155	K122E	70.122.05	50.122.05

King Pin Interchange Revised 5/2010

Part No.	Qwik kit	Plus	Econo kit
HD PLUS *continued*			
HKP3160	K146E	70.146.05	50.146.05
HKP3165	K122E	70.122.05	50.122.05
HKP3170	K139I	70.139.09	50.139.09
HKP3175	K180E	70.180.05	50.180.05
HKP3185			
HKP3190	K122V		
HKP3195	K102I	70.102.09	50.102.09
HKP3200	K160S	70.160.19	50.160.19
HKP3235	K50F	70.073.06	50.053.06
HKP3240	K901L	70.901.12	50.901.12
HKP3250	K109I		50.109.09
HKP3290	K101I	70.101.09	50.101.09
HKP3295	K139I	70.139.09	50.139.09
HKP3385	K981R	70.981.18	50.981.18
HKP3395	K146S		
HENDRICKSON			
001434	K127W		
002916	K126W		50.126.23
003200	K120H		
003270	K120H		
60961-040			50.121.08
IMT			
700040	K700T		
ISUZU			
5-87830978-2	K68Z		
5-87830978-5	K68Z		
5-87831608-1	K69Z		
5-87832183-2	K69Z		
5-87832209-0	K69Z		
5-87832211	K69Z		
5-87832220-0	K69Z		
94058104	K68Z		
97782770	K69Z		
98438973	K69Z		
98443939	K69Z		
987441181	K69Z		
997723802	K69Z		
KAISER ECONO KIT			
50.035.06	K35F	70.035.06	
50.040.04	K40D		
50.040.06	K40F	70.040.06	
50.050.04	K50D	70.050.04	
50.051.07	K51G	70.051.07	
50.053.06	K50F	70.053.06	
50.055.07	K55G	70.055.07	
50.056.07	K56G	70.056.07	
50.060.06	K60F		
50.070.04	K70D	70.070.04	
50.070.07	K70G	70.070.07	
50.071.06	K71F	70.071.06	
50.072.06	K72F	70.072.06	
50.073.06	K70F	70.073.06	
50.075.06	K75F	70.075.06	
50.076.06	K76F	70.076.06	
50.095.06	K95F	70.095.06	
50.095.07	K95G	70.095.07	
50.096.06	K96F	70.096.06	
50.098.09	K98I	70.098.09	
50.101.09	K101I	70.101.09	
50.102.09	K102I	70.102.09	
50.108.09	K108I		
50.109.09	K109I		
50.119.09	K119I	70.119.09	
50.120.05	K120E	70.120.05	
50.120.09	K120I	70.120.09	
50.121.05	K121E	70.121.05	
50.121.07	K121G	70.121.07	
50.122.05	K122E	70.122.05	
50.125.07	K125G	70.125.07	

Part No.	Qwik kit	Plus	Econo kit
KAISER ECONO KIT *continued*			
50.125.23	K125W		
50.126.23	K126W		
50.139.09	K139I	70.139.09	
50.140.09	K140I	70.140.09	
50.140.19	K140S	70.140.19	
50.146.05	K146E	70.146.05	
50.147.05	K147E	70.147.05	
50.180.05	K180E	70.180.05	
50.309.09	K309I	70.309.09	
50.310.09	K310I	70.310.09	
50.533.13	K533M	70.533.13	
50.616.13	K616M	70.616.13	
50.901.12	K901L	70.901.12	
50.921.12	K921L	70.921.12	
50.931.12	K931L	70.931.12	
50.941.06	K941F	70.941.06	
50.941.18	K941R	70.941.18	
50.942.06	K942F	70.942.06	
50.961.12	K961L	70.961.12	
50.970.18	K970R	70.970.18	
50.971.18	K971R	70.971.18	
50.981.18	K981R	70.981.18	
54.901.18	KD901R	74.901.18	
54.931.18	KD931R	74.931.18	
55.300.06	KE300F	75.300.06	
55.350.06	KE350F	75.350.06	
57.931.18	KG931R	77.931.18	
58.901.12	KH901L	78.901.12	
58.931.12	KH931L	78.931.12	
KAISER PLUS			
70.035.06	K35F		50.035.06
70.040.04	K40D		50.040.04
70.040.06	K40F		50.040.06
70.050.04	K50D		50.050.04
70.051.07	K51G		50.051.07
70.053.06	K50F		50.053.06
70.055.07	K55G		50.055.07
70.056.07	K56G		50.056.07
70.070.04	K70D		50.070.04
70.070.07	K70G		50.070.07
70.071.06	K71F		50.071.06
70.072.06	K72F		50.072.06
70.073.06	K70F		50.073.06
70.075.06	K75F		50.075.06
70.076.06	K76F		50.076.06
70.095.06	K95F		50.095.06
70.095.07	K95G		50.095.07
70.096.06	K96F		50.096.06
70.098.09	K98I		50.098.09
70.101.09	K101I		50.101.09
70.102.09	K102I		50.102.09
70.119.09	K119I		50.119.09
70.120.05	K120E		50.120.05
70.120.09	K120I		50.120.09
70.121.05	K121E		50.121.05
70.121.07	K121G		50.121.07
70.122.05	K122E		50.122.05
70.125.07	K125G		50.125.07
70.139.09	K139I		50.139.09
70.140.09	K140I		50.140.09
70.140.19	K140S		50.140.19
70.146.05	K146E		50.146.05
70.147.05	K147E		50.147.05
70.160.19	K160S		50.160.19
70.180.05	K180E		50.180.05
70.309.09	K309I		50.309.09
70.310.09	K310I		50.310.09
70.533.13	K533M		50.533.13
70.616.13	K616M		50.616.13

Part No.	Qwik kit	Plus	Econo kit
KAISER PLUS *continued*			
70.901.12	K901L		50.901.12
70.921.12	K921L		50.921.12
70.931.12	K931L		50.931.12
70.941.06	K941F		50.941.06
70.941.18	K941R		50.941.18
70.942.06	K942F		50.942.06
70.961.12	K961L		50.961.12
70.970.18	K970R		50.970.18
70.971.18	K971R		50.971.18
70.981.18	K981R		50.981.18
74.901.18	KD901R		54.901.18
74.931.18	KD931R		54.931.18
75.300.06	KE300F		55.300.06
75.350.06	KE350F		55.350.06
77.931.18	KG931R		57.931.18
78.901.12	KH901L		58.901.12
78.931.12	KH931L		58.931.12
KAISER QWIK KIT			
K101I		70.101.09	50.101.09
K102I		70.102.09	50.102.09
K108I			50.108.09
K109I			50.109.09
K119I		70.119.09	50.119.09
K120E		70.120.05	50.120.05
K120I		70.120.09	50.120.09
K121E		70.121.05	50.121.05
K121G		70.121.07	50.121.07
K122E		70.122.05	50.122.05
K125G		70.125.07	50.125.07
K125W			50.125.23
K126W			50.126.23
K139I		70.139.09	50.139.09
K140I		70.140.09	50.140.09
K140S		70.140.19	50.140.19
K146E		70.146.05	50.146.05
K147E		70.147.05	50.147.05
K160S		70.160.19	50.160.19
K180E		70.180.05	50.180.05
K309I		70.309.09	50.309.09
K310I		70.310.09	50.310.09
K35F		70.035.06	50.035.06
K40D			
K40F		70.040.06	50.040.06
K50D		70.050.04	50.050.04
K50F		70.053.06	50.053.06
K51G		70.051.07	50.051.07
K55G		70.055.07	50.055.07
K56G		70.056.07	50.056.07
K57G		70.057.07	
K58G		70.058.07	
K533M		70.533.13	50.533.13
K616M		70.616.13	50.616.13
K70D		70.070.04	50.070.04
K70F		70.073.06	50.073.06
K70G		70.070.07	50.070.07
K71D		70.071.04	50.071.04
K71F		70.071.06	50.071.06
K72F		70.072.06	50.072.06
K75F		70.075.06	50.075.06
K76F		70.076.06	50.076.06
K901L		70.901.12	50.901.12
K921L		70.921.12	50.921.12
K931L		70.931.12	50.931.12
K941F		70.941.06	50.941.06
K941R		70.941.18	50.941.18
K942F		70.942.06	50.942.06
K95F		70.095.06	50.095.06
K95G		70.095.07	50.095.07
K961L		70.961.12	50.961.12

STEMCO KAISER

Part No.	Qwik kit	Plus	Econo kit
KAISER QWIK KIT *continued*			
K96F		70.096.06	50.096.06
K970R		70.970.18	50.970.18
K971R		70.971.18	50.971.18
K981R		70.981.18	50.981.18
K98I		70.098.09	50.098.09
KD901R		74.901.18	54.901.18
KD931R		74.931.18	54.931.18
KE300F		75.300.06	55.300.06
KE350F		75.350.06	55.350.06
KG931R		77.931.18	57.931.18
KH901L		78.901.12	58.901.12
KH931L		78.931.12	58.931.12
KENWORTH			
123	K125G	70.125.07	50.125.07
1300	K971R	70.971.18	50.971.18
1307	K931L	70.931.12	50.931.12
144	K125G	70.125.07	50.125.07
156	K970R	70.970.18	50.970.18
157	K970R	70.970.18	50.970.18
167	K901L	70.901.12	50.901.12
168	KH901L	78.901.12	58.901.12
170	KH901L	78.901.12	58.901.12
172	K901L	70.901.12	50.901.12
195	K931L	70.931.12	50.931.12
198	KH931L	78.931.12	58.931.12
199	K921L	70.921.12	50.921.12
MACK			
195	K931L	70.931.12	50.931.12
198	KH931L	78.931.12	58.931.12
205SQ12	KH901L	78.901.12	58.901.12
205SQ15	K921L	70.921.12	50.921.12
250SQ11	K125G	70.125.07	50.125.07
301S145A	K534M		
301SQ28E	K535M		
301SQ32B	K534M		
301SQ35A	K532M		
301SQ44	KH901L	78.901.12	58.901.12
301SQ45A	K534M		
301SQ46A	K535M		
301SQ46B	K535M		
301SQ47A	K532M		
301SQ47B	K533M	70.533.13	50.533.13
301SQ47CP1	K533M	70.533.13	50.533.13
301SQ47D	K533M	70.533.13	50.533.13
301SQ47E	K533M	70.533.13	50.533.13
301SQ52	K616M	70.616.13	50.616.13
301SQ52A	K616M	70.616.13	50.616.13
301SQ53	K536M		
301SQA21	K60F		
312SQ46B	K535M		
50.00.336305	K75M		
MAN			
81.44205-6013	K120N		
MCI BUS			
IJ-2-54	KG931R	77.931.18	57.931.18
01-01-1017	KH946R		
01-01-1079	KH946R		
39470254-7	K961L	70.961.12	50.961.12
MOOG			
8343B	K51G	70.051.07	50.051.07
8355B	K98I	70.098.09	50.098.09
8356B	K165G		
8357B	K60F		
8357N	K60F		
8375B	K98I	70.098.09	50.098.09
8375T	K98I	70.098.09	50.098.09
8386B	K125G	70.125.07	50.125.07
8386N	K125G	70.125.07	50.125.07
8400B	KD900R		

Part No.	Qwik kit	Plus	Econo kit
MOOG *continued*			
8400N	KD900R		
8435B	K80W		
8454B	K40D		
8454N	K40D		
8456B	K50D	70.050.04	50.050.04
8458B	K40F	70.040.06	50.040.06
8458T	K40F	70.040.06	50.040.06
8460B	KD901R	74.901.18	54.901.18
8460N	KD901R	74.901.18	54.901.18
8462B	K95G	70.095.07	50.095.07
8462N	K95G	70.095.07	50.095.07
8464B	K51G	70.051.07	50.051.07
8467	K70D	70.070.04	50.070.04
8474B	K165G		
8474N	K165G		
8476B	K120W		
8478B	K535M		
8479B	K70D	70.070.04	50.070.04
8479N	K70D	70.070.04	50.070.04
8482B	K534M		
8483B	K970R	70.970.18	50.970.18
8483N	K970R	70.970.18	50.970.18
8484T	K51G	70.051.07	50.051.07
8486T	K70G	70.070.07	50.070.07
8488B	K50F	70.053.06	50.053.06
8489B	K901L	70.901.12	50.901.12
8489N	K901L	70.901.12	50.901.12
8490T	K51G	70.051.07	50.051.07
8491B	K70G	70.070.07	50.070.07
8491N	K70G	70.070.07	50.070.07
8492B	K51G	70.051.07	50.051.07
8492N	K51G	70.051.07	50.051.07
8493N	K70F	70.073.06	50.073.06
8500B	K70F	70.073.06	50.073.06
8500F	K70F	70.073.06	50.073.06
8500N	K70F	70.073.06	50.073.06
8502B	K109I		50.109.09
8503B	K119I	70.119.09	50.119.09
8503N	K119I	70.119.09	50.119.09
8504B	KD901R	74.901.18	54.901.18
8507B	K70D	70.070.04	50.070.04
8507N	K70D	70.070.04	50.070.04
8509B	KE350F	75.350.06	55.350.06
8513N	KE300F	75.300.06	55.300.06
8514B	K970R	70.970.18	50.970.18
8514N	K970R	70.970.18	50.970.18
8515B	K901L	70.901.12	50.901.12
8515N	K901L	70.901.12	50.901.12
8516B	K119I	70.119.09	50.119.09
8516N	K119I	70.119.09	50.119.09
8517B	K119I	70.119.09	50.119.09
8518B	KH901L	78.901.12	58.901.12
8518N	KH901L	78.901.12	58.901.12
8519B	KD901R	74.901.18	54.901.18
8519N	KD901R	74.901.18	54.901.18
8520B	K70F	70.073.06	50.073.06
8522B	K35F	70.035.06	50.035.06
8524B	K35F	70.035.06	50.035.06
8524N	K35F	70.035.06	50.035.06
8525B	K50F	70.053.06	50.053.06
8526B	KE300F	75.300.06	55.300.06
8527B	K120W		
8536B	K125G	70.125.07	50.125.07
8536N	K125G	70.125.07	50.125.07
8540B	K35F	70.035.06	50.035.06
8540N	K35F	70.035.06	50.035.06
8551B	K35F	70.035.06	50.035.06
8551N	K35F	70.035.06	50.035.06
8553B	K921L	70.921.12	50.921.12

Part No.	Qwik kit	Plus	Econo kit
MOOG *continued*			
8555B	KE300F	75.300.06	55.300.06
8557B	KE300F	75.300.06	55.300.06
8567B	K140I	70.140.09	50.140.09
8567N	K140I	70.140.09	50.140.09
8568B	K75F	70.075.06	50.075.06
8570B	K55G	70.055.07	50.055.07
8570N	K55G	70.055.07	50.055.07
8571B	KH931L	78.931.12	58.931.12
8571C	KH931L	78.931.12	58.931.12
8572B	K941F	70.941.06	50.941.06
8572C	K941F	70.941.06	50.941.06
8573B	K95F	70.095.06	50.095.06
8574B	KE350F	75.350.06	55.350.06
8576B	K50D	70.050.04	50.050.04
8577B	K101I	70.101.09	50.101.09
8578B	K70D	70.070.04	50.070.04
8579B	K108I		50.108.09
8581B	K139I	70.139.09	50.139.09
8581N	K139I	70.139.09	50.139.09
8583B	K309I	70.309.09	50.309.09
8583N	K309I	70.309.09	50.309.09
8585B	K941FA		
8585C	K941FA		
8587B	K50D	70.050.04	50.050.04
8587N	K50D	70.050.04	50.050.04
8589B	KE350F	75.350.06	55.350.06
8590B	K931L	70.931.12	50.931.12
8591B	K98I	70.098.09	50.098.09
8591N	K98I	70.098.09	50.098.09
8592B	K534M		
8593B	K535M		
8600B	K110G		
8601B	K533M	70.533.13	50.533.13
8603B	K121G	70.121.07	50.121.07
8604B	K100W		
8605B	K126W		50.126.23
8607B	K125W		50.125.23
8609B	K50F	70.053.06	50.053.06
8610B	K310I	70.310.09	50.310.09
8611B	K931L	70.931.12	50.931.12
8611C	K931L	70.931.12	50.931.12
8612B	K971R	70.971.18	50.971.18
8613B	K121G	70.121.07	50.121.07
8615B	K616M	70.616.13	50.616.13
8616C	K931L	70.931.12	50.931.12
8617B	K140I	70.140.09	50.140.09
8618C	K120E	70.120.95	50.120.05
8627B	K56G	70.056.07	50.056.07
8627C	K56G	70.056.07	50.056.07
8629C	K71F	70.071.96	50.071.06
8631C	K121E	70.121.05	50.121.05
8633C	K180E	70.180.05	50.180.05
8635C	KG931R	77.931.18	57.931.18
8637B	K102I	70.102.09	50.102.09
8639B	K72F	70.072.06	50.072.06
8641B	K96F	70.096.06	50.096.06
8643B	K942F	70.942.06	50.942.06
8645B	K108I		50.108.09
8647B	K120E	70.120.05	50.120.05
8653B	K76F	70.076.06	50.076.06
8655B	K120I	70.120.09	50.120.09
8659B	K80G		
8660B	K110G		
8661B	K120G		
80063B	K961L	70.961.12	50.961.12
80074B	K160S	70.160.19	50.160.19
80076B	K122E	70.122.05	50.122.05
80077B	K146E	70.146.05	50.146.05

STEMCO Kaiser, 4641 Industrial Dr., Millington, Michigan 48746

King Pin Interchange Revised 5/2010

MOOG, NAVISTAR, NEO PLAN, NEW FLYER, NEW STAR S & S, PETERBILT, RIDEWELL, ROCKWELL

Part No.	Qwik kit	Plus	Econo kit
NAVISTAR			
139994R91	KD900R		
151007R91	KD901R	74.901.18	54.901.18
155932R92	K125G	70.125.07	50.125.07
1648204C91	K101I	70.101.09	50.101.09
1651921C91	K120E	70.120.05	50.120.05
1658394C91	K310I	70.310.09	50.310.09
1658934C91	K140I	70.140.09	50.140.09
1658964C91	K931L	70.931.12	50.931.12
1659687C91	K120I	70.120.09	50.120.09
1659688C91	K120I	70.120.09	50.120.09
1659934C92	K140I	70.140.09	50.140.09
1660271C91	K102I	70.102.09	50.102.09
1662305C91	K125G	70.125.07	50.125.07
1662306C91	K921L	70.921.12	50.921.12
1665531C91	K931L	70.931.12	50.931.12
1668405C91	K160S	70.160.19	50.160.19
1668411C91	K120I	70.120.09	50.120.09
1668411C92	K120I	70.120.09	50.120.09
1668412C92	K140S	70.140.19	50.140.19
1668412C91	K140S	70.140.19	50.140.19
1685405C91	K160S	70.160.19	50.160.19
201600R93	K165G		
229265R91	K970R	70.970.18	50.970.18
2500542C91	K981R	70.981.18	50.981.18
2505492C91	K961L	70.961.12	50.961.12
2505494C91	K961L	70.961.12	50.961.12
2505495C91	K180R		
2505496C91	K181R		
303136C91	KD901R	74.901.18	54.901.18
303136C92	KD901R	74.901.18	54.901.18
303137C92	K125G	70.125.07	50.125.07
303138C92	K970R	70.970.18	50.970.18
303138R92	K970R	70.970.18	50.970.18
303139C92	K901L	70.901.12	50.901.12
303140C91	KH901L	78.901.12	58.901.12
303140C92	KH901L	78.901.12	58.901.12
303140C93	KH901L	78.901.12	58.901.12
306920C91	K109I		50.109.09
306920C92	K109I		50.109.09
306921C91	K119I	70.119.09	50.119.09
306921C92	K119I	70.119.09	50.119.09
306921C93	K119I	70.119.09	50.119.09
317416C92	K165G		
371416C91	K970R	70.970.18	50.970.18
3532356C91	K120I	70.120.09	50.120.09
3545386C92	K120I	70.120.09	50.120.09
3564519C91	K103S	70.103.19	50.103.19
3573204C91	K103S	70.103.19	50.103.19
3573205C91	K103S	70.103.19	50.103.19
399942C93	K140I	70.140.09	50.140.09
408547C91	K109I		50.109.09
408547C93	K109I		50.109.09
452344C91	K921L	70.921.12	50.921.12
470572C91	K309I	70.309.09	50.309.09
470752C91	K309I	70.309.09	50.309.09
472093C91	K109I		50.109.09
472094C91	K139I	70.139.09	50.139.09
472095C91	K101I	70.101.09	50.101.09
473695C91	K101I	70.101.09	50.101.09
474520C91	KH931L	78.931.12	58.931.12
491611C91	K139I	70.139.09	50.139.09
491611C92	K139I	70.139.09	50.139.09
493092C91	K108I		50.108.09
493094C91	K139I	70.139.09	50.139.09
493094C92	K139I	70.139.09	50.139.09
493095C91	K309I	70.309.09	50.309.09
507838C91	K931L	70.931.12	50.931.12
549800C91	K931L	70.931.12	50.931.12
577684C91	K971R	70.971.18	50.971.18
579370C92	K310I	70.310.09	50.310.09

Part No.	Qwik kit	Plus	Econo kit
NAVISTAR *continued*			
586806C91	K310I	70.310.09	50.310.09
588808C91	K140I	70.140.09	50.140.09
590831C91	K140I	70.140.09	50.140.09
591945C91	K109I		50.109.09
597258C91	KH931L	78.931.12	58.931.12
597556C91	K931L	70.931.12	50.931.12
61556R91	K98I	70.098.09	50.098.09
69576R92	K125G	70.125.07	50.125.07
870148R91	K901L	70.901.12	50.901.12
870148R92	K901L	70.901.12	50.901.12
966157R91	KH901L	78.901.12	58.901.12
966157R92	KH901L	78.901.12	58.901.12
974021R91	K125G	70.125.07	50.125.07
NEO PLAN			
KL0800000-025	K120N		
NEW FLYER			
6313078	K120N		
NEW STAR S & S			
S-3596	K108I		50.108.09
S-3682	K55G	70.055.07	50.055.07
S-4483	K120I	70.120.09	50.120.09
S-4948	K139I	70.139.09	50.139.09
S-4949	K309I	70.309.09	50.309.09
S-4988	K140I	70.140.09	50.140.09
S-4996	K98I	70.098.09	50.098.09
S-5132	K119I	70.119.09	50.119.09
S-5134	K310I	70.310.09	50.310.09
S-5223	K101I	70.101.09	50.101.09
S-6072	K533M	70.533.13	50.533.13
S-6073	K616M	70.616.13	50.616.13
S-6485	K120E	70.120.05	50.120.05
S-6486	K121E	70.121.05	50.121.05
S-6488	K70F	70.073.06	50.073.06
S-6492	K70D	70.070.04	50.070.04
S-6494	K70F	70.073.06	50.073.06
S-6495	KE300F	75.300.06	55.300.06
S-6497	K35F	70.035.06	50.035.06
S-6499	K35F	70.035.06	50.035.06
S-6501	KE350F	75.350.06	55.350.06
S-6502	K941F	70.941.06	50.941.06
S-6503	K95F	70.095.06	50.095.06
S-6504	K75F	70.075.06	50.075.06
S-6634	K51G	70.051.07	50.051.07
S-6635	K70G	70.070.07	50.070.07
S-6643	K121G	70.121.07	50.121.07
S-6663	K109I		50.109.09
S-6938	KD901R	74.901.18	54.901.18
S-6939	K125G	70.125.07	50.125.07
S-6942	K970R	70.970.18	50.970.18
S-6943	K970R	70.970.18	50.970.18
S-6944	K901L	70.901.12	50.901.12
S-6945	KH901L	78.901.12	58.901.12
S-6946	KH901L	78.901.12	58.901.12
S-6947	K901L	70.901.12	50.901.12
S-6948	K931L	70.931.12	50.931.12
S-6949	KH931L	78.931.12	58.931.12
S-6950	K921L	70.921.12	50.921.12
S-6963	K971R	70.971.18	50.971.18
S-6964	K931L	70.931.12	50.931.12
S-6965	KG931R	77.931.18	57.931.18
S-7190	K120W		
S-7191	K126W		50.126.13
S-7463	K140I	70.140.09	50.140.09
S-7721	K70G	70.070.07	50.070.07
S-7801	K140I	70.140.09	50.140.09
S-8371	K120E	70.120.05	50.120.05
S-8513	KG931R	77.931.18	57.931.18
S-8529	KH931L	78.931.12	58.931.12
S-8560	K600M		

Part No.	Qwik kit	Plus	Econo kit
NEW STAR S & S *continued*			
S-8678	K961L	70.961.12	50.961.12
S-9304	K102I	70.102.09	50.102.09
S-9365	K180E	70.180.05	50.180.05
S-9722	K55G	70.055.07	50.055.07
S-A482	K102I	70.102.09	50.102.09
S-A483	K120I	70.120.09	50.120.09
S-A484	K140S	70.140.19	50.140.19
S-A811	K120I	70.120.09	50.120.09
S-C119	K981R	70.981.18	50.981.18
S-C464	K122E	70.122.05	50.122.05
S-D562	K122E	70.122.05	50.122.05
S-D819	K120G		
S-F091	K80G		
S-F092	K110G		
S-F187	K180E	70.180.05	50.180.05
PETERBILT			
123	K125G	70.125.07	50.125.07
1300	K971R	70.971.18	50.971.18
1303	K971R	70.971.18	50.971.18
144	K125G	70.125.07	50.125.07
156	K970R	70.970.18	50.970.18
157	K970R	70.970.18	50.970.18
167	K901L	70.901.12	50.901.12
168	KH901L	78.901.12	58.901.12
170	KH901L	78.901.12	58.901.12
172	K901L	70.901.12	50.901.12
195	K931L	70.931.12	50.931.12
198	KH931L	78.931.12	58.931.12
199	K921L	70.921.12	50.921.12
RIDEWELL			
1667325B034	K127W		50.127.23
1660106	KG931R	77.931.18	57.931.18
ROCKWELL			
17110	KG931R	77.931.18	57.931.18
17111	KG931R	77.931.18	57.931.18
R200001	K51G	70.051.07	50.051.07
R200003	K98I	70.098.09	50.098.09
R200006	K60F		
R200011	K95G	70.095.07	50.095.07
R200012	K40F	70.040.06	50.040.06
R200013	K50D	70.050.04	50.050.04
R200014	K40D		
R200015	K40D		
R200017	K120W		
R200018	K50F	70.053.06	50.053.06
R200020	K35F	70.035.06	50.035.06
R200022	K95G	70.095.07	50.095.07
R200023	K60F		
R200024	K70G	70.070.07	50.070.07
R200025	K70G	70.070.07	50.070.07
R200026	K51G	70.051.07	50.051.07
R200027	K51G	70.051.07	50.051.07
R200028	K70F	70.073.06	50.073.06
R200029	K70F	70.073.06	50.073.06
R200030	K35F	70.035.06	50.035.06
R200031	K109I		50.109.09
R200032	K119I	70.119.09	50.119.09
R200033	K119I	70.119.09	50.119.09
R200034	K109I		50.109.09
R200035	K35F	70.035.06	50.035.06
R200036	K35F	70.035.06	50.035.06
R200037	K35F	70.035.06	50.035.06
R200038	KE300F	75.300.06	55.300.06
R200039	KE300F	75.300.06	55.300.06
R200040	K35F	70.035.06	50.035.06
R200042	K140I	70.140.09	50.140.09
R200043	K140I	70.140.09	50.140.09
R200044	K75F	70.075.06	50.075.06
R200045	K55G	70.055.07	50.055.07

STEMCO KAISER™

Part No.	Qwik kit	Plus	Econo kit
ROCKWELL *continued*			
R200046	K55G	70.055.07	50.055.07
R200049	KE350F	75.350.06	55.350.06
R200050	K95F	70.095.06	50.095.06
R200051	K941F	70.941.06	50.941.06
R200052	K101I	70.101.09	50.101.09
R200053	K50D	70.050.04	50.050.04
R200054	K108I		50.108.09
R200055	K139I	70.139.09	50.139.09
R200056	K139I	70.139.09	50.139.09
R200057	K309I	70.309.09	50.309.09
R200058	K309I	70.309.09	50.309.09
R200059	K35F	70.035.06	50.035.06
R200060	K50D	70.050.04	50.050.04
R200061	K941FA		
R200062	KE350F	75.350.06	55.350.06
R200063	K534M		
R200064	K535M		
R200065	K533M	70.533.13	50.533.13
R200066	K121G	70.121.07	50.121.07
R200067	K125W		50.125.23
R200068	K126W		50.126.23
R200069	K100W		
R200070	K35F	70.035.06	50.035.06
R200071	K616M	70.616.13	50.616.13
R200073	K310I	70.310.09	50.310.09
R200074	K140I	70.140.09	50.140.09
R200075	K139I	70.139.09	50.139.09
R200121	K170G		
R200123	K125G	70.125.07	50.125.07
R200136	KD900R		
R200138	KD901R	74.901.18	54.901.18
R200141	KD900R		
R200142	KD901R	74.901.18	54.901.18
R200143	K70D	70.070.04	50.070.04
R200144	K125G	70.125.07	50.125.07
R200145	K170G		
R200146	K165G		
R200152	K125G	70.125.07	50.125.07
R200153	K165G		
R200154	KD901R	74.901.18	54.901.18
R200155	K70D	70.070.04	50.070.04
R200156	K970R	70.970.18	50.970.18
R200157	K970R	70.970.18	50.970.18
R200163	K901L	70.901.12	50.901.12
R200167	K901L	70.901.12	50.901.12
R200168	KH901L	78.901.12	58.901.12
R200170	KH901L	78.901.12	58.901.12
R200172	K901L	70.901.12	50.901.12
R200174	K109I		50.109.09
R200178	K119I	70.119.09	50.119.09
R200184	KD901R	74.901.18	54.901.18
R200186	K125G	70.125.07	50.125.07
R200188	K970R	70.970.18	50.970.18
R200189	KH901L	78.901.12	58.901.12
R200190	K901L	70.901.12	50.901.12
R200191	KH901L	78.901.12	58.901.12
R200193	K921L	70.921.12	50.921.12
R200195	K931L	70.931.12	50.931.12
R200196	KD931R	74.931.18	54.931.18
R200198	KH931L	78.931.12	58.931.12
R200199	K921L	70.921.12	50.921.12
R200234	KD900R		
R200250	K180E	70.180.05	50.180.05
R200251	K121E	70.121.05	50.121.05
R200267	K120E	70.120.05	50.120.05
R200268	K102I	70.102.09	50.102.09
R200269	K120E	70.120.05	50.120.05
R200270	K121E	70.121.05	50.121.05
R200271	K51G	70.051.07	50.051.07

Part No.	Qwik kit	Plus	Econo kit
ROCKWELL *continued*			
R200272	K72F	70.072.06	50.072.06
R200273	K942F	70.942.06	50.942.06
R200274	K941F	70.941.06	50.941.06
R200275	K96F	70.096.06	50.096.06
R200276	K941F	70.941.06	50.941.06
R200277	K108I		50.108.09
R200278	K140I	70.140.09	50.140.09
R200279	K160S	70.160.19	50.160.19
R200280	K76F	70.076.06	50.076.06
R200281	K122E	70.122.05	50.122.05
R200282	K80G		
R200283	K110G		
R200284	K120G		
R200285	KH931L	78.931.12	58.931.12
R2002916	K127W		
R200300	K56G	70.056.07	50.056.07
R201300	K971R	70.971.18	50.971.18
R201303	K970R	70.970.18	50.970.18
R201307	K931L	70.931.12	50.931.12
R201309	KG931R	77.931.18	57.931.18
R201310	KG931R	77.931.18	57.931.18
R201312	KH931L	78.931.12	58.931.12
R201314	K70D	70.070.04	50.070.04
R201315	K961L	70.961.12	50.961.12
R201318	K941R	70.941.18	50.941.18
R201319	KG931R	77.931.18	57.931.18
R201320	K71D	70.071.04	50.071.04
R201370	K931L	70.931.12	50.931.12
R201419	K981R	70.981.18	50.981.18
R201420	KH946R		
R201424	KH946R		
R201425	KG931R	77.931.18	57.931.18
R201426	K120I	70.120.09	50.120.09
R201427	K140S	70.149.19	50.140.19
R201470	K961L	70.961.12	50.961.12
R201471	KG931R	77.931.18	57.931.18
R201472	K981R	70.981.18	50.981.18
R201473	K120R		
R201474	K80R		
R201475	K180R		
R201476	K181R		
R201477	KH931L	78.931.12	58.931.12
R201478	K60R		
R201479	K70R		
R201483	K70R		
R201484	K80R		
R201600	K56G	70.056.07	50.056.07
R201601	K71F	70.071.06	50.071.06
R201602	K56G	70.056.07	50.056.07
R201604	K80R		
R201605	K80R		
R201606	K80R		
SEALED POWER			
808-391C	K51G	70.051.07	50.051.07
808-401N	K98I	70.098.09	50.098.09
808-408	K60F		
808-451	K40D		
808-463	K95G	70.095.07	50.095.07
808-466	K40F	70.040.06	50.040.06
808-471	K50D	70.050.04	50.050.04
808-472	K40D		
808-472D	K40D		
808-477	K70D	70.070.04	50.070.04
808-479	K120W		
808-480	K165G		
808-480D	K165G		
808-489	K125G	70.125.07	50.125.07
808-492	K70G	70.070.07	50.070.07
808-493	K50F	70.053.06	50.053.06

Part No.	Qwik kit	Plus	Econo kit
SEALED POWER *continued*			
808-495	K35F	70.035.06	50.035.06
808-496	KD901R	74.901.18	54.901.18
808-496B	KD901R	74.901.18	54.901.18
808-499	K95G	70.095.07	50.095.07
808-500	K60F		
808-503	K70D	70.070.04	50.070.04
808-504	K901L	70.901.12	50.901.12
808-506	K70G	70.070.07	50.070.07
808-506B	K70G	70.070.07	50.070.07
808-507	K51G	70.051.07	50.051.07
808-507B	K51G	70.051.07	50.051.07
808-509	K70F	70.073.06	50.073.06
808-509B	K70F	70.073.06	50.073.06
808-510B	K901L	70.901.12	50.901.12
808-512D	KE300F	75.300.06	55.300.06
808-516	K109I		50.109.09
808-517	K119I	70.119.09	50.119.09
808-517D	K119I	70.119.09	50.119.09
808-524B	K109I		50.109.09
808-526B	K970R	70.970.18	50.970.18
808-526D	K970R	70.970.18	50.970.18
808-527B	K35F	70.035.06	50.035.06
808-528B	K35F	70.035.06	50.035.06
808-529B	K100W		
808-530B	KE300F	75.300.06	55.300.06
808-531B	KE300F	75.300.06	55.300.06
808-532B	KE300F	75.300.06	55.300.06
808-534B	K921L	70.921.12	50.921.12
808-535B	K140I	70.140.09	50.140.09
808-535D	K140I	70.140.09	50.140.09
808-538	K75F	70.075.06	50.075.06
808-538B	K75F	70.075.06	50.075.06
808-539	K55G	70.055.07	50.055.07
808-539D	K55G	70.055.07	50.055.07
808-540B	K55G	70.055.07	50.055.07
808-541B	KH901L	78.901.12	58.901.12
808-542D	KH901L	78.901.12	58.901.12
808-545B	KE350F	75.350.06	55.350.06
808-546B	K95F	70.095.06	50.095.06
808-547B	KH931L	78.931.12	58.931.12
808-548B	K941F	70.941.06	50.941.06
808-549B	K101I	70.101.09	50.101.09
808-550D	K50D	70.050.04	50.050.04
808-551B	K108I		50.108.09
808-552B	K139I	70.139.09	50.139.09
808-553D	K139I	70.139.09	50.139.09
808-554B	K309I	70.309.09	50.309.09
808-555D	K309I	70.309.09	50.309.09
808-556D	K35F	70.035.06	50.035.06
808-557B	K50D	70.050.04	50.050.04
808-558B	K941F	70.941.06	50.941.06
808-559B	KE350F	75.350.06	55.350.06
808-560B	K534M		
808-561B	K535M		
808-562B	K533M	70.533.13	50.533.13
808-563B	K931L	70.931.12	50.931.12
808-564B	K126W		50.126.23
808-565B	K125W		50.125.23
808-566B	K100W		
808-567B	K121G	70.121.07	50.121.07
808-568D	K35F	70.035.06	50.035.06
808-570B	K971R	70.971.18	50.971.18
SPICER			
101KK100	K101I	70.101.09	50.101.09
101KK109	K101I	70.101.09	50.101.09
101KK110	K101I	70.101.09	50.101.09
101KK111	K102I	70.102.09	50.102.09
101KK113	K101I	70.101.09	50.101.09
120KK100	K120I	70.120.09	50.120.09

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Part No.	Qwik kit	Plus	Econo kit
SPICER *continued*			
120KK102	K146S		
140KK100	K140S	70.140.19	50.140.19
151KK100	K160S	70.160.19	50.160.19
161KK100	K161S		
220KK100	K160S	70.160.19	50.160.19
309KK102	K310I	70.310.09	50.310.09
309KK103	K310I	70.310.09	50.310.09
309KK105	K140I	70.140.09	50.140.09
337KK100	K309I	70.309.09	50.309.09
337KK101	K139I	70.139.09	50.139.09
337KK103	K309I	70.309.09	50.309.09
337KK104	K139I	70.139.09	50.139.09
343KK100	K140I	70.140.09	50.140.09
THOMAS BUS			
8314171	K102I	70.102.09	50.102.09
TRAYER / ROAD LEVELER			
TK257	K98I	70.098.09	50.098.09
TK307	K50D	70.050.04	50.050.04
TK311	K60F		
TK331	K51G	70.051.07	50.051.07
TK331B	K51G	70.051.07	50.051.07
TK336	K98I	70.098.09	50.098.09
TK353	KCT30C		
TK355	K165G		
TK386	K60F		
TK388	K60F		
TK389	K60F		
TK391	K60F		
TK406	K95G	70.095.07	50.095.07
TK407	KD900R		
TK413	K40F	70.040.06	50.040.06
TK417	K40D		
TK418	K50D	70.050.04	50.050.04
TK422	K125G	70.125.07	50.125.07
TK426	K60F		
TK440	K60F		
TK443	K120W		
TK445	K165G		
TK452	K40D		
TK456	K534M		
TK460	K165G		
TK461	K50F	70.053.06	50.053.06
TK462	K70G	70.070.07	50.070.07
TK463	K51G	70.051.07	50.051.07
TK464	K901L	70.901.12	50.901.12
TK465	K35F	70.035.06	50.035.06
TK466	K60F		
TK467	K95G	70.095.07	50.095.07
TK472	K51G	70.051.07	50.051.07
TK472B	K51G	70.051.07	50.051.07
TK473	K70G	70.070.07	50.070.07
TK473B	K70G	70.070.07	50.070.07
TK475	K51G	70.051.07	50.051.07
TK480	K70D	70.070.04	50.070.04
TK481	K70D	70.070.04	50.070.04
TK482	K901L	70.901.12	50.901.12
TK483	K70F	70.073.06	50.073.06
TK483B	K70F	70.073.06	50.073.06
TK490	K109I		50.109.09
TK491	K119I	70.119.09	50.119.09
TK496	KD901R	74.901.18	54.901.18
TK497	K70D	70.070.04	50.070.04
TK498	K70D	70.070.04	50.070.04
TK500	KE300F	75.300.06	55.300.06
TK506	K970R	70.970.18	50.970.18
TK507	K901L	70.901.12	50.901.12
TK509	K970R	70.970.18	50.970.18
TK510	KD901R	74.901.18	54.901.18
TK512	KH901L	78.901.12	58.901.12
TK513	KH901L	78.901.12	58.901.12

Part No.	Qwik kit	Plus	Econo kit
TRAYER / ROAD LEVELER *continued*			
TK514	K970R	70.970.18	50.970.18
TK515	K70F	70.073.06	50.073.06
TK518	K100W		
TK520	KE300F	75.300.06	55.300.06
TK523	K35F	70.035.06	50.035.06
TK523B	K35F	70.035.06	50.035.06
TK524	K35F	70.035.06	50.035.06
TK525	K921L	70.921.12	50.921.12
TK526	KE300F	75.300.06	55.300.06
TK527	KE300F	75.300.06	55.300.06
TK531	KE300F	75.300.06	55.300.06
TK533	K35F	70.035.06	50.035.06
TK535	K119I	70.119.09	50.119.09
TK535B	K119I	70.119.09	50.119.09
TK537	K75F	70.075.06	50.075.06
TK538	KH931L	78.931.12	58.931.12
TK539	K941F	70.941.06	50.941.06
TK540	K95F	70.095.06	50.095.06
TK541	K55G	70.055.07	50.055.07
TK541B	K55G	70.055.07	50.055.07
TK542	KE350F	75.350.06	55.350.06
TK546	K101I	70.101.09	50.101.09
TK546B	K101I	70.101.09	50.101.09
TK547	K941FA		
TK548	K108I		50.108.09
TK549	K139I	70.139.09	50.139.09
TK549B	K139I	70.139.09	50.139.09
TK550	K309I	70.309.09	50.309.09
TK550B	K309I	70.309.09	50.309.09
TK551	K931L	70.931.12	50.931.12
TK552	K50D	70.050.04	50.050.04
TK552B	K50D	70.050.04	50.050.04
TK553	KE350F	75.350.06	55.350.06
TK554B	K98I	70.098.09	50.098.09
TK555	K534M		
TK556	K535M		
TK557	K533M	70.533.13	50.533.13
TK558	K121G	70.121.07	50.121.07
TK559	K100W		
TK560	K125W		50.125.23
TK561	K126W		50.126.23
TK562	K50F	70.053.06	50.053.06
TK563	K60F		
TK563B	K60F		
TK566	K616M	70.616.13	50.616.13
TK567	K310I	70.310.09	50.310.09
TK567B	K310I	70.310.09	50.310.09
TK568	KG931R	77.931.18	57.931.18
TK569	K931L	70.931.12	50.931.12
TK570	K971R	70.971.18	50.971.18
TK571	K140I	70.140.09	50.140.09
TK589	K120E	70.120.05	50.120.05
TK590	KH931L	78.931.12	58.931.12
TK592	K56G	70.056.07	50.056.07
TK594	K71F	70.071.06	50.071.06
TK596	K121E	70.121.05	50.121.05
TK597	K72F	70.072.06	50.072.06
TK598	K942F	70.942.06	50.942.06
TK599	K96F	70.096.06	50.096.06
TK600	K941F	70.941.06	50.941.06
TK601	K941F	70.941.06	50.941.06
TK602	K180E	70.180.05	50.180.05
TK603	K102I	70.102.09	50.102.09
TK603B	K102I	70.102.09	50.102.09
TK604	K961L	70.961.12	50.961.12
TK605	K108I		50.108.09
TK606	K140I	70.140.09	50.140.09
TK608	K51G	70.051.07	50.051.07
TK609	K120E	70.120.05	50.120.05
TK610	K121E	70.121.05	50.121.05

Part No.	Qwik kit	Plus	Econo kit
TRAYER / ROAD LEVELER *continued*			
TK611	K56G	70.056.07	50.056.07
TK612	K60F		
TK613	K70D	70.070.04	50.070.04
TK614	K70G	70.070.07	50.070.07
TK616	K70D	70.070.04	50.070.04
TK617	K60F		
TK624	K70G	70.070.07	50.070.07
TK626	K103S	70.103.19	50.103.19
TK632	K71F	70.071.06	50.071.06
TK633	K180E	70.180.05	50.180.05
TK634	K961L	70.961.12	50.961.12
TK635	K120I	70.120.09	50.120.09
TK635B	K120I	70.120.99	50.120.09
TK636	K140S	70.140.19	50.140.19
TK637	K76F	70.076.06	50.076.06
TK638	K942FA		
TK640	K80G		
TK641	K110G		
TK642	K120G		
TK645	K102I	70.102.09	50.102.09
TK646	K120I	70.120.09	50.120.09
TK652	K122E	70.122.05	50.122.05
TK654	K146E	70.146.05	50.146.05
TK711	KD931R	74.931.18	54.931.18
TK716	K122E	70.122.05	50.122.05
TK750	K536M		
TRW			
K372	K60F		
K391C	K51G	70.051.07	50.051.07
K391N	K51G	70.051.07	50.051.07
K401N	K98I	70.098.09	50.098.09
K408	K60F		
K413	KCT30C		
K428	KCT30C		
K437	K80W		
K444	K60F		
K445	K60F		
K446	K60F		
K450	K125G	70.125.07	50.125.07
K459	KD900R		
K463	K95G	70.095.07	50.095.07
K465	KD901R	74.901.18	54.901.18
K466	K40F	70.040.06	50.040.06
K471	K50D	70.050.04	50.050.04
K472	K40D		
K472D	K40D		
K477	K70D	70.070.04	50.070.04
K478	KD900R		
K479	K120W		
K480	K165G		
K480D	K165G		
K482	K70D	70.070.04	50.070.04
K487	K535M		
K487B	K535M		
K489	K125G	70.125.07	50.125.07
K490	K534M		
K491	K51G	70.051.07	50.051.07
K491N	K51G	70.051.07	50.051.07
K492	K70G	70.070.07	50.070.07
K493	K50F	70.053.06	50.053.06
K494	K970R	70.970.18	50.970.18
K496	KD901R	74.901.18	54.901.18
K496B	KD901R	74.901.18	54.901.18
K499	K95G	70.095.07	50.095.07
K500	K60F		
K503	K70D	70.070.04	50.070.04
K504	K901L	70.901.12	50.901.12
K505	K970R	70.970.18	50.970.18
K505B	K970R	70.970.18	50.970.18

Part No.	Qwik kit	Plus	Econo kit
TRW *continued*			
K506	K70G	70.070.07	50.070.07
K506B	K70G	70.070.07	50.070.07
K507	K51G	70.051.07	50.051.07
K507B	K51G	70.051.07	50.051.07
K508	K70F	70.073.06	50.053.06
K509	K70F	70.073.06	50.053.06
K509B	K70F	70.073.06	50.053.06
K510B	K901L	70.901.12	50.901.12
K512D	K35F	70.035.06	50.035.06
K516	K109I		50.109.09
K517	K119I	70.119.09	50.119.09
K517D	K119I	70.119.09	50.119.09
K519B	KE300F	75.300.06	55.300.06
K522D	KE300F	75.300.06	55.300.06
K523B	K140I	70.140.09	50.140.09
K524B	K109I		50.109.09
K526B	K970R	70.970.18	50.970.18
K526D	K970R	70.970.18	50.970.18
K527B	K35F	70.035.06	50.035.06
K528B	K35F	70.035.06	50.035.06
K529B	K35F	70.035.06	50.035.06
K530B	KE300F	75.300.06	55.300.06
K531B	KE300F	75.300.06	55.300.06
K532B	K35F	70.035.06	50.035.06
K534B	K921L	70.921.12	50.921.12
K535B	K140I	70.140.09	50.140.09
K535D	K140I	70.140.09	50.140.09
K536B	K70G	70.070.07	50.070.07
K538B	K75F	70.075.06	50.075.06
K539D	K55G	70.055.07	50.055.07
K540B	K55G	70.055.07	50.055.07
K541B	KH901L	78.901.12	58.901.12
K542D	KH901L	78.901.12	58.901.12
K545B	KE350F	75.350.06	55.350.06
K546B	K95F	70.095.06	50.095.06
K547B	KH931L	78.931.12	58.931.12
K548B	K941F	70.941.06	50.941.06
K549B	K101I	70.101.09	50.101.09
K550D	K50D	70.050.04	50.050.04
K551B	K108I		50.108.09
K552B	K139I	70.139.09	50.139.09
K553D	K139I	70.139.09	50.139.09
K554B	K309I	70.309.09	50.309.09
K555D	K309I	70.309.09	50.309.09
K556D	K35F	70.035.06	50.035.06
K557B	K50D	70.050.04	50.050.04
K558B	K941FA		
K559B	KE350F	75.350.06	55.350.06
K560B	K534M		
K561B	K535M		
K562B	K533M	70.533.13	50.533.13
K563B	K931L	70.931.12	50.931.12
K564B	K125W		50.125.23
K565B	K126W		50.126.23
K566B	K100W		
K567B	K121G	70.121.07	50.121.07
K568B	K35F	70.035.06	50.035.06
K568D	K35F	70.035.06	50.035.06
K570B	K971R	70.971.18	50.971.18
K571B	K310I	70.310.09	50.310.09
K572B	K140I	70.140.09	50.140.09
K574B	K616M	70.616.13	50.616.13
K575B	KD900R		
K576C	K931L	70.931.12	50.931.12
K577C	K56G	70.056.07	50.056.07
K578B	K71F	70.071.06	50.071.06
K582	KG931R	77.931.18	57.931.18
K583	KG931R	77.931.18	57.931.18
K584	K120E	70.120.95	50.120.05
TRW *continued*			
K585	KH931L	78.931.12	58.931.12
K586	K121E	70.121.05	50.121.05
K587	K72F	70.072.06	50.072.06
K588	K942F	70.942.06	50.942.06
K589	K96F	70.096.06	50.096.06
K590	K941F	70.941.06	50.941.06
K591B	K180E	70.180.05	50.180.05
K592	K102I	70.102.09	50.102.09
K593	K961L	70.961.12	50.961.12
K594	K140I	70.140.09	50.140.09
K595	K108I		50.108.09
K596	K941F	70.941.06	50.941.06
K602	K120I	70.120.09	50.120.09
K602C	K120I	70.120.99	50.120.09
K603C	K140S	70.140.19	50.140.19
K606C	K942FA		
K607B	K76F	70.076.06	50.076.06
K608	K51G	70.051.07	50.051.07
K609	K120E	70.120.05	50.120.05
K610	K121E	70.121.05	50.121.05
K611	K56G	70.056.07	50.056.07
K617	K180E	70.180.05	50.180.05
K618C	K80G		
K619C	K110G		
K620	K120G		
K623C	K140S	70.140.19	50.140.19
K624C	K942F	70.942.06	50.942.06
K627C	K160S	70.160.19	50.160.19
K628	K122E	70.122.05	50.122.05
TW			
FKP102C	K56G	70.056.07	50.056.07
FKP105B	K941F	70.941.06	50.941.06
FKP115B	K120E	70.120.05	50.120.05
FKP39B	K70G	70.070.07	50.070.07
FKP68B	K140I	70.140.09	50.140.09
FKP77B	K139I	70.139.09	50.139.09
FKP85B	K533M	70.533.13	50.533.13
FKP86B	K121G	70.121.07	50.121.07
FKP90B	K931L	70.931.12	50.931.12
FKP94B	K616M	70.616.13	50.616.13
FKP98B	K120E	70.120.05	50.120.05
VOLVO-WHITE			
02-7091941	K921L	70.921.12	50.921.12
1115275	K961L	70.961.12	50.961.12
123	K125G	70.125.07	50.125.07
1300	K971R	70.971.18	50.971.18
1307	K931L	70.931.12	50.931.12
138	KD901R	74.901.18	54.901.18
142	KD901R	74.901.18	54.901.18
143	K70D	70.070.04	50.070.04
144	K125G	70.125.07	50.125.07
146	K165G		
153	K165G		
154	KD901R	74.901.18	54.901.18
155	K70D	70.070.04	50.070.04
156	K970R	70.970.18	50.970.18
157	K970R	70.970.18	50.970.18
167	K901L	70.901.12	50.901.12
168	KH901L	78.901.12	58.901.12
170	KH901L	78.901.12	58.901.12
1715442	K970R	70.970.18	50.970.18
172	K901L	70.901.12	50.901.12
1720728	KH901L	78.901.12	58.901.12
1739844	KH901L	78.901.12	58.901.12
195	K931L	70.931.12	50.931.12
198	KH931L	78.931.12	58.931.12
199	K921L	70.921.12	50.921.12
216032	K60F		
216446	K120W		
VOLVO WHITE *continued*			
216677	KD901R	74.901.18	54.901.18
217016A	K100W		
217175	K125W		50.125.23
3009155	K901L	70.901.12	50.901.12
3093704	K981R	70.981.18	50.981.18
3130711	K122V		
37090-4417	KG931R	77.931.18	57.931.18
37090-5000	K931L	70.931.12	50.931.12
37090-5005	K126W		50.126.23
37090-5015	K971R	70.971.18	50.971.18
37090-5018	K931L	70.931.12	50.931.12
37090-5019	KG931R	77.931.18	57.931.18
37090-5022	KH931L	78.931.12	58.931.12
3947959	K122E	70.122.05	50.122.05
7000856	K901L	70.901.12	50.901.12
836687	K125G	70.125.07	50.125.07
85101057	KG931R	77.931.18	57.931.18
85104370			50.121.08
85104371			50.121.08
85106184	K122E	70.122.05	50.122.05
85108338	K536M		
857328	K125G	70.125.07	50.125.07
859552	K970R	70.970.18	50.970.18
V1110083	KH931L	78.931.12	58.931.12
V1112400	K120E	70.120.05	50.120.05
V1112446	K120E	70.120.05	50.120.05
V1112810	K120E	70.120.05	50.120.05
V276193	K122V		
WATSON CHALIN			
SRK102	K961L	70.961.12	50.961.12
SRK103	K941R	70.941.18	50.941.18
SRK105	KH931L	78.931.12	58.931.12
WESTERN STAR			
1307	K931L	70.931.12	50.931.12
195	K931L	70.931.12	50.931.12
198	KH931L	78.931.12	58.931.12
217175	K125W		50.125.23
37090-5000	K931L	70.931.12	50.931.12
37090-5005	K126W		50.126.23
37090-5015	K971R	70.971.18	50.971.18
37090-5018	K931L	70.931.12	50.931.12
37090-5019	KG931R	77.931.18	57.931.18
37090-5022	KH931L	78.931.12	58.931.12
806355	K120E	70.120.05	50.120.05
WESTPORT			
143698-0001	K125W		50.125.23
143698-0002	K126W		50.126.23
143698-0024	K96F	70.096.06	50.096.06
143698-0029	K127W		50.127.23
143698-0051	K126W		50.126.23
143698-0052	K127W		50.127.23
143698-0053	K96F	70.096.06	50.096.06
143698-0063	K127W		50.127.23
1637090-4405	K126W		50.126.23
WORKHORSE			
8006372	K58G	70.058.07	
8803050	K56G	70.056.07	50.056.07

Spring Pin Interchange Revised 5/2010

BLUEBIRD, CRANE CARRIER, DAYTON, DODGE, FLAGG, FORD, FREIGHTLINER, GAUMERS, GILLIG, GMC, HENDRICKSON, INTERNATIONAL, KENWORTH, MACK, NEW STAR, OSHKOSH, PETERBILT, PIERCE, TW, VOLVO, WESTERN STAR, WHITE

SUPPLIER	KAISER
BLUEBIRD	
997056	BSP25-2
1662774	BSP12-17
CRANE CARRIER	
243-233	BSP12-12
243-235	BSP37-2
DAYTON	
327-106	BSP16-2
327-107	BSP2-2
327-108	BSP22-2
327-109	BSP54-1
327-124	BSP16-2
327-129	BSP35-1
327-148	BSP18-5
327-175	BSP12-23
327-176	BSP12-22
327-182	BSP9-2
327-190	BSP3-1
327-191	BSP9-2
327-209	BSP10-8
327-211	BSP10-7
327-212	BSP12-20
327-216	BSP25-2
327-224	BSP12-13
327-225	BSP12-12
327-227	BSP59-1
327-229	BSP34-1
327-230	BSP35-1
327-236	BSP49-1
327-237	BSP10-9
327-240	BSP8-2
327-250	BSP25-2
327-254	BSP2-2
327-256	BSP12-21
327-258	BSP8-1
327-290	BSP20-2
327-297	BSP67-1
327-305	BSP68-1
327-306	BSP69-1
327-331	BSP90-1
327-342	BSP31-6
327-361	BSP9-4
327-384	BSP24-2
327-403	BSP10-8
327-434	BSP70-1
327-437	BSP46-2
327-443	BSP71-1
327-445	BSP12-12
327-446	BSP12-17
327-447	BSP12-18
327-450	BSP38-2
327-454	BSP44-2
327-479	BSP55-1
327-480	BSP49-1
327-481	BSP38-2
327-483	BSP50-1
327-485	BSP55-1
327-487	BSP38-2
327-490	BSP79-1
327-491	BSP50-3
327-508	BSP63-1
327-516	BSP50-2
327-521	BSP75-1
327-522	BSP12-17
327-533	BSP83-1
327-737	BSP20-2
DODGE	
E-1818	BSP2-2
E-3530	BSP12-22
E-3761	BSP46-2

SUPPLIER	KAISER
EUCLID	
E1817TU	BSP16-2
E3715	BSP31-6
E7312	BSP34-1
E7316	BSP35-1
E7318	BSP71-1
FLAGG	
B1073-55	BSP8-1
B1112-50	BSP16-2
B1120-55	BSP8-2
B1140-62	BSP59-1
B1144-43	BSP25-2
B1146-43	BSP18-5
B1171-50	BSP2-2
B1185-43	BSP25-2
B1197-43	BSP10-7
B1205-43	BSP12-20
B1220-55	BSP20-2
	BSP68-1
B1221-55	BSP19-2
	BSP67-1
B1229-22	BSP9-2
B1244-46	BSP12-22
B1245-46	BSP12-23
B1252-96	BSP10-6
B1253-96	BSP9-4
B1258-62	BSP31-6
B1262-55	BSP12-20
B1265-22	BSP3-1
B1268-55	BSP10-9
B1310-43	BSP10-7
B1311-43	BSP10-8
B1314-55	BSP12-21
B1316-50	BSP22-2
B1318-16	BSP10-8
B1335-75	BSP12-12
B1336-75	BSP12-13
B1339-62	BSP90-1
B1354-96	BSP24-2
B1355-62	BSP59-1
B1363-59	BSP69-1
B1368-55	BSP35-1
B1369-55	BSP34-1
B1372-59	BSP70-1
B1378-50	BSP2-2
B1386-50	BSP46-2
B1389-24	BSP12-12
B1390-24	BSP37-2
B1391-22	BSP9-2
B1394-71	BSP57-1
B1397-55	BSP62-1
B1400-55	BSP71-1
B1401-75	BSP12-12
B1403-75	BSP12-17
B1407-50	BSP54-1
B1408-46	BSP38-2
B1409-46	BSP79-1
B1419-75	BSP50-1
B1420-75	BSP50-1
B1430-46	BSP44-2
B1434-55	BSP49-1
B1435-55	BSP55-1
B1438-46	BSP38-2
B1445-46	BSP38-2
B1446	BSP67-1
B1464-92	BSP83-1
B1479-94	BSP63-1
B1480	BSP60-1
B1488-46	BSP50-3
B1489-14	BSP12-17
B1498-43	BSP50-2

SUPPLIER	KAISER
FORD	
RB161	BSP41-1
7EQ-5780	BSP25-2
B7TZ-5465-A	BSP18-5
B8QH-5780-A	BSP25-2
B8QH-5780-B	BSP2-2
D2HZ-5780-A	BSP22-2
DOHZ-5780-B	BSP12-20
DOHZ-5780-D	BSP16-2
DOHZ-5780-E	BSP10-8
DOHZ-5780-F	BSP10-7
E3HZ-5780-A	BSP46-2
E5HZ-5780A	BSP10-7
E5HZ-5780B	BSP10-8
F7HT-5A314DA	BSP50-2
TWAA-5780-A	BSP16-2
FREIGHTLINER	
16-10509-000	BSP12-23
16-10510-000	BSP12-22
16-12302-000	BSP79-1
16-12373	BSP38-2
16-12373-000	BSP38-2
16-13078-000	11M38-2
16-13079-000	BSP38-2
16-13470-000	BSP38-2
6803250074	BSP50-3
6813220022	BSP44-2
GAUMERS	
21073	BSP8-1
21112	BSP16-2
21120	BSP8-2
21144	BSP25-2
21146	BSP18-5
21171	BSP2-2
21197	BSP10-7
21205	BSP12-20
21220	BSP25-2
21221	BSP19-2
21244	BSP12-22
21245	BSP12-23
21253	BSP9-4
21258	BSP31-6
21262	BSP12-20
21268	BSP10-9
21310	BSP10-7
21311	BSP10-8
21314	BSP12-21
21316	BSP22-2
21318	BSP10-8
21335	BSP12-12
21336	BSP12-13
21354	BSP24-2
21355	BSP59-1
21363	BSP19-2
21368	BSP35-1
21369	BSP34-1
21372	BSP20-2
21378	BSP2-2
21386	BSP46-2
21397	BSP62-1
21400	BSP71-1
21401	BSP12-12
21403	BSP12-17
21407	BSP54-1
21408	BSP38-2
21409	BSP79-1
21419	BSP50-1
21420	BSP50-1
21430	BSP44-2
21434	BSP49-1
21435	BSP55-1
21438	BSP38-2

SUPPLIER	KAISER
GILLIG	
55-00696-001	BSP78-1
GMC	
2471481	BSP3-1
644249	BSP9-2
HENDRICKSON	
32276	BSP16-2
32277	BSP2-2
43146	BSP46-2
45797	BSP54-1
5	BSP22-2
BE13938	BSP2-2
BE4927	BSP16-2
INTERNATIONAL	
1648109C1	BSP34-1
1648110C1	BSP35-1
1661976C3	BSP49-1
1671766C1	BSP55-1
303589C1	BSP12-21
303865C1	BSP10-9
3511254C1	BSP49-1
443864C1	BSP16-2
468703C2	BSP34-1
468704C1	BSP35-1
507203C1	BSP71-1
61298V	BSP8-1
64146HC	BSP8-1
688941R1	BSG0026-1
688951R1	BSG0026-1
688952R1	BSP68-1
688953R1	BSP67-1
76771R1	BSP8-2
KENWORTH	
5296	BSP70-1
6262	BSP67-1
K179-378	BSP69-1
MACK	
10QK310M5	BSP85-1
44QH26A	BSP90-1
44QK143CP2	BSP59-1
44QK173B	BSP31-6
NEW STAR	
S-2357	BSP10-9
S-2634	BSP68-1
S-2680	BSP12-21
S-4882	BSP16-2
S-5017	BSP8-2
S-5087	BSP34-1
S-5088	BSP35-1
S-5779	BSP71-1
S-7579	BSP55-1
S-7580	BSP49-1
S-8527	BSP10-8
S-8528	BSP12-20
S-8610	BSP31-6
S-9432	BSP50-1
S-9433	BSP38-2
OSHKOSH	
1664070	BSP74-1
1758290	BSP57-1
2044870	BSP58-1
57613BX	BSP75-1
PETERBILT	
02-00082	BSP12-13
02-00180	BSP12-12
02-01560	BSP12-12
02-01561	BSP12-17
02-01562	BSP12-18
02-01767	BSP50-1
02-01781	BSP50-1
02-01846	BSP12-12
02-01847	BSP12-13

SUPPLIER	KAISER
PIERCE	
1006380	BSP66-1
1006381	BSP66-2
1006382	BSP65-1
1006383	BSP65-2
1006385	BSP24-2
1006386	BSP49-1
1006387	BSP55-1
40-0190	BSP66-1
40-4958	BSP55-1
40-6006	BSP66-2
40-6745	BSP65-2
40-6954	BSP24-2
40-9529	BSP66-1
40-9530	BSP66-2
40-9531	BSP65-1
40-9532	BSP65-2
40-9533	BSP24-2
40-9535	BSP55-1
TW	
B1205	BSP12-20
B1220	BSP25-2
B1229	BSP9-2
B1244	BSP12-22
B1258	BSP31-6
B1310	BSP10-7
B1311	BSP10-8
B1354	BSP24-2
B1400	BSP71-1
B1408	BSP38-2
B1434	BSP49-1
VOLVO	
1075723	BSP83-1
1076334	BSP83-1
1614229	BSP85-1
3082276	BSP24-2
3974787	BSP24-2
V1614230	BSP83-1
WESTERN STAR	
37121-3412	BSP63-2
37121-3413	BSP63-1
WHITE	
04-9040450	BSP21-2
37121-0001	BSP24-2

KIT REF.	K100W		K101I		K102I		K103S		K108I		K109I		K110G		K119I		K120A	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	10M23-1	2	10M13-1	2	10M37-1	2	10M56-1	2	10M27-1	2	10M14-2	2	10M42-5	2	10M16-2	2	10M63-1
BUSHING	2	20M18-1	4	20M13-1	4	20M13-1	4	20M13-1	4	20M14-4	4	20M14-4	2	20M18-9	4	20M17-1	4	32A18-4
	2	20M18-2																
STEEL LINER																		
TAPER LOCK PINS	2	60M2-1	2	60M2-4	2	60M4-10	4	60M2-20	2	60M2-11	4	602.4.1			4	602.4.1	4	60M1-21
					2	60M4-11												
END PLATE / PLUG	4	44P1-1	4	401.12.1	4	401.12.1			4	401.3.1	4	401.3.1			4	401.3.1	4	45P8-4
O-RING GASKET			4	93P1-6	4	93P1-6	4	92P1-28	4	92P1-8	4	92P1-8	2	41P10-2	4	92P1-8	4	92P1-37
BUSHING SEAL			4	91P1-14	4	91P1-14	4	91P1-14	4	91P1-19			2	91P5-2			4	91P1-47
													2	91P6-2				
BEARING	2	701.4.25	2	701.4.15	2	701.4.15	2	701.4.15	2	701.4.5	2	701.4.5	2	70P4-4A	2	701.4.1	1	701.4.31
													2	70P4-4B			1	701.7.1
BEARING SEAL			2	91P2-3	2	91P2-3	2	91P2-3	2	91P2-6								
SHIM	7	80P1-2	5	80P1-22	5	80P1-22	5	80P1-22	7	80P1-1	7	80P1-1	6	80P3-26	7	80P1-1	6	80P2-5
			5	80P2-18	5	80P2-18	5	80P2-18									12	80P3-24
CAP SCREW	4	5/16-18X.7	8	5/16-18X.6	8	5/16-18X.6			12	5/16-18X.7	12	5/16-18X.7			12	5/16-18X.7		
NUT	2	7/16-20	2	3/8-24					2	1/2-20							4	7/16-20
LOCK WASHER	4	5/16	2	3/8	8	5/16			2	1/2	12	5/16			12	5/16	4	7/16
	2	7/16	8	5/16					12	5/16								
FELT WASHER	4	43P1-1																
EXPANSION PLUG																		
RELIEF FITTING																		
COTTER PIN																		
LOCK RING																	4	100P1-5
CASTLE NUT													2	50P17-1				

KIT REF.	K120B		K120E		K120G		K120H		K120I		K120N		K120R		K120V		K120W	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	10M13-10	2	10M24-10	2	10M42-6	2	10M51-2	2	10M38-2	2	10M54-1	2	10M33-3	2	9M12-1	2	10M18-1
BUSHING	4	20M13-9	4	20M16-8	2	20M18-9	4	20M18-10	4	20M21-11	2	32A18-1	4	20M20-1	2	20M24-2	2	20M18-1
											2	32A18-2					2	20M18-2
STEEL LINER																		
TAPER LOCK PINS	2	60M2-26	2	60M2-15					2	60M2-19			2	60M1-1			2	60M2-1
									2	60M2-20			2	60M1-8				
END PLATE / PLUG			4	401.127.2			4	45P8-1			4	401.140.1	4	401.128.1			4	401.20.1
O-RING GASKET			4	92P1-11	2	41P10-2	4	92P1-17	4	92P1-20	4	92P1-27	4	92P1-4			4	92P1-4
BUSHING SEAL			4	91P1-25	2	91P5-2	4	91P1-44	4	91P1-32			4	91P1-29				
					2	91P6-2												
BEARING	2	701.4.15	2	701.4.19	2	70P4-4A	2	701.4.30	2	701.4.21	2	701.4.26	2	701.4.27			2	701.4.25
					2	70P4-4B												
BEARING SEAL																		
SHIM	5	80P1-22	5	80P1-14	6	80P3-26	13	80P2-20	3	80P1-23	5	80P1-9	5	80P1-19			7	80P1-2
	5	80P2-18	5	80P2-11					3	80P2-19	5	80P2-7	3	80P2-15				
									2	80P3-30	2	80P3-32	4	80P3-33				
CAP SCREW			12	5/16-18X1					12	5/16-18X1			12	5/16-18X1			12	1/4-20X1/2
NUT	2	7/16-20	2	1/2-20					4	3/8-24			4	7/16			2	7/16-20
LOCK WASHER	2	7/16	2	1/2					4	3/8			12	5/16			12	1/4
			12	5/16Í					12	5/16			4	7/16			2	7/16
FELT WASHER																		
EXPANSION PLUG																		
RELIEF FITTING																	4	90P1-1
COTTER PIN																		
LOCK RING							4	103P1-1			4	100P1-9						
CASTLE NUT					2	50P17-1												

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KIT REF.	K121E		K121G		K121K		K121V		K122E		K122K		K122V		K123E		K125E	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	10M24-10	2	10M21-8	2	10M36-1	2	9M12-1	2	10M35-3	2	10M36-1	2	9M12-1	2	10M55-2	2	10M35-3
BUSHING	4	20M16-8	2	20M19-7	2	20M21-9	2	20M24-2	4	20M19-9	2	20M21-9	2	20M24-2	4	20M19-9	4	20M19-9
			2	20M19-8														
STEEL LINER							2	31M18-1					2	31M18-1				
TAPER LOCK PINS	2	60M2-15	2	60M4-7					2	60M1-9					2	60M1-16	2	60M1-9
			2	60M4-8											2	60M1-17		
END PLATE / PLUG	4	401.127.2	4	401.128.1													4	45P6-1
O-RING GASKET	4	92P1-11	4	92P1-4			2	92P1-24/25	4	93P1-12			2	92P1-24/25	2	93P1-12	4	93P1-12
BUSHING SEAL	4	91P1-25					2	91P7-1	4	91P1-29			2	91P7-1	4	91P1-29	4	91P1-29
							2	91P8-1					2	91P8-1				
BEARING	2	70P2-13	2	701.4.18					2	701.4.2			2	70P4-3	2	701.4.28	2	701.4.2
BEARING SEAL			2	91P2-9/10														
SHIM	5	80P1-14	5	80P1-2			3	80P3-25	3	80P1-2			2	80P3-25	3	80P1-2	3	80P1-2
	5	80P2-11	5	80P2-5			4	80P3-26	5	80P2-5			4	80P3-26	5	80P2-5	5	80P2-5
							2	80P3-28	2	80P3-24			2	80P3-28	2	80P3-24	2	80P3-24
CAP SCREW	12	5/16-18X1	12	5/16-18X.7														
NUT	2	1/2-20							2	7/16-20					4	3/8-24	2	7/16-20
LOCK WASHER	2	1/2	12	5/16					2	7/16					4	3/8	2	7/16
	12	5/16																
FELT WASHER																		
EXPANSION PLUG			2	45P1-16														
RELIEF FITTING			4	90P1-1														
COTTER PIN							2	102P16-3					2	102P16-3				
LOCK RING			2	100P1-7														
CASTLE NUT																		

KIT REF.	K125G		K125W		K126W		K127W		K139I		K140I		K140S		K146E		K146S	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART
KING PIN	2	9M16-6	2	10M18-2	2	10M18-2	2	10M18-2	2	10M24-1	2	10M16-13	2	10M38-1	2	10M35-2	2	10M43-1
BUSHING	4	20M16-7	2	20M18-1	2	20M18-1	2	20M18-1	4	20M17-1	4	20M17-1	4	20M21-10	4	20M18-8	4	20M18-6
			2	20M18-2	2	20M18-2	2	20M18-2										
STEEL LINER	2	31M16-2																
TAPER LOCK PINS			2	60M2-8	2	60M2-8	2	60M2-8	2	60M2-11	4	602.4.1	4	60M2-19	2	60M1-9	2	60M2-19
																	2	60M2-20
END PLATE / PLUG	2	40P16	4	401.20.1	4	401.20.1	4	45P2-3	4	401.3.1	4	401.3.1						
O-RING GASKET	2	41P4-1	4	92P1-4	4	92P1-4	4	92P1-4	4	92P1-8	4	92P1-8	4	92P1-21	4	93P1-12	4	92P1-20
BUSHING SEAL	4	9P3-1	4	91P1-44	4	91P1-44	4	91P1-44	4	91P3-1	4	91P3-1	4	91P1-34	4	91P1-36	4	91P1-38
BEARING	2	701.4.1	2	701.4.25	2	701.4.17	2	701.4.20	2	701.4.1	2	701.4.1	2	701.4.11	2	701.4.24	2	701.4.22
BEARING SEAL							2	91P2-11	2	91P2-2	2	91P2-2	2	91P2-4				
SHIM	5	80P3-3	7	80P1-2	7	80P1-2	7	80P1-2	7	80P1-1	7	80P1-1	3	80P1-23	3	80P1-24	5	80P1-2
	2	80P3-4	5	80P2-5	5	80P2-5	5	80P2-5	2	80P3-13	2	80P3-13	3	80P2-19	5	80P2-20	7	80P2-5
	2	80P3-5											2	80P3-30	2	80P3-31		
	2	80P3-6																
CAP SCREW	6	5/16-18X.5	12	1/4-20X1/2	12	1/4-20X1/2	12	1/4-20X3/4	12	5/16-18X.7	12	5/16-18X.7						
NUT			2	7/16-20	2	7/16-20	2	7/16-20	2	1/2-20			4	3/8-24	2	7/16-20	4	3/8-24
LOCK WASHER	6	5/16	12	1/4	12	1/4	12	1/4	2	1/2	12	5/16	4	3/8	2	7/16	4	3/8
			2	7/16	2	7/16	2	7/16	12	5/16								
FELT WASHER																		
EXPANSION PLUG	2	45P1-8																
RELIEF FITTING			4	90P1-1	4	90P1-1	4	90P1-1										
COTTER PIN	2	102P16-1																
LOCK RING	2	100P1-2																
CASTLE NUT	2	50P14-1																

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KIT REF.	K147E		K148E		K150KG		K160A		K160S		K161S		K165G		K170G		K175G	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	10M55-1	2	10M55-1	QTY	PART No.	2	10M64-1	2	10M38-4	2	10M38-5	2	9M16-8	2	9M16-9	2	9M20-1
BUSHING	4	20M18-8	4	20M18-8	2	10M35-4	4	32A18-6	4	20M21-10	4	20M21-10	2	20M19-1	4	20M19-4	2	20M19-5
					4	32A18-3											2	20M24-1
STEEL LINER													2	31M16-5	2	31M16-3	2	31M16-9
TAPER LOCK PINS	2	60M1-16	2	60M1-16			2	60M1-21	2	60M1-12	2	60M2-24						
	2	60M1-17	2	60M1-17	2	60M2-22	2	60M1-22	2	60M1-13	2	60M2-25						
END PLATE / PLUG			4	45P6-1			4	45P13-1					2	40P16	2	40P16	2	40P16
O-RING GASKET	4	93P1-12	4	93P1-12	4	401.12.1	4	92P1-38	4	92P1-21	4	92P1-21	2	41P4-1	2	41P4-1	2	41P4-1
BUSHING SEAL	4	91P1-36	4	91P1-36	4	41P5-3	4	91P1-48	4	91P1-34	4	91P1-34			4	91P1-29		
BEARING	2	701.4.25	2	701.4.25			1	701.4.32	2	701.4.11	2	701.4.11	2	701.4.2	2	701.4.2	2	701.4.2
					2	701.4.29	1	701.7.2										
BEARING SEAL									2	91P2-4	2	91P2-4						
SHIM	3	80P1-24	3	80P1-24					3	80P1-23	3	80P1-23	2	80P3-10	5	80P1-5	11	80P1-12
	5	80P2-20	5	80P2-20	5	80P1-9			3	80P2-19	3	80P2-19	2	80P3-11	5	8OP2-2	11	80P2-2
	2	80P3-31	2	80P3-31	5	80P2-7			2	80P3-30	2	80P3-30	2	80P3-12	2	80P3-3/4		
					2	80P3-29							2	80P3-8	2	80P3-5/6		
CAP SCREW													6	5/16-18X.5	6	5/16-18X.5	6	5/16-18X.5
NUT	4	3/8-24	4	3/8-24	12	1/4-28X1/2	4	7/16-20	4	3/8-24	4	3/8-24						
LOCK WASHER	4	3/8	4	3/8	2	1/2-20	4	7/16	4	3/8	4	3/8	6	5/16	6	5/16	6	5/16
					2	1/2												
FELT WASHER					12	1/4												
EXPANSION PLUG													2	45P1-9	2	45P1-9	2	45P1-9
RELIEF FITTING																		
COTTER PIN													2	102P16-1	2	102P16-1	2	102P16-1
LOCK RING							4	100P1-10					2	100P1-1	2	100P1-1	2	100P1-1
CASTLE NUT													2	50P14-1	2	50P14-1	2	50P14-1

KIT REF.	K180E		K180R		K181R		K309I		K30WT		K310I		K35F		K40D		K50D	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	10M35-1	2	10M22-5	2	10M22-2	2	10M24-2	2	11M51-1	2	10M16-12	2	10M8-6	2	10M9-3	2	10M3-1
BUSHING	4	20M18-4	4	20M21-2	4	20M21-2	4	20M17-1	2	21M10-16	4	20M17-1	4	20M6-2	2	20M4-1	2	20M11-4
															2	20M4-2	2	20M11-5
STEEL LINER																		
TAPER LOCK PINS	2	60M2-18	2	60M1-1	2	60M1-4	2	60M2-11			4	602.4.1	2	60M2-6	2	60M4-5	2	60M2-7
			2	60M1-8	2	60M1-8												
END PLATE / PLUG			4	401.128.2	4	401.128.2	4	401.3.1			4	401.3.1	4	45P2-1				
O-RING GASKET	4	41P11-1	4	92P1-9	4	92P1-9	4	92P1-8			4	92P1-8						
BUSHING SEAL	4	91P1-36	4	91P1-15	4	91P1-15	4	91P3-1			4	91P3-1						
BEARING	2	701.4.24	2	701.4.11	2	701.4.11	2	701.4.1			2	701.4.1	2	70P2-7	2	701.4.13	2	701.4.9
BEARING SEAL			2	91P2-4	2	91P2-4	2	91P2-2			2	91P2-2						
SHIM	3	80P1-9	3	80P1-9	3	80P1-9	7	80P1-1			11	80P1-1	5	80P1-7	5	80P1-8	5	80P1-10
	3	80P2-7	3	80P2-7	3	80P2-7					2	80P3-13	5	80P2-4	5	80P2-6	5	80P2-8
	2	80P3-29	2	80P3-29	2	80P3-29									2	80P3-1		
			2	80P3-34	2	80P3-34												
CAP SCREW	16	5/16-18X1	12	5/16-18X1	12	5/16-18X1	12	5/16-18X.7			12	5/16-18X.7						
NUT	2	1/2-20	4	7/16-20	4	7/16-20	2	1/2-20					2	7/16-20			4	3/8-24
LOCK WASHER	2	1/12	12	5/16	12	5/16	2	1/2			12	5/16	2	7/16			4	3/8
	16	5/16	4	7/16	4	7/16	12	5/16										
FELT WASHER																		
EXPANSION PLUG															4	45P1-17	4	45P1-4
RELIEF FITTING																		
COTTER PIN																		
LOCK RING																		
CASTLE NUT																		

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KIT REF.	K50F		K51G		K532M		K533M		K534M		K535M		K55G		K536M		K56G	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	10M12-20	2	10M11-9	2	9M18-1	2	9M15-3	2	9M15-1	2	9M15-2	2	9M23-1	2	10M11-10	2	10M11-10
BUSHING	4	20M2-3	4	20M11-3	2	20M18-3	2	20M16-3	2	20M15-1	2	20M15-2	2	20M23-2	4	20M11-7	4	20M11-9
STEEL LINER																		
TAPER LOCK PINS	2	60M2-3	2	60M3-1											2	60M1-15	2	60M1-15
END PLATE / PLUG	4	40M120-3	4	40M123-2	2	40M4-1	2	45P10-2			2	40M4-1			2	40M123-3	2	40M123-3
O-RING GASKET	4	93P1-2	4	93P1-1	2	41P5-1	2	92P1-30			2	41P5-1	2	92P1-35/36	4	41P3-6	4	41P3-6
BUSHING SEAL					2	91P1-11	2	91P1-11	2	91P1-10	2	91P1-10	2	91P10-1	4	91P1-45	4	91P1-42
					2	91P1-12	2	91P1-12	2	91P1-9	2	91P1-9	2	91P11-1				
BEARING	2	701.4.4	2	701.4.9	2	70P2-1	2	70P2-1	2	70P2-1	2	70P2-1	2	70P5-1	2	701.4.14	2	701.4.14
					2	70P3-2	2	70P3-2	2	70P3-1	2	70P3-1						
BEARING SEAL																		
SHIM	7	80P1-4	5	80P1-6											7	80P1-21	7	80P1-21
	5	80P2-1	5	80P2-3											5	80P2-17	5	80P2-17
CAP SCREW	8	10-32X5/8	8	1/4-28X5/8	6	1/4-28X5/8	6	1/4-28X5/8			6	1/4-28X5/8			8	1/4-28X5/8	8	1/4-28X5/8
NUT	2	7/16-20	2	3/8-24											2	3/8-24	2	3/8-24
LOCK WASHER	8	10/32	8	1/4	6	1/4	6	1/4			6	1/4			8	1/4	8	1/4
	2	7/16	2	3/8											2	3/8	2	3/8
FELT WASHER																		
EXPANSION PLUG					2	45P1-15	2	50P4-1	2	45P1-12	2	45P1-12						
RELIEF FITTING	4	90P1-3	4	90P1-3	2	90P1-1					2	90P1-1			4	90P1-1	4	90P1-1
COTTER PIN																		
LOCK RING																		
CASTLE NUT													2	50P20-1				

KIT REF.	K57G		K58G		K60F		K60R		K616M		K68Z		K69Z		K70D		K70F	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	10M11-10	2	10M11-10	2	10M12-7	2	10M12-28	2	9M18-2	2	10M58-1	2	10M58-1	2	10M2-1	2	10M12-2
BUSHING	4	20M11-7	4	20M11-9	4	20M2-6	4	20M12-7	2	20M23-1	4	20M11-12	4	20M11-12	4	20M2-1	4	20M2-7
STEEL LINER																		
TAPER LOCK PINS	2	60M1-15	2	60M1-15	2	60M4-3	2	60M1-18			2	60M2-23	2	60M2-23	4	602.4.1	2	60M2-3
END PLATE / PLUG	4	401.141.1	4	401.141.1	2	40M120-3	4	45P7-2	2	45P10-1	2	45P9-1	2	45P9-1	2	40M123-1	4	40M120-3
O-RING GASKET	4	41P3-6	4	41P3-6	2	41P3-2			2	42P1-30	2	92P1-29	2	92P1-29	2	92P1-8	4	93P1-2
BUSHING SEAL	4	91P1-45	4	91P1-42			4	91P1-43	2	91P1-21	2	91P9-1	2	91P9-1				
									2	91P1-22								
BEARING	2	701.4.14	2	701.4.14	2	701.4.4	4	701.4.4	2	70P2-8	2	70P2-16	1	70P2-16	2	701.4.4	2	701.4.4
									2	70P-3			1	70P2-17				
BEARING SEAL							2	91P2-16										
SHIM	7	80P1-21	7	80P1-21	5	80P1-4	3	80P1-28			5	80P1-21	5	80P1-21	5	80P1-4	5	80P1-4
	5	80P2-17	5	80P2-17	5	80P2-1	3	80P2-24			5	80P2-17	5	80P2-17	5	80P2-1	5	80P2-1
							2	80P3-36										
							2	80P3-37										
CAP SCREW	8	1/4-28X5/8	8	1/4-28X5/8	4	10-32X5/8					2	5/16-18X5/8	2	5/16-18X5/8	4	5/16-18X.7	8	10-32X5/8
NUT	2	3/8-24	2	3/8-24			2	7/16-20			2	3/8-24	2	3/8-24			2	7/16-20
LOCK WASHER	2	3/8	2	3/8	4	10/32	2	7/16			2	3/8	2	3/8	4	5/16	8	10/32
	8	1/4	8	1/4							2	5/16 FLAT	2	5/16 FLAT			2	7/16
FELT WASHER																		
EXPANSION PLUG					2	45P1-13			2	50P4-1					2	45P1-6		
RELIEF FITTING					2	90P1-3									2	90P1-3	4	90P1-3
COTTER PIN																		
LOCK RING															2	100P1-4		
CASTLE NUT																		

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KIT REF.	K70G		K70R		K700T		K71D		K71F		K72F		K75F		K75M		K76F	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	10M12-1	2	10M52-3	2	10M60-1 & 2	2	10M2-1	QTY	PART No.	QTY	PART No.	QTY	PART No.	2	10M13-7	2	10M25-1
BUSHING	4	20M12-1	4	20M15-7	4	32A21-1	4	10M2-1	2	10M13-6	2	10M37-4	2	10M25-1	4	32A16-12	4	20M14-6
									4	20M13-4	4	20M13-7	4	20M14-6				
STEEL LINER																		
TAPER LOCK PINS	2	60M3-1	2	60M1-14	4	60M2-27	4	602.4.1							2	60P6-1	2	60M1-1
			2	60M1-7					2	60M2-17	2	60M1-10	2	60M1-1			2	60M1-2
											2	60M1-11	2	60M1-2				
END PLATE / PLUG	4	401.12.2					4	401.143.1							4	401.138.1	4	45P2-5
O-RING GASKET	4	41P3-1			4	41P6-2&92P1-32	4	92P1-16	4	45P2-4	4	45P2-4	2	401.128.1	4	92P1-23		
BUSHING SEAL			4	91P1-41			4	91P1-43	4	91P1-35	4	91P1-35	2	92P1-4	4	91P1-37	4	91P1-16
													4	91P1-16				
BEARING	2	701.4.4	2	701.4.5	2	70P6-1	2	701.4.4							2	70P2-14	2	701.4.5
									2	70P2-15	2	701.4.23	2	701.4.5				
BEARING SEAL			2	91P2-15			2	91P2-16							2	91P2-14		
SHIM	5	80P1-4	5	80P1-25			5	80P1-4									5	80P1-5
	5	80P2-1	5	80P2-21			5	80P2-1	5	80P1-12	5	80P2-10	5	80P1-5			5	80P2-2
									5	80P2-10			5	80P2-2				
CAP SCREW	8	1/4-28X1/2			2	3/8-16X1-1/4	8	5/16/18X3/4										
NUT	2	3/8-24	4	7/16-20	4	7/16-20							6	5/16-18X3/4	2	M10X1.5	4	7/16-20
LOCK WASHER	8	1/4	4	7/16	4	7/16	8	5/16	2	7/16-20	4	7/16-20	4	7/16-20	2	3/8	4	7/16
	2	3/8							2	7/16	4	7/16	6	5/16				
FELT WASHER													4	7/16				
EXPANSION PLUG																		
RELIEF FITTING	4	90P1-1											2	45P1-11				
COTTER PIN													2	90P1-1				
LOCK RING															4	100P1-3		
CASTLE NUT													2	100P1-3				

KIT REF.	K80A		K80G		K80R		K901L		K921L		K931L		K941F		K941FA		K941R	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	10M63-2	2	10M42-4	2	10M52-2	2	10M21-1	2	10M21-2	2	10M21-3	2	10M33-2	2	10M33-2	2	10M52-1
BUSHING	4	32A18-5	2	20M16-11	4	20M15-7	4	20M19-5	4	20M20-1	4	20M20-1	4	20M20-1	4	20M20-1	4	20M15-5
STEEL LINER																		
TAPER LOCK PINS	4	60M1-21			2	60M1-14	2	60M2-9	2	60M2-9	2	60M1-1	2	60M1-1	2	60M1-1	2	60M1-7
					2	60M1-7	2	60M2-10	2	60M2-10	2	60M1-2	2	60M1-2	2	60M1-2	2	60M1-14
END PLATE / PLUG	4	45P8-4					2	401.128.1	4	401.128.1	4	401.128.1	4	401.128.1	4	401.128.1	4	401.139.1
O-RING GASKET	4	92P1-37	2	41P10-1			4	92P1-4	4	92P1-4	4	92P1-4	4	92P1-4	4	92P1-4	4	92P1-26
BUSHING SEAL	4	91P1-47	2	91P5-1	4	91P1-41	4	91P1-29	4	91P1-6	4	91P1-29	4	91P1-29	4	91P1-29	4	91P1-41
			2	91P6-1														
BEARING	1	701.4.31	2	70P4-2A	2	701.4.5	2	701.4.2	2	701.4.2	2	701.4.27	2	701.4.2	2	701.4.20	2	701.4.5
	1	701.7.1	2	70P4-2B														
BEARING SEAL					2	91P2-15			2	91P2-1							2	91P2-15
SHIM	6	80P2-5	8	80P1-26	5	80P1-25	5	80P1-2	5	80P1-2	5	80P1-2	9	80P1-2	9	80P1-2	5	80P2-21
	12	80P3-24			5	80P2-21	8	80P2-5	8	80P2-5	8	80P2-5	9	80P2-5	7	80P2-5		
CAP SCREW							12	5/16-18X.7	12	5/16-18X.7	12	5/16-18X.7	12	5/16-18X.7	12	5/16-18X.7	12	5/16-18X1
NUT	4	7/16-20			4	7/16-20	4	3/8-24	4	3/8-24	4	7/16-20	4	7/16-20	4	7/16-20	4	7/16-20
LOCK WASHER	4	7/16			4	7/16	4	3/8	4	3/8	12	5/16	12	5/16	12	5/16	12	5/16
							6	5/16	12	5/16	4	7/16	4	7/16	4	7/16	4	7/16
FELT WASHER																		
EXPANSION PLUG							2	45P1-9										
RELIEF FITTING							2	90P1-1										
COTTER PIN																		
LOCK RING	4	100P1-5					2	100P1-1										
CASTLE NUT			2	50P17-1														

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KIT REF.	K942F		K942FA		K95F		K95G		K961L		K96F		K970R		K971R		K981R	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	10M33-2	2	10M33-2	2	10M26-1	2	9M16-7	2	10M21-3	2	10M26-1	2	10M16-5	2	10M16-7	2	10M21-12
BUSHING	4	20M20-1	4	20M20-1	4	20M16-7	2	20M14-1	4	20M20-1	4	20M16-7	4	20M16-7	4	20M16-7	4	20M19-9
							2	20M14-2										
STEEL LINER							2	31M16-4										
TAPER LOCK PINS	2	60M1-1	2	60M1-1	2	60M1-1			2	60M1-7	2	60M1-1	4	602.4.1	4	602.4.1	2	60M1-7
	2	60M1-2	2	60M1-2	2	60M1-2			2	60M1-8	2	60M1-2					2	60M1-8
END PLATE / PLUG	4	45P2-3	4	45P2-3	2	401.128.1	2	40P16	4	401.128.1	4	45P2-5	2	40M123-1	4	401.128.1	4	45P2-3
O-RING GASKET					2	92P1-4	2	41P4-1	4	92P1-4			2	92P1-8	4	92P1-4		
BUSHING SEAL	4	91P1-29	4	91P1-29	4	91P3-1			4	91P1-29	4	91P3-1	4	91P3-1	4	91P3-1	4	91P1-29
BEARING	2	701.4.2	2	701.4.20	2	701.4.1	2	701.4.5	2	701.4.27	2	701.4.1	2	701.4.1	2	701.4.1	2	701.4.27
BEARING SEAL															2	91P2-7		
SHIM	9	80P1-2	9	80P1-2	9	80P1-1	9	80P2-9	5	80P1-2	9	80P1-1	13	80P1-1	7	80P1-1	5	80P1-19
	7	80P2-5	7	80P2-5			2	80P3-7	5	80P2-5							5	80P2-15
							2	80P3-9										
CAP SCREW					6	5/16-18X.7	6	1/4-28X1/2	12	5/16-18X.7			4	5/16-18X.7	12	5/16-18X.7		
NUT	4	7/16-20	4	7/16-20	4	7/16-20			4	7/16-20	4	7/16-20					4	7/16-20
LOCK WASHER	4	7/16	4	7/16	6	5/16	6	1/4	12	5/16	4	7/16	4	5/16	12	5/16	4	7/16
					4	7/16			4	7/16								
FELT WASHER																		
EXPANSION PLUG					2	45P1-8	2	45P1-11					2	45P1-8				
RELIEF FITTING					2	90P1-1							2	90P1-3				
COTTER PIN							2	102P16-1										
LOCK RING					2	100P1-2	2	100P1-3					2	100P1-2				
CASTLE NUT							2	50P14-3										

KIT REF.	K98I		KD900R		KD901R		KD931R		KE300F		KE350F		KG931R		KH901L		KH931L		KH946R	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	10M12-3	2	9M16-10	2	10M14-1	2	10M16-21	2	10M10-2	2	10M10-3	2	10M21-3	2	10M22-1	2	10M22-2	2	10M21-14
BUSHING	4	20M12-3	4	20M14-6	4	20M14-6	4	20M16-7	4	20M5-1	4	20M5-2	4	20M20-1	4	20M21-1	4	20M21-2	2	20M19-9
																			2	20M19-11
STEEL LINER			2	31M16-8																
TAPER LOCK PINS	2	60M2-4			4	602.4.1	2	60M1-1	2	60M2-3	2	60M2-3	2	60M1-1	4	60M4-4	2	60M1-3	2	60M1-3
							2	60M1-2					2	60M1-2			2	60M1-4	2	60M1-4
													2	60M1-8					2	60M1-8
END PLATE / PLUG	4	40M120-4	2	40P16	2	401.128.1	2	401.128.1			2	45P2-2	4	401.128.1	2	401.128.2	4	401.128.2	4	45P7-1
O-RING GASKET	4	93P1-1	2	41P4-1	2	92P1-4	2	92P1-12					4	92P1-4	2	92P1-9	4	92P1-9		
BUSHING SEAL					4	91P1-16	4	91P3-1			4	91P1-23	4	91P1-29			4	91P1-15	4	91P1-29
BEARING	2	701.4.4	2	701.4.5	2	701.4.5	2	701.4.1	2	70P2-3	2	70P2-3	2	701.4.20	2	701.4.11	2	701.4.11	2	701.4.27
BEARING SEAL													2	91P2-11			2	91P2-4		
SHIM	5	80P1-4	9	80P2-9	5	80P1-5	3	80P1-20	5	80P1-10	5	80P1-10	5	80P1-2	5	80P1-9	5	80P1-9	5	80P1-2
	5	80P2-1	2	80P3-7	5	80P2-2	3	80P2-16	5	80P2-8	5	80P2-8	8	80P2-5	9	80P2-7	9	80P2-7	5	80P2-5
			2	80P3-9			2	80P3-27												
CAP SCREW	8	1/4-28X5/8	6	5/16-18X.5	6	5/16-18X.7	6	5/16-18X1					12	5/16-18X.7	6	5/16-18X.5	12	5/16-18X.5		
NUT	2	3/8-24					4	7/16-20	2	7/16-20	2	7/16-20	4	7/16-20			4	7/16-20	4	7/16-20
LOCK WASHER	2	3/8	6	5/16	6	5/16	6	5/16	2	7/16	2	7/16	12	5/16	6	5/16	12	5/16	4	7/16
	8	1/4					4	7/16					4	7/16			4	7/16		
FELT WASHER																				
EXPANSION PLUG			2	45P1-11	2	45P1-11	2	45P1-8							2	45P1-10				
RELIEF FITTING	4	90P1-3			2	90P1-1									2	90P1-1				
COTTER PIN			2	102P16-1																
LOCK RING			2	100P1-2	2	100P1-13	2	100P1-2							2	100P1-5				
CASTLE NUT			2	50P14-3																

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KIT REF.	70.035.06		70.040.06		70.050.04		70.051.07		70.053.06		70.055.07		70.056.07		70.057.07		70.058.07	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.8.6	2	105.9.2	2	105.3.1	2	105.11.9	2	105.50.3	2	105.11.10	2	105.11.10	2	105.11.10	2	105.11.10
BUSHING	4	202.6.2	4	202.9.2	2	202.11.4	4	202.11.3	4	202.2.3	4	202.11.7	4	202.11.10	4	202.11.7	4	202.11.10
					2	202.11.5												
STEEL LINER																		
TAPER LOCK PINS	2	60M2-6	2	60M2-6	4	60M2-7	2	60M3-1	2	60M2-3	2	60M1-15	2	60M1-15	2	60M1-15	2	60M1-15
END PLATE / PLUG	4	45P2-1	4	40M11-1											4	501.141.1	4	401.141.1
O-RING GASKET			4	41P3-8			4	41P3-6	4	92P1-19	4	41P3-6	4	41P3-6	4	41P3-6	4	41P3-6
BUSHING SEAL											4	91P1-45	4	91P1-42	4	91P1-45	4	91P1-42
BEARING	2	70P2-7	2	701.4.10	2	701.4.9	2	701.2.1	2	701.4.4	2	701.4.14	2	701.4.14	2	701.4.14	2	701.4.14
BEARING SEAL																		
SHIM	5	80P1-7	5	80P1-8	5	80P1-10	5	80P1-6	5	80P1-4	7	80P1-21	7	80P1-21	7	80P1-21	7	80P1-21
	5	80P2-4	5	80P2-6	5	80P2-8	5	80P2-3	5	80P2-1	5	80P2-17	5	80P2-17	5	80P2-17	5	80P2-17
CAP SCREW			8	10-32X3/8											12	1/4-28X5/8	12	1/4-28X5/8
NUT	2	7/16-20	2	7/16-20	4	3/8-24	2	3/8-24	2	7/16-20	2	3/8-24	2	3/8-24	2	3/8-24	2	3/8-24
LOCK WASHER	2	7/16	8	10/32	4	3/8	2	3/8	2	7/16	2	3/8	2	3/8	12	1/4	12	1/4
			2	7/16											2	3/8	2	3/8
FELT WASHER																		
EXPANSION PLUG					4	45P1-4												
RELIEF FITTING																		
COTTER PIN																		
LOCK RING																		
CASTLE NUT																		

KIT REF.	70.070.04		70.070.07		70.071.04		70.071.06		70.071.96		70.072.06		70.073.06		70.075.06		70.076.06	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.2.1	2	105.12.1	2	105.2.1	2	105.13.6	2	105.13.6	2	105.37.4	2	105.50.2	2	105.25.1	2	105.25.1
BUSHING	4	202.2.1	4	202.12.1	4	202.2.1	4	202.13.4	4	202.13.6	4	202.13.7	4	202.2.7	4	202.14.6	4	202.14.6
STEEL LINER																		
TAPER LOCK PINS	4	602.4.1	2	60M3-1	4	602.4.1	2	60M2-17	2	60M2-17	2	60M1-10	2	60M2-3	2	60M1-1	2	60M1-1
											2	60M1-11			2	60M1-2	2	60M1-2
END PLATE / PLUG					4	401.143.1	4	45P2-4	4	45P2-4	4	45P2-4					4	45P2-5
O-RING GASKET	2	41P3-4	4	41P3-1	4	92P1-16							4	92P1-19	2	41P7-1		
BUSHING SEAL					4	91P1-43	4	91P1-35	4	91P1-35	4	91P1-35			4	91P1-16	4	91P1-16
BEARING	2	701.4.4	2	701.4.4	2	701.4.4	2	70P2-15	2	70P2-15	2	701.4.23	2	701.4.4	2	701.4.5	2	701.4.5
BEARING SEAL					2	91P2-16												
SHIM	5	80P1-4	5	80P1-4	5	80P1-4	5	80P1-12	5	80P1-12	5	80P2-10	5	80P1-4	5	80P1-5	5	80P1-5
	5	80P2-1	5	80P2-1	5	80P2-1	5	80P2-10	5	80P2-10			5	80P2-1	5	80P2-2	5	80P2-2
CAP SCREW	4	5/16-18X.7			8	5/16-18X3/4												
NUT			2	3/8-24			2	7/16-20	2	7/16-20	4	7/16-20	2	7/16-20	4	7/16-20	4	7/16-20
LOCK WASHER	4	5/16	2	3/8	8	5/16	2	7/16	2	7/16	4	7/16	2	7/16	4	7/16	4	7/16
FELT WASHER																		
EXPANSION PLUG	2	45P1-6													2	45P1-11		
RELIEF FITTING	2	90P1-3			2	90P1-3												
COTTER PIN																		
LOCK RING	2	100P1-4													2	100P1-3		
CASTLE NUT																		

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KIT REF.	70.095.06		70.095.07		70.098.09		70.098.09		70.101.09		70.102.09		70.103.19		70.119.09		70.120.05	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.26.1	2	95.16.7	2	105.26.1	2	105.12.3	2	105.13.1	2	105.37.1	2	105.56.1	2	105.16.2	2	105.24.10
BUSHING	4	202.16.7	2	202.14.1	4	202.16.7	4	202.12.3	4	202.13.1	4	202.13.1	4	202.13.1	4	202.17.1	4	202.16.9
			2	202.14.2														
STEEL LINER			2	312.16.4														
TAPER LOCK PINS	2	60M1-1			2	60M1-1	2	60M2-4	2	60M2-4	2	60M4-10	4	60M2-20	4	602.4.1	2	60M2-15
	2	60M1-2			2	60M1-2					2	60M4-11						
END PLATE / PLUG					4	45P2-5											4	401.129.1
O-RING GASKET	2	41P7-1	2	41P4-1			4	41P3-3	4	92P1-16	4	92P1-16	4	92P1-28	4	92P1-15	4	41P5-2
BUSHING SEAL	4	91P3-1			4	91P3-1			4	91P1-14	4	91P1-14	4	91P1-14			4	91P1-25
BEARING	2	701.4.1	2	701.4.5	2	701.4.1	2	701.4.4	2	701.4.15	2	701.4.15	2	701.4.15	2	701.4.1	2	701.4.19
BEARING SEAL									2	91P2-3	2	91P2-3	2	91P2-3				
SHIM	9	80P1-1	9	80P2-9	9	80P1-1	5	80P1-4	4	80P1-22	5	80P1-22	5	80P1-22	7	80P1-1	5	80P1-14
			2	80P3-7			5	80P2-1	4	80P2-18	5	80P2-18	5	80P2-18			5	80P2-11
			2	80P3-9														
CAP SCREW																	12	5/16-18X1
NUT	4	7/16-20			4	7/16-20	2	3/8-24	2	3/8-24			4	3/8-24			2	1/2-20
LOCK WASHER	4	7/16			4	7/16	2	3/8	2	3/8			4	3/8			2	1/2
																	12	5/16
FELT WASHER																		
EXPANSION PLUG	2	45P1-8	2	45P1-11														
RELIEF FITTING																		
COTTER PIN			2	102P16-1														
LOCK RING	2	100P1-2	2	100P1-3														
CASTLE NUT			2	50P14-3														

KIT REF.	70.120.09		70.120.95		70.120.99		70.121.05		70.121.07		70.122.05		70.122.95		70.125.07		70.139.09	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.38.2	2	105.24.10	2	105.38.2	2	105.24.10	2	105.21.8	2	105.35.3	2	105.35.3	2	95.16.6	2	105.24.1
BUSHING	4	202.21.11	4	202.16.8	4	201.21.13	4	202.16.9	4	202.19.8	4	202.19.10	4	202.19.9	4	202.16.7	4	202.17.1
STEEL LINER															2	312.16.2		
TAPER LOCK PINS	2	60M2-19	2	60M2-15	2	60M2-19	2	60M2-15	2	60M4-7	2	60M1-9	2	60M1-9			2	60M2-11
	2	60M2-20			2	60M2-20			2	60M4-8								
END PLATE / PLUG			4	401.129.1			4	401.129.1	4	401.128.1								
O-RING GASKET	4	92P1-20	4	41P5-2	4	92P1-20	4	41P5-2	4	92P1-4	4	93P1-12	4	93P1-12	2	41P4-1	4	92P1-15
BUSHING SEAL	4	91P1-32	4	91P1-25	4	91P1-32	4	91P1-25			4	91P1-29	4	91P1-29	4	91P3-1	4	91P3-1
BEARING	2	701.4.21	2	701.4.19	2	701.4.21	2	70P2-13	2	701.4.18	2	701.4.2	2	701.4.2	2	701.4.1	2	701.4.1
BEARING SEAL									2	91P2-9/10							2	91P2-2
SHIM	3	80P1-23	5	80P1-14	3	80P1-23	5	80P1-14	5	80P1-2	3	80P1-2	3	80P1-2	4	80P3-3	7	80P1-1
	3	80P2-19	5	80P2-11	3	80P2-19	5	80P2-11	5	80P2-5	5	80P2-5	5	80P2-5	2	80P3-4	2	80P3-13
	2	80P3-30			2	80P3-30					4	80P3-24	4	80P3-24	2	80P3-5		
															2	80P3-6		
CAP SCREW	12	5/16-18X1	12	5/16-18X1	12	5/16-18X1	12	5/16-18X1										
NUT	4	3/8-24	2	1/2-20	4	3/8-24	2	1/2-20			2	7/16-20	2	7/16-20			2	1/2-20
LOCK WASHER	4	3/8	2	1/2	4	3/8	2	1/2			2	7/16	2	7/16			2	1/2
	12	5/16	12	5/16	12	5/16	12	5/16										
FELT WASHER																		
EXPANSION PLUG									2	45P1-16					2	45P1-8		
RELIEF FITTING																		
COTTER PIN															2	102P16-1		
LOCK RING									2	100P1-7					2	100P1-2		
CASTLE NUT															2	50P14-1		

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KIT REF.	70.140.09		70.140.19		70.146.05		70.147.05		70.160.19		70.180.05		70.309.09		70.310.09		70.533.13	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.16.13	2	105.38.1	2	105.35.2	2	105.55.1	2	105.38.4	2	105.35.1	2	105.24.2	2	105.16.12	2	95.15.3
BUSHING	4	202.17.1	4	202.21.10	4	202.18.8	4	202.18.8	4	202.21.10	4	202.18.4	4	202.17.1	4	202.17.1	2	202.16.3
STEEL LINER																		
TAPER LOCK PINS	4	602.4.1	4	60M2-19	2	60M1-9	2	60M1-16	2	60M1-12	2	60M2-18	2	60M2-11	4	602.4.1		
							2	60M1-17	2	60M1-13								
END PLATE / PLUG																	2	45P10-2
O-RING GASKET	4	92P1-15	4	92P1-21	4	93P1-12	4	93P1-12	4	92P1-21	4	41P11-1	4	92P1-15	4	92P1-15	2	92P1-30
BUSHING SEAL	4	91P3-1	4	91P1-34	4	91P1-36	4	91P1-36	4	91P1-34	4	91P1-36	4	91P3-1	4	91P3-1	2	91P1-11
																	2	91P1-12
BEARING	2	701.4.1	2	701.4.11	2	701.4.24	2	701.4.25	2	701.4.11	2	701.4.24	2	701.4.1	2	701.4.1	2	70P2-1
																	2	70P3-2
BEARING SEAL	2	91P2-2	2	91P2-4					2	91P2-4			2	91P2-2	2	91P2-2		
SHIM	7	80P1-1	3	80P1-23	3	80P1-24	3	80P1-24	3	80P1-23	3	80P1-9	7	80P1-1	11	80P1-1		
	2	80P3-13	3	80P2-19	5	80P2-20	5	80P2-20	3	80P2-19	3	80P2-7			12	80P3-13		
			2	80P3-30	2	80P3-31	2	80P3-31	2	80P3-30	2	80P3-29						
CAP SCREW											16	5/16-18X1						
NUT			4	3/8-24	2	1/2-20	4	3/8-24	4	3/8-24	2	1/2-20	2	1/2-20				
LOCK WASHER			4	3/8	2	1/2	4	3/8	4	3/8	2	1/2	2	1/2				
											16	5/16						
FELT WASHER																		
EXPANSION PLUG																	2	50P1-1
RELIEF FITTING																		
COTTER PIN																		
LOCK RING																		
CASTLE NUT																		

KIT REF.	70.616.13		70.901.12		70.921.12		70.931.12		70.941.06		70.941.18		70.942.06		70.961.12		70.970.18	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	95.18.2	2	105.21.1	2	105.21.2	2	105.21.3	2	105.33.2	2	105.52.1	2	105.33.2	2	105.21.3	2	105.16.5
BUSHING	2	201.23.1	4	202.19.5	4	202.20.1	4	202.20.1	4	202.19.5	4	202.15.5	4	202.19.5	4	202.20.1	4	202.16.7
STEEL LINER																		
TAPER LOCK PINS			2	60M2-9	2	60M2-9	2	60M1-1	2	60M1-1	2	60M1-7	2	60M1-1	2	60M1-7	4	602.4.1
			2	60M2-10	2	60M2-10	2	60M1-2	2	60M1-2	2	60M1-14	2	60M1-2	2	60M1-8		
END PLATE / PLUG	2	45P10-1									4	40.139.1						
O-RING GASKET	2	92P1-30	2	41P7-1	4	41P7-1	2	41P7-1	4	41P7-1	4	92P1-26	4	45P2-3	4	41P7-1	2	41P3-4
BUSHING SEAL	2	91P1-21	4	91P1-29	4	91P1-6	4	91P1-29	4	91P1-29	4	91P1-41	4	91P1-29	4	91P1-29		
	2	91P1-22																
BEARING	2	70P2-8	2	701.4.2	2	701.4.2	2	701.4.27	2	701.4.2	2	701.4.5	2	701.4.2	2	701.4.27	2	701.4.1
	2	70P3-3																
BEARING SEAL					2	91P2-1					2	91P2-15						
SHIM			5	80P1-2	5	80P1-2	5	80P1-2	5	80P1-2	5	80P2-21	9	80P1-2	5	80P1-2	13	80P1-1
			8	80P2-5	8	80P2-5	8	80P2-5	8	80P2-5			9	80P2-5	8	80P2-5		
CAP SCREW											12	5/16-18X1						
NUT			4	3/8-24	4	3/8-24	4	7/16-20	4	7/16-20	4	7/16-20	4	7/16-20	4	7/16-20		
LOCK WASHER			4	3/8	4	3/8	4	7/16	4	7/16	12	5/16	4	7/16	4	7/16		
											4	7/16						
FELT WASHER																		
EXPANSION PLUG	2	50P1-1	2	45P1-9													2	45P1-8
RELIEF FITTING			2	90P1-1														
COTTER PIN																		
LOCK RING			2	100P1-1													2	100P1-2
CASTLE NUT																		

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KIT REF.	70.971.18		70.981.18		74.901.18		74.931.18		75.300.06		75.350.06		77.931.18		78.901.12		78.931.12	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.16.7	2	105.21.12	2	105.14.1	2	105.16.21	2	105.10.2	2	105.10.3	2	105.21.3	2	105.22.1	2	105.22.2
BUSHING	4	202.16.7	4	202.19.10	4	202.14.6	4	202.16.7	4	202.5.1	4	202.5.1	4	202.20.1	4	202.21.1	4	202.21.2
STEEL LINER																		
TAPER LOCK PINS	4	602.4.1	2	60M1-7	4	602.4.1	2	60M1-1	2	60M2-3	2	60M2-3	2	60M1-1	4	60M4-4	2	60M1-3
			2	60M1-8			2	60M1-2					2	60M1-2			2	60M1-4
													2	60M1-8				
END PLATE / PLUG			4	45P2-3							4	45P2-2						
O-RING GASKET	4	41P7-1			2	41P7-1	2	41P4-1					4	41P7-1	2	41P4-2	4	41P4-2
BUSHING SEAL			4	91P1-29			4	91P3-1			4	91P1-23	4	91P1-29			2	91P1-15
BEARING	2	701.4.1	2	701.4.27	2	701.4.5	2	701.4.1	2	70P2-3	2	70P2-3	2	701.4.20	2	701.4.11	2	701.4.11
BEARING SEAL	2	91P2-7	5	80P1-19									2	91P2-11			2	91P2-4
SHIM	7	80P1-1	5	80P2-15	5	80P1-5	3	80P1-20	5	80P1-10	5	80P1-10	5	80P1-2	5	80P1-9	5	80P1-9
					5	80P2-2	3	80P2-16	5	80P2-8	5	80P2-8	8	80P2-5	9	80P2-7	9	80P2-7
							2	80P3-27										
CAP SCREW							6	5/16-18X1										
NUT			4	7/16-20			4	7/16-20	2	7/16-20	2	7/16-20	4	7/16-20			4	7/16-20
LOCK WASHER			4	7/16			6	5/16	2	7/16	2	7/16	4	7/16			4	7/16
							4	7/16										
FELT WASHER																		
EXPANSION PLUG					2	45P1-11	2	45P1-8							2	45P1-10		
RELIEF FITTING																		
COTTER PIN																		
LOCK RING					2	100P1-3	2	100P1-2							2	100P1-5		
CASTLE NUT																		

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KIT REF.	50.035.06		50.040.06		50.050.04		50.051.07		50.053.06		50.055.07		50.056.07		50.070.04		50.070.07	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.8.6	2	105.9.2	2	105.3.1	2	105.11.9	2	105.50.3	2	105.11.10	2	105.11.10	2	105.2.1	2	105.12.1
BUSHING	4	201.6.2	4	201.9.2	2	201.11.4	4	201.11.3	4	201.2.3	4	201.11.7	4	201.11.10	4	201.2.1	4	201.12.1
					2	201.11.5												
STEEL LINER																		
TAPER LOCK PINS	2	60M2-6	2	60M2-6	4	60M2-7	2	60M3-1	2	60M2-3	2	60M1-15	2	60M1-15	4	602.4.1	2	60M3-1
END PLATE / PLUG	4	45P2-1	4	40M11-1														
O-RING GASKET			4	41P3-8			4	41P3-6	4	92P1-19	4	41P3-6	4	41P3-6	2	41P3-4	4	41P3-1
BUSHING SEAL											4	91P1-45	4	91P1-42				
BEARING	2	70P2-7	2	701.4.10	2	701.4.9	2	701.2.1	2	701.4.4	2	701.4.14	2	701.4.19	2	701.4.4	2	701.4.4
BEARING SEAL																		
SHIM	5	80P1-7	5	80P1-8	5	80P1-10	5	80P1-6	5	80P1-4	7	80P1-21	7	80P1-21	5	80P1-4	5	80P1-21
	5	80P2-4	5	80P2-6	5	80P2-8	5	80P2-3	5	80P2-1	5	80P2-17	5	80P2-17	5	80P2-1	5	80P2-17
CAP SCREW			8	10-32X3/8											4	5/16-18X.7		
NUT	2	7/16-20	2	7/16-20	4	3/8-24	2	3/8-24	2	7/16-20	2	3/8-24	2	3/8-24			2	3/8-24
LOCK WASHER	2	7/16	8	10/32	4	3/8	2	3/8	2	7/16	2	3/8	2	3/8	4	5/16	2	3/8
			2	7/16														
FELT WASHER																		
EXPANSION PLUG					4	45P1-4									2	45P1-6		
RELIEF FITTING															2	90P1-3		
COTTER PIN																		
LOCK RING															2	100P1-4		
CASTLE NUT																		

KIT REF.	50.071.04		50.071.06		50.071.96		50.072.06		50.073.06		50.075.06		50.076.06		50.095.06		50.095.07	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.2.1	2	105.13.6	2	105.13.6	2	105.37.4	2	105.50.2	2	105.25.1	2	105.25.1	2	105.26.1	2	95.16.7
BUSHING	4	201.2.1	4	201.13.4	4	201.13.6	4	201.13.7	4	201.2.7	4	201.14.6	4	201.14.6	4	201.16.7	2	201.14.1
																	2	201.14.2
STEEL LINER																	2	315.16.4
TAPER LOCK PINS	4	602.4.1	2	60M2-17	2	60M2-17	2	60M1-10	2	60M2-3	2	60M1-1	2	60M1-1	2	60M1-1		
							2	60M1-11			2	60M1-2	2	60M1-2	2	60M1-2		
END PLATE / PLUG	4	401.143.1	4	45P2-4	4	45P2-4	4	45P2-4					4	45P2-5				
O-RING GASKET	4	92P1-16							4	92P1-19	2	41P7-1			2	41P7-1	2	41P4-1
BUSHING SEAL	4	91P1-43	4	91P1-35	4	91P1-35	4	91P1-35			4	91P1-16	4	91P1-16	4	91P3-1		
BEARING	2	701.4.4	2	70P2-15	2	70P2-15	2	701.4.23	2	701.4.4	2	701.4.5	2	701.4.5	2	701.4.1	2	701.4.5
BEARING SEAL	2	91P2-16																
SHIM	5	80P1-4	5	80P1-12	5	80P1-12	5	80P2-10	5	80P1-4	5	80P1-5	5	80P1-5	9	80P1-1	9	80P2-9
	5	80P2-1	5	80P2-10	5	80P2-10			5	80P2-1	5	80P2-2	5	80P2-2			2	80P3-7
																	2	80P3-9
CAP SCREW	8	5/16-18X3/4																
NUT			2	7/16-20	2	7/16-20	4	7/16-20	2	7/16-20	4	7/16-20	4	7/16-20	4	7/16-20		
LOCK WASHER	8	5/16	2	7/16	2	7/16	4	7/16	2	7/16	4	7/16	4	7/16	4	7/16		
FELT WASHER																		
EXPANSION PLUG											2	45P1-11			2	45P1-8	2	45P1-11
RELIEF FITTING	2	90P1-3																
COTTER PIN																	2	102P16-1
LOCK RING											2	100P1-3			2	100P1-2	2	100P1-3
CASTLE NUT																	2	50P14-3

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KIT REF.	50.096.06		50.098.09		50.101.09		50.102.09		50.103.19		50.108.09		50.109.09		50.119.09		50.120.05	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.26.1	2	105.12.3	2	105.13.1	2	105.37.1	2	105.56.1	2	105.27.1	2	105.14.2	2	105.16.2	2	105.24.10
BUSHING	4	201.16.7	4	201.12.3	4	201.13.1	4	201.13.1	4	201.13.1	4	201.14.4	4	201.14.4	4	201.17.11	4	201.16.9
STEEL LINER																		
TAPER LOCK PINS	2	60M1-1	2	60M2-4	2	60M2-4	2	60M4-10	4	60M2-20	2	60M2-11	4	602.4.1	4	602.4.1	2	60M2-15
	2	60M1-2					2	60M4-11										
END PLATE / PLUG	4	45P2-5									4	401.3.1	4	401.3.1			4	401.129.1
O-RING GASKET			4	41P3-3	4	92P1-16	4	92P1-16	4	92P1-28	4	92P1-8	4	92P1-8	4	92P1-15	4	41P5-2
BUSHING SEAL	4	91P3-1			4	91P1-14	4	91P1-14	4	91P1-14	4	91P1-19					4	91P1-25
BEARING	2	701.4.1	2	701.4.4	2	701.4.15	2	701.4.15	2	701.4.15	2	701.4.5	2	701.4.5	2	701.4.1	2	701.4.19
BEARING SEAL					2	91P2-3	2	91P2-3	2	91P2-3	2	91P2-6						
SHIM	9	80P1-1	5	80P1-4	4	80P1-22	5	80P1-22	5	80P1-22	7	80P1-1	7	80P1-1	7	80P1-1	5	80P1-14
			5	80P2-1	4	80P2-18	5	80P2-18	5	80P2-18							5	80P2-11
CAP SCREW											12	5/16-18X.7	12	5/16-18X.7			12	5/16-18X1
NUT	4	7/16-20	2	3/8-24	2	3/8-24			4	3/8-24	2	1/2-20					2	1/2-20
LOCK WASHER	4	7/16	2	3/8	2	3/8			4	3/8	2	1/2	12	5/16			2	1/2
											12	5/16					12	5/16
FELT WASHER																		
EXPANSION PLUG																		
RELIEF FITTING																		
COTTER PIN																		
LOCK RING																		
CASTLE NUT																		

KIT REF.	50.120.09		50.121.05		50.121.07		50.121.08		50.122.05		50.125.07		50.125.23		50.126.23		50.127.23	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.38.2	2	105.24.10	2	105.21.8			2	105.35.3	2	95.16.6	2	105.18.2	2	105.18.2	2	105.18.2
BUSHING	4	201.21.11	4	201.16.9	4	201.19.8	4	201.18.10	4	201.19.10	4	201.16.7	4	201.18.1	4	201.18.1	4	201.18.1
STEEL LINER											2	315.16.2						
TAPER LOCK PINS	2	60M2-19	2	60M2-15	2	60M4-7			2	60M1-9			2	60M2-8	2	60M2-8	2	60M2-8
	2	60M2-20			2	60M4-8												
END PLATE / PLUG			4	401.129.1	4	401.128.1	4	45P8-1					4	401.20.1	4	401.20.1	4	45P2-3
O-RING GASKET	4	92P1-20	4	41P5-2	4	92P1-4	4	92P1-17	4	93P1-12	2	41P4-1	4	92P1-4	4	92P1-4	4	92P1-4
BUSHING SEAL	4	91P1-32	4	91P1-25			4	91P1-44	4	91P1-29	4	91P3-1	4	91P1-44	4	91P1-44	4	91P1-44
BEARING	2	701.4.21	2	70P2-13	2	701.4.18	1	701.4.30	2	701.4.2	2	701.4.1	2	701.4.25	2	701.4.17	2	701.4.20
							1	701.5.1										
BEARING SEAL					2	91P2-9/10												
SHIM	3	80P1-23	5	80P1-14	5	80P1-2	8	80P1-2	3	80P1-2	4	80P3-3	7	80P1-2	7	80P1-2	6	80P1-2
	3	80P2-19	5	80P2-11	5	80P2-5	2	80P3-35	5	80P2-5	2	80P3-4	6	80P2-5	6	80P2-5	6	80P2-5
	2	80P3-30							4	80P3-24	2	80P3-5						
											2	80P3-6						
CAP SCREW	12	5/16-18X1	12	5/16-18X1			4	5/8-11X1.25					12	1/4-20X1/2	12	1/4-20X1/2	12	1/4-20X1/2
NUT	4	3/8-24	2	1/2-20					2	7/16-20			2	7/16-20	2	7/16-20	2	7/16-20
LOCK WASHER	4	3/8	2	1/2					2	7/16			12	1/4	12	1/4	12	1/4
	12	5/16	12	5/16									2	7/16	2	7/16	2	7/16
FELT WASHER																		
EXPANSION PLUG					2	45P1-16					2	45P1-8						
RELIEF FITTING													4	90P1-1	4	90P1-1	4	90P1-1
COTTER PIN											2	102P16-1						
LOCK RING					2	100P1-7	4	103P1-1			2	100P1-2						
CASTLE NUT											2	50P14-1						

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KIT REF.	50.139.09		50.140.09		50.140.19		50.146.05		50.147.05		50.160.19		50.180.05		50.309.09		50.310.09	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.24.1	2	105.16.13	2	105.38.1	2	105.35.2	2	105.55.1	2	105.38.4	2	105.35.1	2	105.24.2	2	105.16.12
BUSHING	4	201.17.1	4	201.17.1	4	201.21.10	4	201.18.8	4	201.18.8	4	201.21.10	4	201.18.4	4	201.17.1	4	201.17.1
STEEL LINER																		
TAPER LOCK PINS	2	60M2-11	4	602.4.1	4	60M2-19	2	60M1-9	2	60M1-16	2	60M1-12	2	60M2-18	2	60M2-11	4	602.4.1
									2	60M1-17	2	60M1-13						
END PLATE / PLUG																		
O-RING GASKET	4	92P1-15	4	92P1-15	4	92P1-21	4	93P1-12	4	93P1-12	4	92P1-21	4	41P11-1	4	92P1-15	4	92P1-15
BUSHING SEAL	4	91P3-1	4	91P3-1	4	91P1-34	4	91P1-36	4	91P1-36	4	91P1-34	4	91P1-36	4	91P3-1	4	91P3-1
BEARING	2	701.4.1	2	701.4.1	2	701.4.11	2	701.4.24	2	701.4.25	2	701.4.11	2	701.4.24	2	701.4.1	2	701.4.1
BEARING SEAL	2	91P2-2	2	91P2-2	2	91P2-4					2	91P2-4			2	91P2-2	2	91P2-2
SHIM	7	80P1-1	7	80P1-1	3	80P1-23	3	80P1-24	3	80P1-24	3	80P1-23	3	80P1-9	7	80P1-1	11	80P1-1
	2	80P3-13	2	80P3-13	3	80P2-19	5	80P2-20	5	80P2-20	3	80P2-19	3	80P2-7			12	80P3-13
					4	80P3-30	2	80P3-31	2	80P3-31	2	80P3-30	2	80P3-29				
CAP SCREW													16	5/16-18X1				
NUT	2	1/2-20			4	3/8-24	2	1/2-20	4	3/8-24	4	3/8-24	2	1/2-20	2	1/2-20		
LOCK WASHER	2	1/2			4	3/8	2	1/2	4	3/8	4	3/8	2	1/2	2	1/2		
													16	5/16				
FELT WASHER																		
EXPANSION PLUG																		
RELIEF FITTING																		
COTTER PIN																		
LOCK RING																		
CASTLE NUT																		

KIT REF.	50.533.13		50.616.13		50.901.12		50.921.12		50.931.12		50.941.06		50.941.18		50.942.06		50.961.12	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	95.15.3	2	95.18.2	2	105.21.1	2	105.21.2	2	105.21.3	2	105.33.2	2	105.52.1	2	105.33.2	2	105.21.3
BUSHING	2	201.16.3	2	201.23.1	4	201.19.5	4	201.20.1	4	201.20.1	4	201.19.5	4	201.15.5	4	201.19.5	4	201.20.1
STEEL LINER																		
TAPER LOCK PINS					2	60M2-9	2	60M2-9	2	60M1-1	2	60M1-1	2	60M1-7	2	60M1-1	2	60M1-7
					2	60M2-10	2	60M2-10	2	60M1-2	2	60M1-2	2	60M1-14	2	60M1-2	2	60M1-8
END PLATE / PLUG	2	45P10-2	2	45P10-1									4	401.139.1				
O-RING GASKET	2	92P1-30	2	92P1-30	2	41P7-1	4	41P7-1	2	41P7-1	4	41P7-1	4	92P1-26	4	45P2-3	4	41P7-1
BUSHING SEAL	2	91P1-11	2	91P1-21	4	91P1-29	4	91P1-6	4	91P1-29	4	91P1-29	4	91P1-41	4	91P1-29	4	91P1-29
	2	91P1-12	2	91P1-22														
BEARING	2	70P2-1	2	70P2-8	2	701.4.2	2	701.4.2	2	701.4.27	2	701.4.2	2	701.4.5	2	701.4.2	2	701.4.27
	2	70P3-2	2	70P3-3														
BEARING SEAL							2	91P2-1					2	91P2-15				
SHIM					5	80P1-2	5	80P1-2	5	80P1-2	5	80P1-2	5	80P2-21	9	80P1-2	5	80P1-2
					8	80P2-5	8	80P2-5	8	80P2-5	8	80P2-5			7	80P2-5	8	80P2-5
CAP SCREW													12	5/16-18X1				
NUT					4	3/8-24	4	3/8-24	4	7/16-20	4	7/16-20	4	7/16-20	4	7/16-20	4	7/16-20
LOCK WASHER					4	3/8	4	3/8	4	7/16	4	7/16	12	5/16	4	7/16	4	7/16
													4	7/16				
FELT WASHER																		
EXPANSION PLUG	2	50P4-1	2	50P4-1	2	45P1-9												
RELIEF FITTING					2	90P1-1												
COTTER PIN																		
LOCK RING					2	100P1-1												
CASTLE NUT																		

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KIT REF.	50.970.18		50.971.18		50.981.18		54.901.18		54.931.18		55.300.06		55.350.06		57.931.18		58.901.12	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.16.5	2	105.16.7	2	105.21.12	2	105.14.1	2	105.16.21	2	105.10.2	2	105.10.3	2	105.21.3	2	105.22.1
BUSHING	4	201.16.7	4	201.16.7	4	201.19.10	4	201.14.6	4	201.16.7	4	201.5.1	4	201.5.1	4	201.20.1	4	201.21.1
STEEL LINER																		
TAPER LOCK PINS	4	602.4.1	4	602.4.1	2	60M1-7	4	602.4.1	2	60M1-1	2	60M2-3	2	60M2-3	2	60M1-1	4	60M4-4
					2	60M1-8			2	60M1-2					2	60M1-2		
															2	60M1-8		
END PLATE / PLUG					4	45P2-3							4	45P2-2				
O-RING GASKET	2	41P3-4	4	41P7-1			2	41P7-1	2	41P4-1					4	41P7-1	2	41P4-2
BUSHING SEAL					4	91P1-29			4	91P3-1			4	91P1-23	4	91P1-29		
BEARING	2	701.4.1	2	701.4.1	2	701.4.27	2	701.4.5	2	701.4.1	2	70P2-3	2	70P2-3	2	701.4.20	2	701.4.11
BEARING SEAL			2	91P2-7											2	91P2-11		
SHIM	13	80P1-1	7	80P1-1	3	80P1-19	5	80P1-5	3	80P1-20	5	80P1-10	5	80P1-10	5	80P1-2	5	80P1-9
					3	80P2-15	5	80P2-2	3	80P2-16	5	80P2-8	5	80P2-8	8	80P2-5	9	80P2-7
									2	80P3-27								
CAP SCREW									6	5/16-18X1								
NUT					4	7/16-20			4	7/16-20	2	7/16-20	2	7/16-20	4	7/16-20		
LOCK WASHER					4	7/16			6	5/16	2	7/16	2	7/16	4	7/16		
									4	7/16								
FELT WASHER																		
EXPANSION PLUG	2	45P1-8					2	45P1-11	2	45P1-8							2	45P1-10
RELIEF FITTING																		
COTTER PIN																		
LOCK RING	2	100P1-2					2	100P1-3	2	100P1-2							2	100P1-5
CASTLE NUT																		

KIT REF.	58.931.12																	
PART REF	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.	QTY	PART No.
KING PIN	2	105.22.2																
BUSHING	4	201.21.2																
STEEL LINER																		
TAPER LOCK PINS	2	60M1-3																
	2	60M1-4																
END PLATE / PLUG																		
O-RING GASKET	4	41P4-2																
BUSHING SEAL	4	91P1-15																
BEARING	2	701.4.11																
BEARING SEAL	2	91P2-4																
SHIM	5	80P1-9																
	9	80P2-7																
CAP SCREW																		
NUT	4	7/16-20																
LOCK WASHER	4	7/16																
FELT WASHER																		
EXPANSION PLUG																		
RELIEF FITTING																		
COTTER PIN																		
LOCK RING																		
CASTLE NUT																		

Revised 5/2010

STEMCO KAISER™

an EnPro Industries company

PLUS KIT™

TOP 20 KING PIN KITS

AXLE CODE	OE KIT NUMBER	OE PIN SPECS	PLUS KIT NUMBER	BUSHING INSTALLATION TOOL
E1200I/W, E1320I/W	328344, 823078	1.794 X 9.05	70.122.05	ST70-7
FF961, FF941	R201315	1.794 X 10.40	70.961.12	ST70-7
FF981	R201472	1.794 X 8.87	70.981.18	ST70-7
02ADA, 02ADB, 02AEM BEFORE 10/2002	166027C91, 101KK111	1.359 X 7.97	70.102.09	ST70-2
EFA12F4	806355	1.625 X 9.19	70.120.05	ST70-6
FF931, FF941	R201307	1.794 X 10.40	70.931.12	ST70-7
02ADD, 02ADG, 02ADN, 02ADP	1668411C91, 120KK100	1.921 X 9.87	70.120.09	ST70-19
FL931	R201312	1.999 X 11.22	78.931.12	ST70-12
02AEM AFTER 10/2002	329182	1.359 X 7.97	70.103.19	ST70-2
E1202I/W, E1322I/W, E1462I/W	328347, 328349	1.872 X 9.05	70.147.05	ST70-23
F050 1986 & NEWER	12472161	1.179 X 6.36	70.056.07	ST70-4
	E9HZ-3111C	1.430 X 8.25	70.076.06	ST70-9
FA523, FA532	301SQ47	1.625 X 7.46	70.533.13	ST70-6
	E9HZ-3111A, F0HZ-3111A	1.794 X 10.07	70.942.06	ST70-7
EFA18F4, EFA20F4	811525, 328432	1.872 X 9.97	70.180.05	ST70-23
FA-139, FA-337, FA-339, FA-342, FA-343 ALL AFTER 1981	588808C91, 1658934C91	1.609 X 9.66	70.140.09	ST70-5
	D5TZ-3111B	1.054 X 6.69	75.350.06	ST70-15
FG931	R201319, R201425	1.794 X 10.40	77.931.18	ST70-7
FA-616, FA-617	301SQ52	2.125 X 8.75	70.616.13	ST70-18
02ADE	140KK100	2.046 X 10.12	70.140.19	ST70-24

Did you know:
Our bushing drivers can be used to drive out the old bushings & put the Plus bushings in properly.
See our catalog, page 23.

SPINDLE BORE AND AXLE EYE BEAM SIZES

PLUS KIT NUMBER	SPINDLE BORE SIZE	AXLE BORE SIZE	PLUS KIT NUMBER	SPINDLE BORE SIZE	AXLE BORE SIZE
70.122.05	1.919/1.921	1.794/1.796	70.076.06	1.560/1.562	1.433/1.435
70.120.05	1.749/1.750	1.626/1.627	70.981.18	1.919/1.921	1.795/1.797
70.147.05	2.057/2.058	1.873/1.874	70.931.12	1.919/1.921	1.795/1.797
75.350.06	1.179/1.181	1.055/1.057	70.961.12	1.919/1.921	1.795/1.797
70.180.05	2.057/2.058	1.873/1.874	77.931.18	1.919/1.921	1.795/1.797
70.942.06	1.919/1.921	1.795/1.797	78.931.12	2.124/2.126	1.795/1.797
70.056.07	1.314/1.316	1.180/1.182	70.103.19	1.483/1.485	1.358/1.360
70.102.09	1.483/1.485	1.358/1.360	70.140.19	2.171/2.173	2.047/2.048
70.120.09	2.045/2.047	1.922/1.923	70.616.13	2.499/2.501	TAPERED
70.533.13	1.749/1.751	TAPERED	70.140.09	1.733/1.735	1.610/1.612

*Contact component manufacturer for specifications

STEMCO Kaiser • 4641 Industrial Drive • Millington, MI 48746 • 888-854-6474 • Fax: 888-871-4640 www.stemcokaiser.com

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QWIK KIT™ NO REAM INSTALLATION for KING PIN STEERING KNUCKLE REPAIRS

REMOVAL

- Use established procedures for teardown. It is not necessary to remove the steering knuckle from the truck to install a **STEMCO Kaiser QWIK KIT™.**

STEERING KNUCKLE AND AXLE PREPARATION

- Clean spindle bores and axle eyes then wipe dry.
- Remove any burrs from spindle bores and axle eyes using a brake hone or similar device.

INSTALLING BUSHING LIP SEALS

- Handle with care, lip seals are easily damaged.
- Using a bushing driver or similar device, drive the seal into the bore, leaving the seal flush with the axle side of each spindle.
- Be sure to position the seal so the lip is pointing towards the axle eye. (see figure #3)

INSTALLING SPIRAL STEEL BUSHINGS

figure #1

- Place the tip of the bushing at a slight angle to the bore. With a push-in, clockwise twisting action, the bushing will enter the bore. Continue with the twisting action as far as the hand grip will permit. (see figure #1)
- Grip bushing wall with a "T" wrench or pliers about 1" from the tip. Continue the clockwise rotation as far as possible. (see figure #2)
- Tap bushing into the bore until slightly below flush using a brass mallet.

figure #2

CHECK BEFORE ASSEMBLY

- Wipe the bushing clean. Insert the king pin into just the upper bushing, then into just the bottom bushing. In both cases the pin should be a slip fit. Then insert the pin into both bushings simultaneously and again the pin should be a slip fit. If at any time during this test the pin becomes tight, remove the bushing or bushings and use a brake hone to thoroughly clean the bores again. If upon reinstallation the pin is still tight, call technical service.

BEARING INSTALLATION

- Pre-pack bearing with grease.
- Opening on bearings outside diameter should point down. (see figure #3)
- Place needed shims under upper spindle bore.
- Position king pin through upper bushing and through needed shims. Be sure TOP on pin is parallel to axle for proper lock flat alignment.
- Place spindle, shims and pin onto axle, allow pin into axle bore about 2".
- Tap bearing into place. A properly fit bearing will require a slight tap fit with out damaging the bearing case.
- If bearing is too tight or too loose, adjust number of shims being used.
- Once bearing fit is correct allow pin to slip into lower bushing.
- Position lock flats on pin so they line up with lock holes.
- Pound lock pins into place, for lock pins with threads apply 25-30 ft. lbs of torque

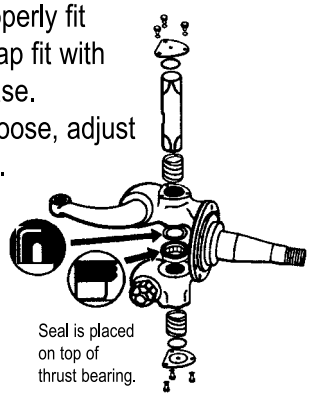

figure #3

END PLATE OR END PLUG INSTALLATION

- Install end plates or end plugs, use proper seal under plates
- Install grease fitting into end plate or end plug

GREASING

- Apply grease until it can be seen between axle and spindle. Then turn spindle and grease again repeating the process 5 times

CHECK INSTALLATION

- Once greased the spindle should turn easily from side to side.
- There should be very little up and down movement.

STEMCO KAISER™
an EnPro Industries company

GETTING HELP

USE THE STEMCO Kaiser TECHNICAL SERVICE LINE

888-854-6474

WARNING: STRIKING STEEL PARTS WITH HAMMERS CAN RESULT IN CHIP PROJECTILES, ALWAYS WEAR SAFETY GLASSES TO PROTECT YOURSELF AGAINST INJURY. STEMCO Kaiser IS NOT RESPONSIBLE FOR ANY INJURY THAT MAY OCCUR DURING THIS PROCESS.

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01 577 0039 FEB 2010

STEMCO KAISER™

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SPRING PINS & BUSHINGS

TOP 20 OEM PIN NUMBERS

		PIN		BUSHING		BULK PRODUCTS				
OEM	OEM PIN NO.	SIZE	LOCK	SIZE	SRI NO.	PIN NO.	QWIK KIT BUSHING NO.	LUBRAFLEX BUSHING NO.	GENERIC BUSHING NO.	INSTALL TOOL
FREIGHTLINER	16-12373-000	1.25 X 6.88	5.37	1.50 X 4.00	RNK	BSP38-2	BSA120-9	BSL120-9	BSG120-9	ST-1250-1
PETERBILT	02-1767, 02-1781	1.25 X 6.85	5.31	1.50 X 4.00	RNK	BSP50-1	BSA120-9	BSL120-9	BSG120-9	ST-1250-1
INTERNATIONAL	1661976C3, 3511254C1	1.25 X 6.50	5.03	1.50 X 4.00	RNK	BSP49-1	BSA120-9	BSL120-9	BSG120-9	ST-1250-1
VOLVO	37121-0001	1.12 X 7.00	5.48	1.37 X 4.00	PLK	BSP24-2	BSA110-3	BSL110-4		ST-1125-1
KENWORTH	5296	1.37 X 7.37	5.75	1.75 X 4.00		BSP70-1			BSG0068-1 BSG5295-1	
STERLING	F7HZ-5780DB	1.25 X 6.66	5.12	1.50 X 4.00	RNK	BSP50-2	BSA120-9	BSL120-9	BSG120-9	ST-1250-1
HENDRICKSON	43146	1.37 X 6.90	5.37	1.62 X 4.00	TPK	BSP46-2	BSA13-1	BSL13-1	BSG13-1	ST-1375-1
INTERNATIONAL	1671766C1	1.25 X 5.56	4.00	1.50 X 3.00	RNG	BSP55-1	BSA120-6	BSL120-6	BSG120-6	ST-1250-1
INTERNATIONAL	507203C1	1.37 X 7.37	5.75	1.75 X 4.00		BSP71-1			BSG0068-1	
PETERBILT	02-01561	1.25 X 6.25	5.08	1.50 X 4.00	RNK	BSP12-17	BSA120-9	BSL120-9	BSG120-9	ST-1250-1
FORD	D0HZ-5780F	1.00 X 5.81	4.84	1.25 X 4.00	NJK	BSP10-7	BSA100-2	BSL100-2	BSG100-2	ST-1000-1
KENWORTH	6262	1.37 X 7.37	5.75	1.75 X 4.00		BSP67-1			BSG0068-1 BSG5295-1	
FORD	C3TZ-5780A	1.25 X 5.00	4.00	1.50 X 3.00	RNG	BSP12-20	BSA120-6	BSL120-6	BSG120-6	ST-1250-1
BLUEBIRD	0997056	1.12 X 5.00	0.61	1.37 X 3.00	PLG	BSP25-2	BSA110-2			ST-1125-1
FORD	E5HZ-5780B	1.00 X 6.42	5.16	1.25 X 4.00	NJK	BSP10-8	BSA100-2	BSL100-2	BSG100-2	ST-1000-1
HENDRICKSON	BE-13938, 32277	1.37 X 7.12	0.62	1.62 X 4.00	TPK	BSP2-2	BSA13-1	BSL13-1	BSG13-1	ST-1375-1
INTERNATIONAL	688952R1	1.37 X 7.37	5.75	1.75 X 4.00		BSP68-1			BSG0026-1	
VOLVO	1076334	1.31 X 7.03	5.59	1.77 X 4.12		BSP83-1			BSG0078-1	
WESTERN STAR	37121-3413	1.12 X 5.95	5.03	1.37 X 4.00	PLK	BSP63-1	BSA110-1			ST-1125-1
ADVANCE MIXER		1.25 X 7.70		1.50 X 3.50	RNI	BSP73-1	BSA120-5	BSL120-5		ST-1250-1

THREADED PINS

INSTALLATION TOOLS

See our Catalog, page 28.

THREADED PIN CROSS REFERENCE

BUSHING CROSS REFERENCE

MAKE	OE NO.	STEMCO KAISER NO.	AVAILABLE THREADED BUSHINGS OE NO.	STEMCO KAISER NO.
FREIGHTLINER	16-12302-000	BSP79-1	TB 73	BSG0073-1
INTERNATIONAL	688953-R1	BSP67-1	TB 26	BSG0026-1
INTERNATIONAL	688952-R1	BSP68-1	TB 26	BSG0026-1
INTERNATIONAL	507203C1	BSP71-1	TB 26	BSG0026-1
KENWORTH	6262	BSP67-1	TB 68	BSG0068-1
KENWORTH	K179-378	BSP69-1	TB 68	BSG0068-1
MACK	44QK26A	BSP90-1	TB 69	BSG0069-1
KENWORTH	5296 (DEALERS)	BSP70-1	TB 68	BSG0068-1 BSG5295-1
VOLVO	1076334/1614230	BSP83-1	TB 78	BSG0078-1

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Printed in the USA
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Rev. 2/09

STEMCO KAISER™

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QWIKKIT™

TOP 20 KING PIN KITS

AXLE CODE	OE KIT NUMBER	OE PIN SPECS	QWIK KIT NUMBER	BUSHING INSTALLATION TOOL	LIP SEAL INSTALLATION TOOL
E1200I/W, E1320I/W	328344, 823078	1.794 X 9.05	K122E	ST-100-1	ST70-7
EFA12F4	806355	1.625 X 9.19	K120E	ST-100-1	ST70-6
E1202I/W, E1322I/W, E1462I/W	328347, 328349	1.872 X 9.05	K147E	ST-100-3	ST70-23
E1460I/W	328343, 328345	1.872 X 9.05	K146E	ST-100-3	ST70-23
EFA18F4, EFA20F4	811525, 328432	1.872 X 9.97	K180E	ST-100-3	ST70-23
F050 THRU 1985	722166	1.179 X 6.36	K55G	ST-100-1	ST70-4
F050 1986 & NEWER	12472161	1.179 X 6.36	K56G	ST-100-1	ST70-4
02ADA, 02ADB, 02AEM BEFORE 10/2002	166027C91, 101KK111	1.359 X 7.97	K102I	ST-100-1	ST70-2
02ADD, 02ADG, 02ADN, 02ADP	1668411C91, 120KK100	1.921 X 9.87	K120I	ST-100-1	ST70-19
FA523, FA532	301SQ47	1.625 X 7.46	K533M	ST-100-1	ST70-6
FC941	R201318	1.500 X 8.93	K941R	ST-100-1	ST70-28
MFS08153BN13	R201474	1.500 X 7.50	K80R	ST-100-1	ST70-28
FF981	R201472	1.794 X 8.87	K981R	ST-100-1	ST70-7
FF931, FF941	R201307	1.794 X 10.40	K931L	ST-100-1	ST70-7
FF961, FF941	R201315	1.794 X 10.40	K961L	ST-100-1	ST70-7
FG931	R201319, R201425	1.794 X 10.40	KG931R	ST-100-1	ST70-7
FH946	R201420, R201424	1.794 X 9.19	KH946R	ST-100-1	ST70-7
FL931	R201312	1.999 X 11.22	KH931L	ST-100-1	ST70-12
02AEM AFTER 10/2002	329182	1.359 X 7.97	K103S	ST-100-1	ST70-2
02ADE	140KK100	2.046 X 10.12	K140S	ST-100-1	ST70-24

Qwik Kit T-Handle Bushing Wrenches and Drivers are available for ease of installation. See our catalog, page 23.

SPINDLE BORE AND AXLE EYE BEAM SIZES

QWIK KIT NUMBER	SPINDLE BORE SIZE *	AXLE BORE SIZE *	QWIK KIT NUMBER	SPINDLE BORE SIZE *	AXLE BORE SIZE *
K122E	1.919/1.921	1.794/1.796	K941R	1.626/1.628	1.501/1.503
K120E	1.749/1.750	1.626/1.627	K80R	1.626/1.628	1.501/1.503
K147E	2.057/2.058	1.873/1.874	K981R	1.919/1.921	1.795/1.797
K146E	2.057/2.058	1.873/1.874	K931L	1.919/1.921	1.795/1.797
K180E	2.057/2.058	1.873/1.874	K961L	1.919/1.921	1.795/1.797
K55G	1.298/1.300	1.180/1.182	KG931R	1.919/1.921	1.795/1.797
K56G	1.314/1.316	1.180/1.182	KH946R	1.919/1.921	1.795/1.797
K102I	1.483/1.485	1.358/1.360	KH931L	2.124/2.126	2.000/2.002
K120I	2.045/2.047	1.922/1.923	K103S	1.483/1.485	1.358/1.360
K533M	1.749/1.751	TAPERED	K140S	2.171/2.173	2.047/2.048

* Contact component manufacturer for specifications

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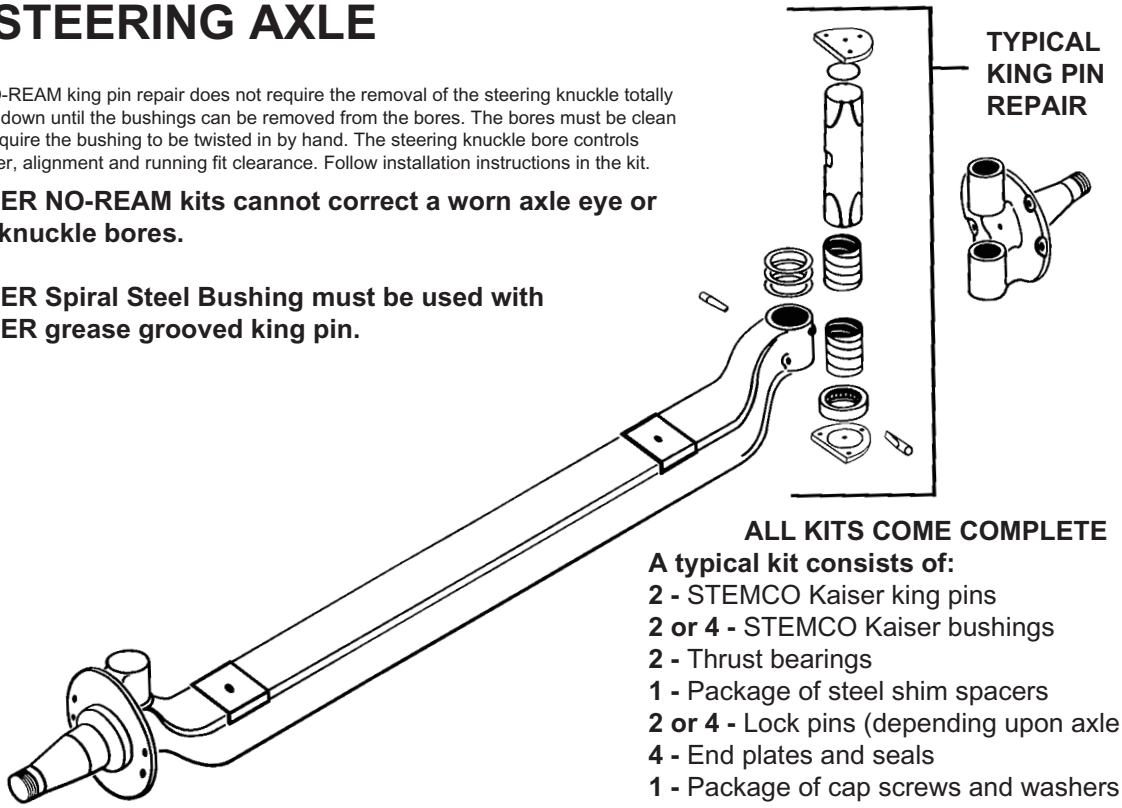
Rev. 2/09

FRONT STEERING AXLE

STEMCO KAISER NO-REAM king pin repair does not require the removal of the steering knuckle totally from the vehicle. Tear down until the bushings can be removed from the bores. The bores must be clean for applications that require the bushing to be twisted in by hand. The steering knuckle bore controls bushing inside diameter, alignment and running fit clearance. Follow installation instructions in the kit.

STEMCO KAISER NO-REAM kits cannot correct a worn axle eye or worn steering knuckle bores.

STEMCO KAISER Spiral Steel Bushing must be used with STEMCO KAISER grease grooved king pin.



ALL KITS COME COMPLETE

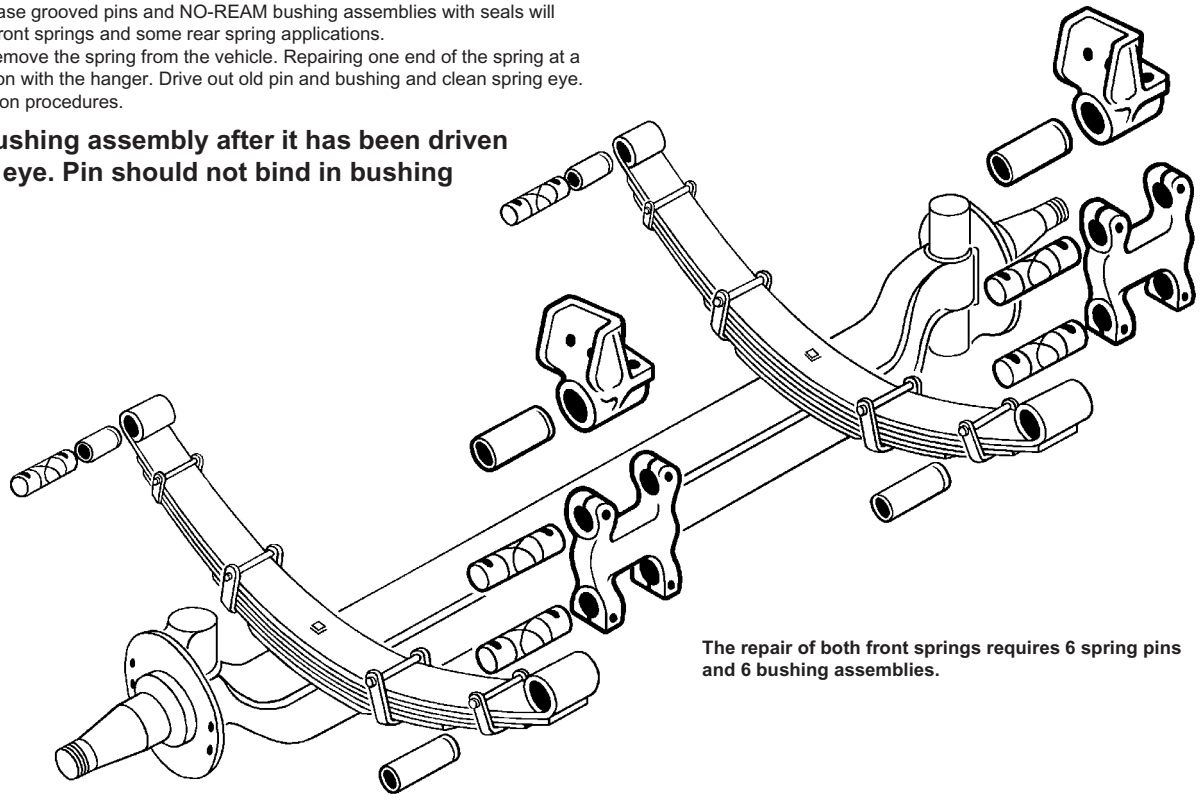
A typical kit consists of:

2 - STEMCO Kaiser king pins
2 or 4 - STEMCO Kaiser bushings
2 - Thrust bearings
1 - Package of steel shim spacers
2 or 4 - Lock pins (depending upon axle design)
4 - End plates and seals
1 - Package of cap screws and washers

FRONT SPRING SUSPENSION

STEMCO KAISER grease grooved pins and NO-REAM bushing assemblies with seals will repair all positions on front springs and some rear spring applications.
It is not necessary to remove the spring from the vehicle. Repairing one end of the spring at a time will keep its position with the hanger. Drive out old pin and bushing and clean spring eye. Follow normal installation procedures.

Check pin in bushing assembly after it has been driven into the spring eye. Pin should not bind in bushing assembly.



The repair of both front springs requires 6 spring pins and 6 bushing assemblies.

The grooving on the pin provides more grease for better lubrication.
The seals on each end of the assembly keep lubrication in and dirt out. The combination provides longer life and less maintenance between repairs.

WAREHOUSE ORDERS

STEMCO Kaiser has 8 warehouses across the United States. The map below shows the location of each warehouse. This allows customers to receive product in a timely efficient manner. Your local warehouse can be used to place orders and pick up product (will call) on a daily, weekly or monthly basis.However, for the best service call STEMCO Kaiser direct at **888-854-6474**. This will guarantee that all of your order is filled by your local warehouse and shipped in a timely manner. This will keep back orders to the minimum.

When you do use the warehouse, please call the one located in your region **ONLY**. Each warehouse has a list of authorized user distributors for their area which will insure the best service for your immediate needs.

WAREHOUSE ADDRESSES

PORTLAND **800-574-2343**	Enders & Associates Warehouse 2523 N Hayden Island Dr. Building C **Portland, OR 97217**
SEATTLE **888-439-1163**	Enders & Associates Warehouse **20488 84th Ave SO.** **Kent, WA 98032**
DALLAS **888-800-2088**	**Warehouse Services** **500 A South Good-Latimer** **Dallas, TX 75226**
HOUSTON **713-674-9991**	**Adams Warehouse** **295 McCarty Avenue** **Houston, TX 77029**
SANTA FE SPRINGS **562-789-9622**	**Crown Packaging Products** **11901 Burke Street** **Santa Fe Springs, CA 90670**
ATLANTA **404-505-0163**	**MysTec Warehouse** **5110-H Fulton Industrial Blvd.** **Atlanta, GA 30336**
MILLINGTON **888-854-6474**	**STEMCO Kaiser** **4641 Industrial Drive** **Millington, MI 48746**
MISSISSAUGA **905-206-9700**	**MIS** **STEMCO Warehouse** **5900 Ambler Drive** **UNITS 4 & 5** **Mississauga, ON L4W 2N3**

WARRANTY: STEMCO Kaiser warrants the parts contained in STEMCO Kaiser products to be free from defects in material and workmanship, under normal use and maintenance for a period of one year. This warranty shall be limited to replacing or allowing credit for the parts contained in the STEMCO Kaiser products provided that notice of defects and proof is promptly given. This warranty does not apply to damage or to defects in any parts contained In the STEMCO Kaiser products caused by misuse, neglect, accident, incorrect Installation, alteration or repair. THIS WARRANTY, AND THE MANUFACTURER'S OBLIGATION HEREUNDER IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS, IMPLIED OR STATUTORY, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE, AND ALL OTHER OBLIGATIONS OR LIABILITIES, INCLUDING SPECIAL OR CONSEQUENTIAL DAMAGES.

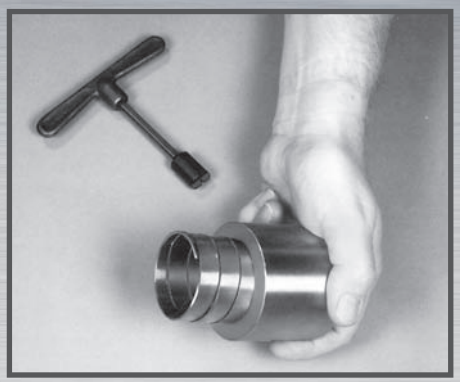
WARRANTY CLAIMS: The following procedure applies under this warranty: All parts under warranty must be returned to the seller (authorized distributor). The seller returns the parts in question with a complete history along with information of the vehicle from which the parts were removed, prepaid, to STEMCO Kaiser, 4641 Industrial Dr., Millington, Michigan, 48746, for SERVICE ANALYSIS. Items approved as defective under terms of the warranty will be replaced. All claims will receive a SERVICE ANALYSIS report.

Call for assistance: Business hours: 8:00 A.M. to 6:00 P.M. EST. Call will be answered direct by technical service people. After hours: Place message on answering machine. Calls will be returned next working day or sooner.

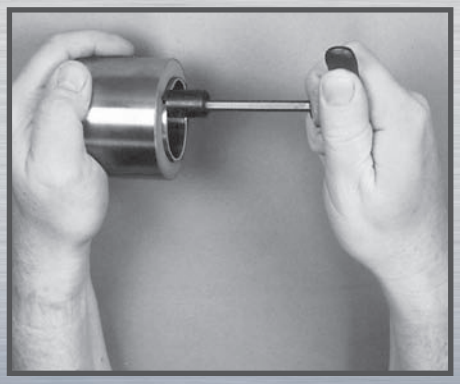
CUSTOMER/ TECHNICAL SERVICE: 888-854-6474

⚠WARNING

WARNING: During removal and installation procedures, never use steel hammer or tool to strike hardened metal parts, i.e. King Pin. Failure to heed warning could crack or shatter part, creating a risk of personal injury to the servicing technician and/or component damage which may jeopardize the safety of the vehicle user. For proper removal and installation procedures, refer to axle manufacturer's service literature.



To start the bushing
First check the bore for dirt and burrs. The bore* must be clean and free from burrs. Start the spiral steel bushing into the bore by placing the bushing at the bore opening at a slight angle near the beginning of the bushing wrap or tip. With a push-in and a clockwise twisting action, the spiral bushing will start to enter the bore. Continue pushing the bushing in with a clockwise rotation as far as comfortable.



The bushing conforms to the bore wall
Use a slotted "T" handle wrench* to grip the bushing about 1" back from the tip. Twist the "T" handle wrench in a clockwise rotation, push the bushing in until the end of the wrench contacts the bore opening. The slotted "T" handle wrench is recommended for this operation (Service tool # ST-100).

Tap bushing into position
With the bushing within 1/8 inch of the bore surface, finish the installation by tapping the bushing into position. Starting at the heaviest part of the bushing away from the tip. Tap around the bushing until seated.

To remove the bushing
Near the tip of the bushing, pry up the wrap with a flat blade screwdriver. While the screwdriver holds the wrap up, grip it with a slotted "T" handle wrench and with a clockwise twist and pulling action the bushing will come out.

***Note:** the steering knuckle bore has been simulated for photographic purposes. The slotted "T" handle wrench service tool is recommended for ease of installation, or a pair of narrow square-nose pliers can be used to make the repair.

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PART #015770002

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